



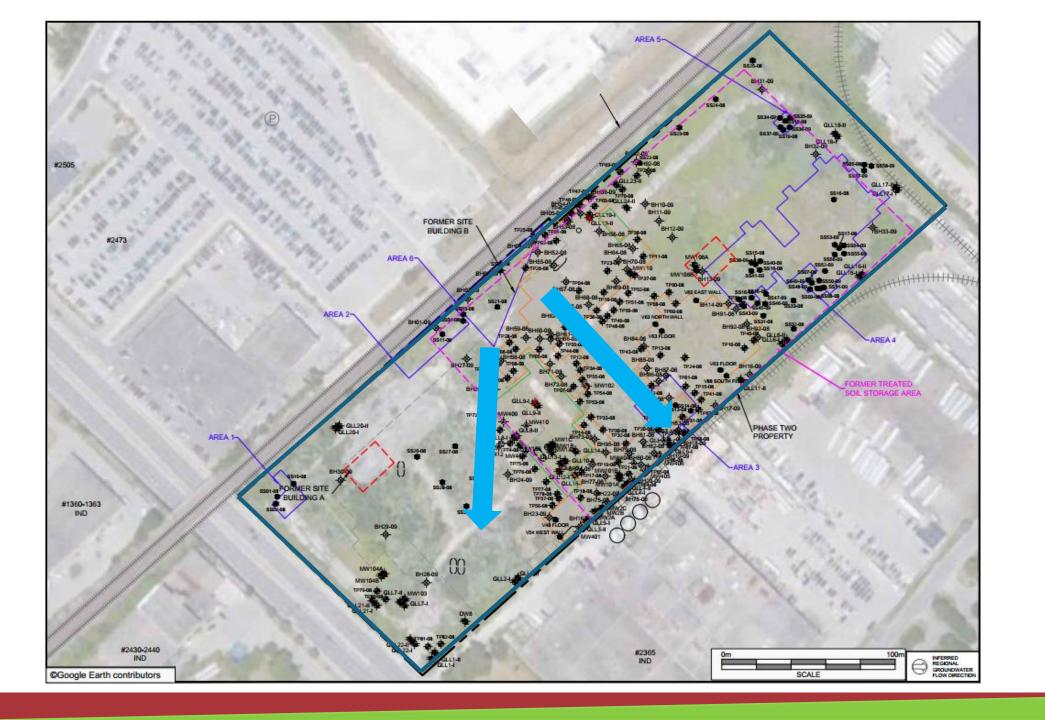


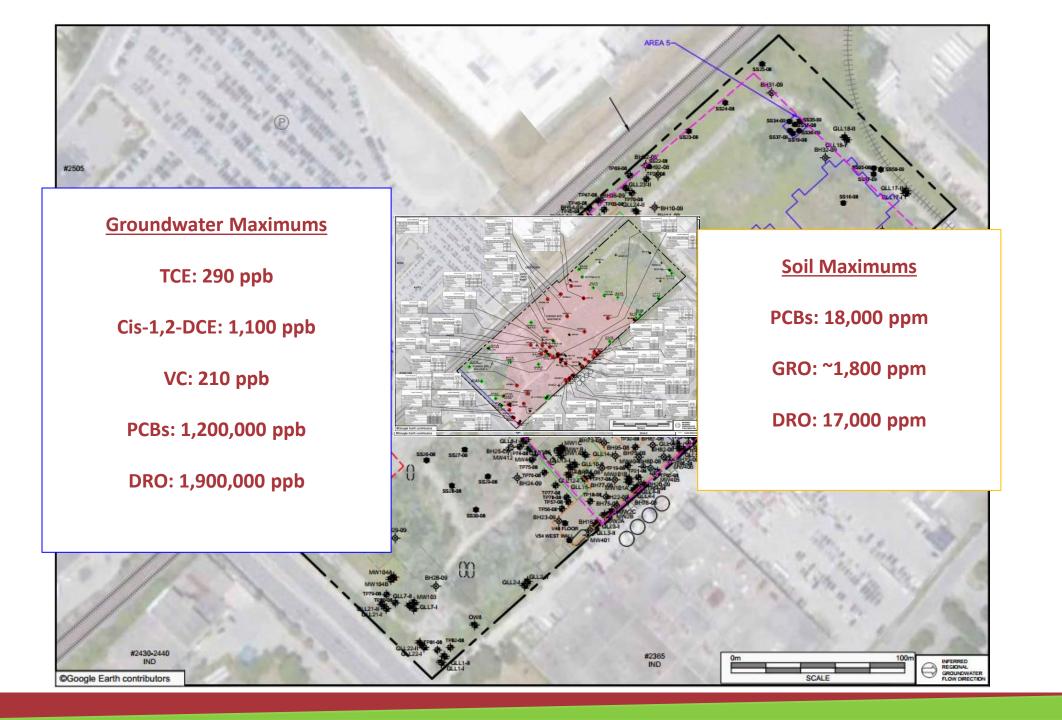




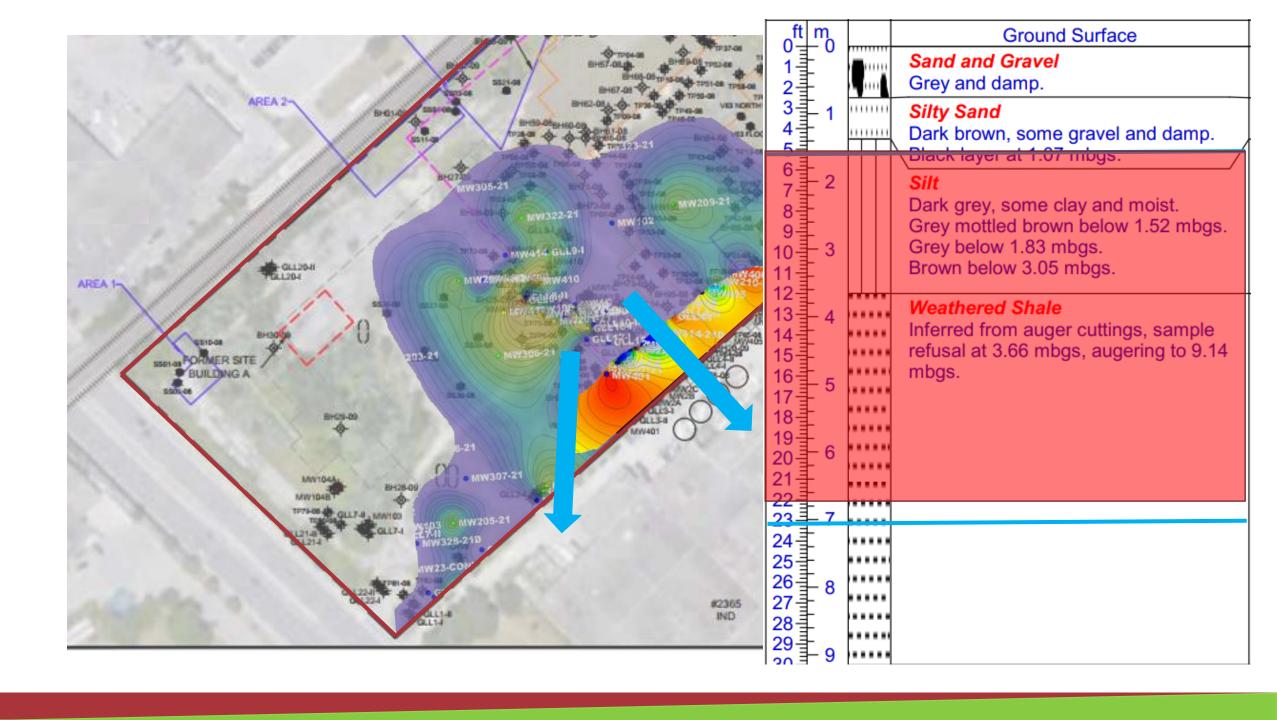
FRAMING THE PROBLEM DESIGN AND BENCH SCALE **TESTS**

INSTALLATION / **IMPLEMENTATION**











Full Remediation >\$100 Million!



Treat and Manage



RISK ASSESSMENT AND RMMS



Risks: Management:

- Ingestion/Contact ———— Hard-caping/HASP
- Offsite Migration ————— Boundary Control



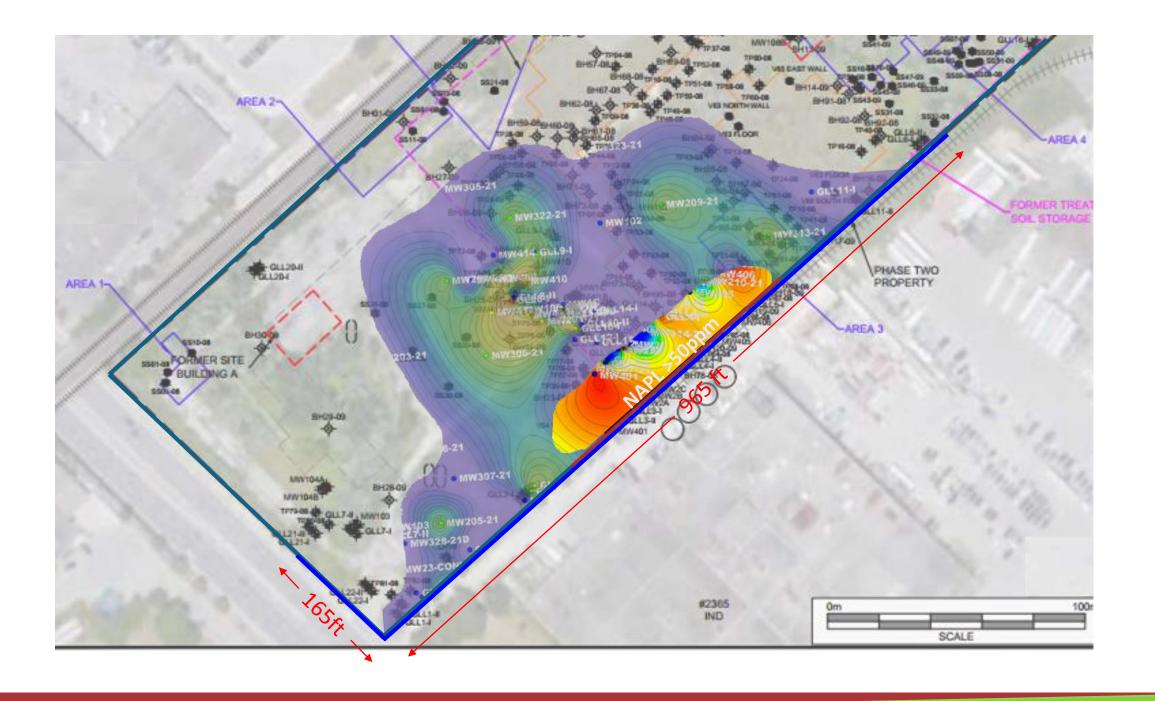






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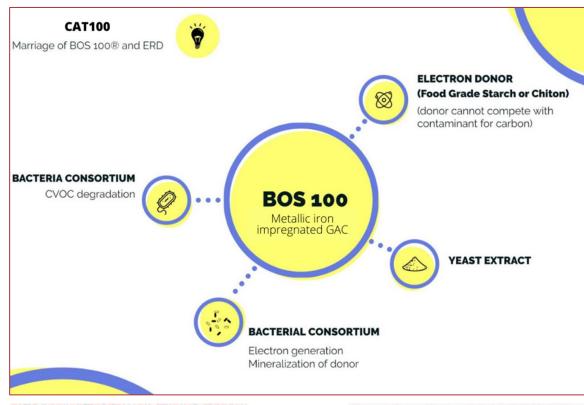




CAT100

Key Elements

- Activated Carbon Impregnated with Metallic Iron (BOS 100®)
- Complex Carbohydrate Food Grade Starch
- One Set of Microorganisms Designed to Degrade CVOCs
- Second Set of Microorganisms Designed to break down the Carbohydrate (e.g. acetate)
- Yeast extract (nutrients)







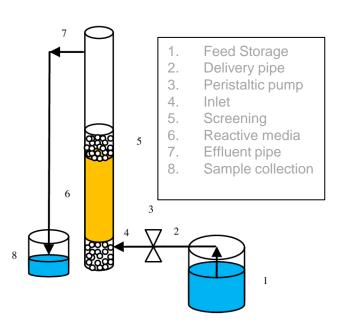




Column Study – Test Set-up

 Designed to model a discreet section of PRB and assess effectiveness of chosen reactive media to degrade contaminant over a given residence time

- Two different tests were run:
 - Model Average Concentration Areas
 - Control column silica sand
 - Reactive column 1% BOS100
 - Model High Concentration Areas
 - Control column silica sand
 - Reactive column 1% BOS100 combined with gypsum and Petro-Clear





BENCH SCALE TREATABILITY STUDIES





Column Study – Results

Analyte:	"High" Spiked (µg/L)	"Average" Spiked (µg/L)
TCE	504	161
cis-1,2-DCE	2,660	143
VC	242	70.4
*PHC F1	119	61
*PCBs	1,180	352
**PHC F2	310	100
**PHC F3	580	250

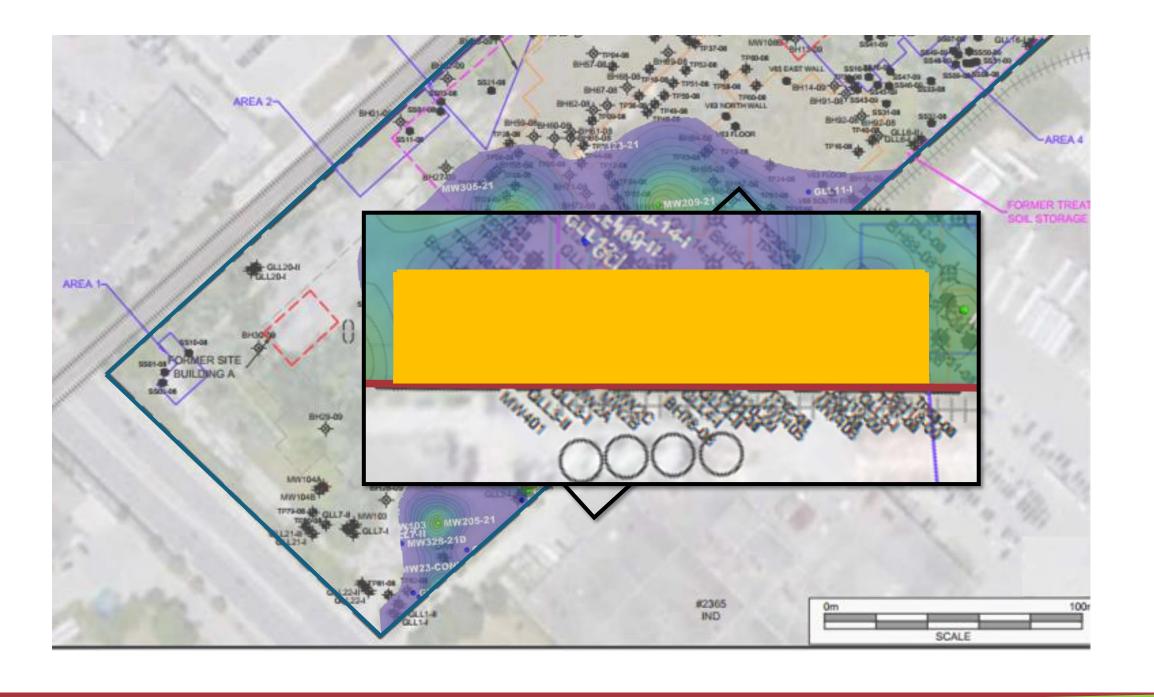
"High"					
Parameter	TCE		Cis-1,2-DCE	VC /L	PCBs
Half-Life (Days)	0.43		0.34	0.47	
"Average"				\	
Parameter	TCE		Cis-1,2-DCE	VC	PCBs
Half-Life (Days)	0.57	<u>_</u>		0.43	0.21

^{**} concentrations used for the modelling and PRB design

BOS 100® and Gypsum Demand Loading Rates							
Amendment Required (wt./wt.)	Avera	ge Area	High Area				
	Bedrock	Overburden	Bedrock	Overburden			
BOS 100®	1.00%	1.00%	4.00%	2.50%			
Gypsum	1.00%	0.50%	5.00%	2.00%			

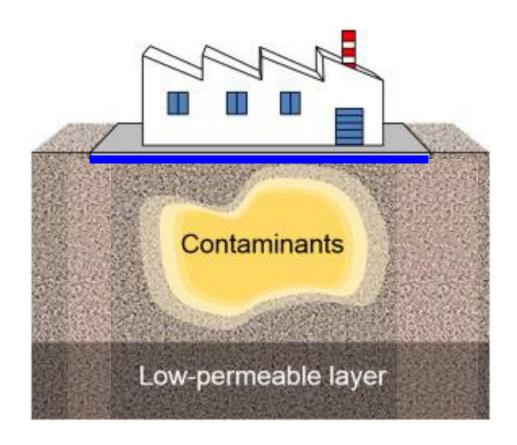
k values measured on site from: $1.2 \times 10^{-6} \text{ m/s}$ to $7.6 \times 10^{-7} \text{m/s}$ $2.3 \times 10^{-6} \text{ m/s}$ to $1.6 \times 10^{-7} \text{m/s}$

^{*}Influent values not spiked prior to commencement of Column Test









BENCH SCALE TREATABILITY STUDIES



Permeability Study

Designed to determine ideal mixing ratio to achieve in-situ impermeability (ASTM D5048 Hydraulic Conductivity of Porous Saturated Materials)

 Multiple tests were run with different percentages of bentonite with target permeability of 10⁻⁷ cm/s

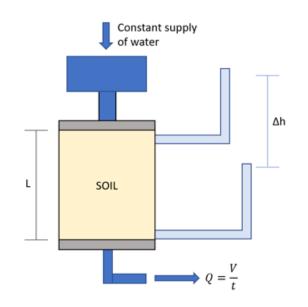


Figure 1: Schematic representation for Constant head Permeability test

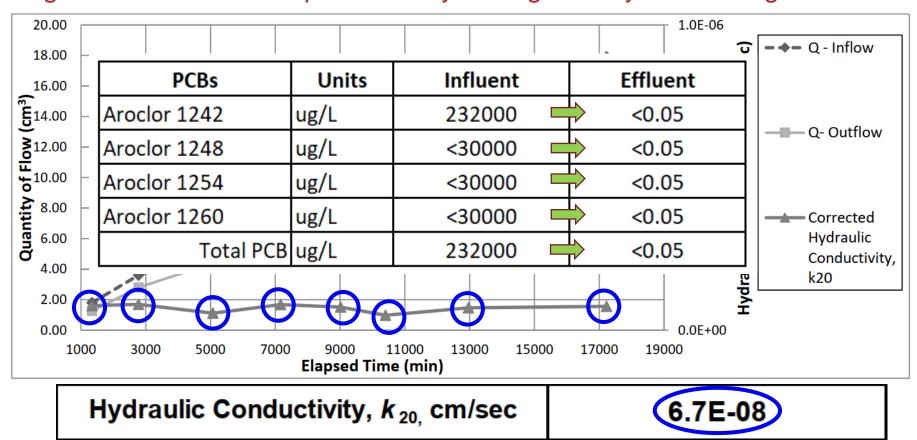


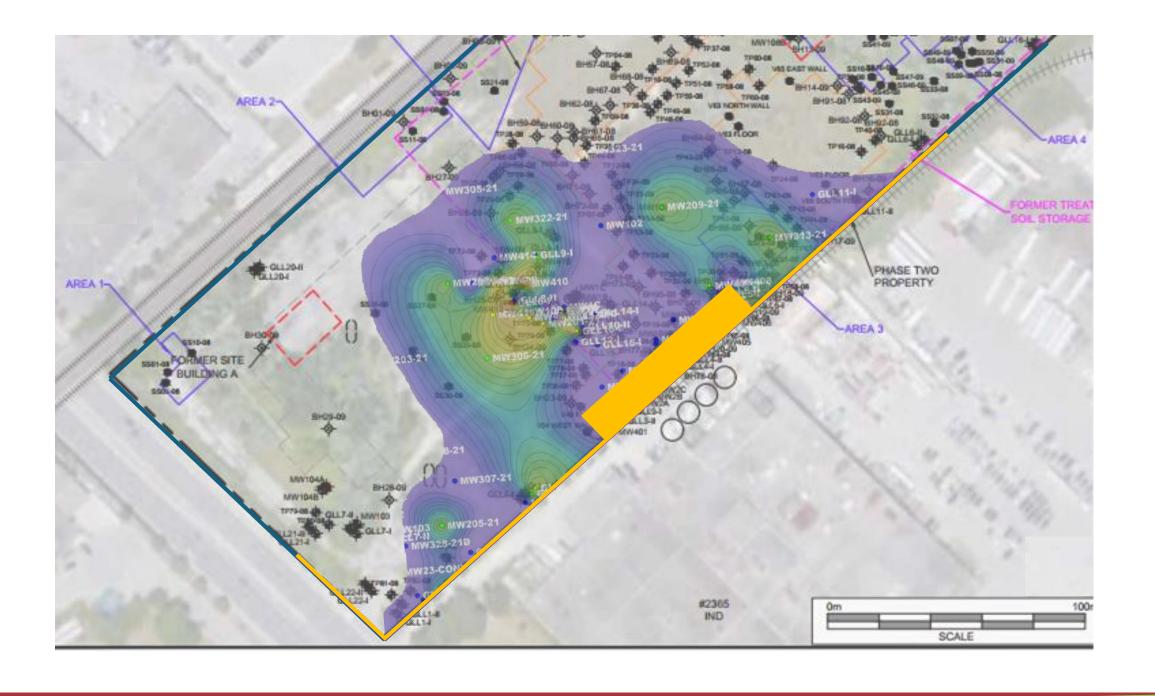


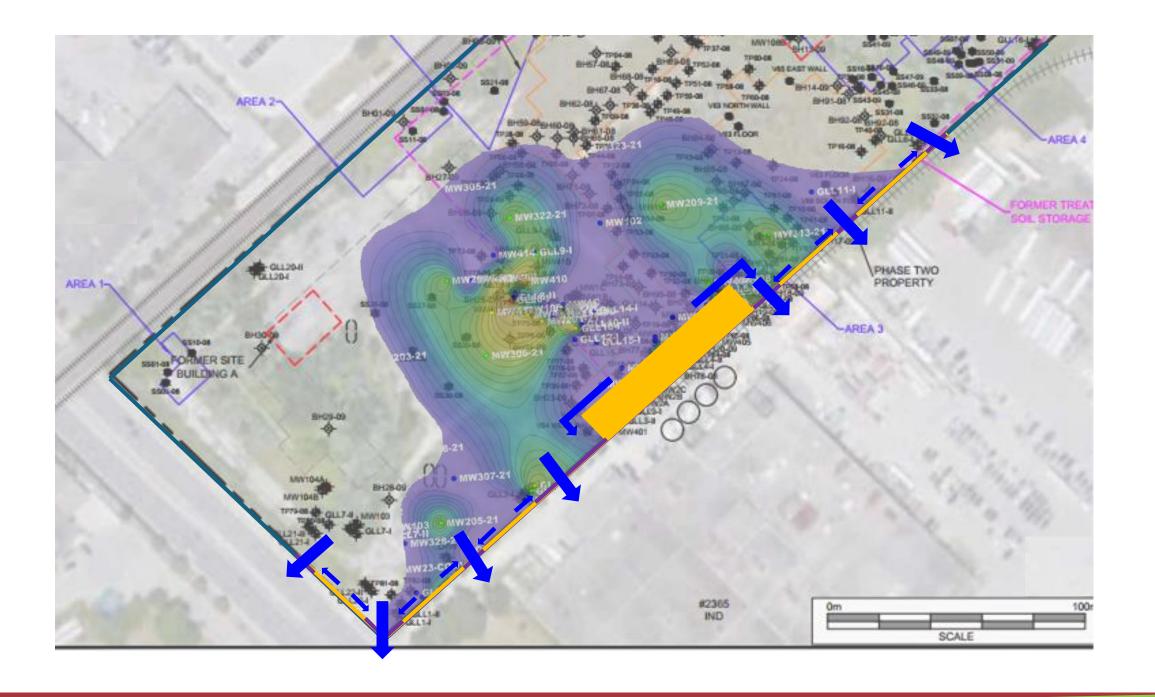


BENCH SCALE TREATABILITY STUDIES PCB Permeability Study

Designed to assess PCB permeability through Slurry Wall Design







AGENDA









FRAMING THE PROBLEM DESIGN AND BENCH SCALE **TESTS**

INSTALLATION / **IMPLEMENTATION**





SITE SPECIFIC HEALTH & SAFETY

- Specialized PPE and procedures
- Personal PID monitors due to elevated CVOC
- Setup of exclusion zones
- Decontamination/contaminant reduction zones
- Donning & Doffing PPE procedures
- Monitoring to prevent track-out and cross contamination on & off site





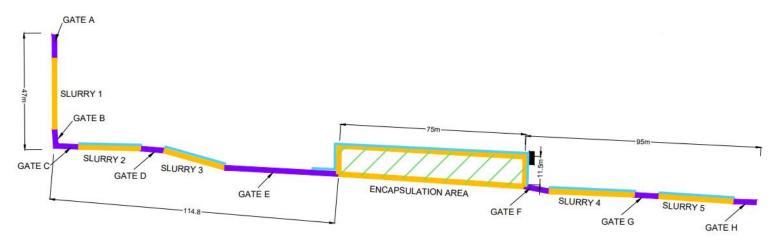


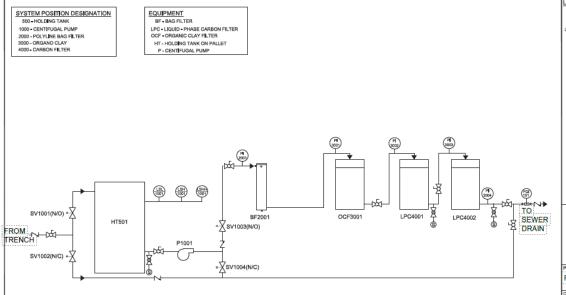












GEND	
SL1001	LEVEL SWITCH LOW PUMP 1001
SH1001	LEVEL SWITCH HIGH PUMP 1001
HH1001	LEVEL SWITCH HIGH HIGH PUMP 1001
SV1001	SOLENOID VALUE #1
SV1002	SOLENOID VALUE #2
SV1003	SOLENOID VALUE #3
SV1004	SOLENOID VALUE #4
∞1 -⊚	SAMPLE PORT
Μ	BALL VALUE NORMAL OPEN
p [d	BALL VALUE NORMAL CLOSE
9	FQI WATER FLOW METER
@	PRESSURE GAUGE
Ν	CHECK VALVE
N/O	NORMALLY OPEN
N/C	NORMALLY CLOSED



FIGURE NO.

NTS







CHALLENGES

- Soil / Bentonite slurry didn't have sufficient geotechnical stability for future re-use:
 - In the encapsulation area, the surface cap was modified to a GCL anchored into the slurry wall trench
 - Along the property line (PL), geogrid / geotextile combo was used to improve strength (slurry was brought up to 1mbgs)
 - Along the PL along the encapsulation area, we completed the slurry to surface (from GCL up) with Portland added to the mixture – this solidified sufficiently for redevelopment
- Mix design & bench scale testing took longer than anticipated, forcing schedule to creep into winter months
- Winter conditions had to be considered during slurry mixture and only completed above freezing temperatures.









FINDING **EFFICIENCIES &** COST SAVINGS

- Design specified 1m wide trench for slurry wall and PRB, however the trench boxes initially supplied on site were 1.5m wide. This significantly increased amount of soil to be disposed, as well as well as backfill and amendments
- GIP engaged with internal shoring/engineering and civil team to construct a custom 1m wide trench box to reduce cost and consumables on site.
- Trench box has sliding panels to adapt to depth and elevation of bedrock reduces amount of groundwater infiltration as well.





















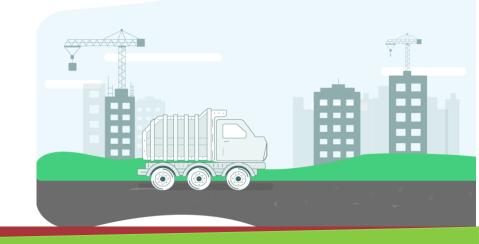


- Established tiered costing for disposal of various levels of PCB contamination
 - <50ppm (Non-Haz)
 - 50ppm -> 400ppm (Low-level haz concentrations)
 - >400ppm (High-level haz concentrations)
- Determined that cost for double handling and segregating soil based on concentration ranges still outweighed a blended or elevated cost to cover all levels of PCB concentration











CONCLUSIONS

- Full scale clean up to generic values not necessary
 - Contaminant Management supported rehabilitation of urban environments possible
- Final cost ~\$10 million vs. original estimate of full remediation at >\$100 million
- Completed in a fraction of the time
- Non-conventional remediation is absolutely viable but requires a nonconvention team dynamic.





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