

RAPID DESIGN AND DEPLOYMENT

OF LARGE-SCALE CREEK BYPASS AND
SURFACE WATER TREATMENT SYSTEM

October 2023



Implementing Safety Culture

Key Aspects of the MP14 Safety Program:

- ▶ Safety First!
- ▶ No distracted driving
- ▶ Everyone is responsible



Key MP14 Safety Statistics:

- ▶ 45 contractors
- ▶ 1,100 personnel on site
- ▶ 1,327,677 manhours worked

Agenda

- 1** The Event
- 2** The Challenge
- 3** The Solution (Diversion, Ponds, Treatment System, Piping)
- 4** Monitoring
- 5** Ongoing Activities



THE EVENT



The Event



12/07/22

Date of release

12,397

Barrels of crude
oil released

- ▶ 5.6 kilometers (*3.5 miles*) of impacted creek
- ▶ Oil recovery efforts
- ▶ Boom and underflow dam installation
- ▶ Downstream monitoring



THE CHALLENGE



THE CHALLENGE



Release

12,397 bbls of crude oil
December 7, 2022



Impact to Surface Water

5.6 kilometers of creek impacted
Threat of dissolved phase concentrations migrating downstream to Little Blue River



Potential for Mill Creek to Flood

Large Creek with periodical flooding
Mill Creek runs through agricultural area, to little Blue River and on to Tuttle Creek Reservoir



Multiple Agencies Involved: U.S. Environmental Protection Agency, Kansas Dept. of Health and Environment, U.S. Army Corps of Engineers



Design Water Management Solution That Will:

- ▶ Divert incoming surface water
- ▶ Isolate/contain impacted surface water
- ▶ Dewater creek to allow for sediment removal
- ▶ Pre-treat recovered water for free oil and Total Suspended Solids (TSS)
- ▶ Primary treat for dissolved constituents



THE CONCEPTUAL DESIGN:

...it all started with a sketch on
a napkin



Water Management Design Requirements



Diversion Design:

- ▶ Stormwater modeling
- ▶ Pumping and conveyance system
- ▶ Temporary Berm
- ▶ Outfall
- ▶ Monitoring

Water Treatment Design:

- ▶ Influent Volume and Characteristics
- ▶ Discharge Criteria
- ▶ Treatment Pond
- ▶ Phase Separation Pond
- ▶ Pumping System
- ▶ Treatment System
- ▶ Monitoring





THE SOLUTION



OUR SOLUTION



Designed and built Diversion, Storage and Treatment System

7th largest treatment system in the state of Kansas

Designed and built in 70 days



Diverted 3.7 million cubic meters of Surface Water

Two phased approach

Installation of temporary berms



Treated 204,000+ cubic meters of Impacted Water

Met 1.2 ppb benzene discharge limit w/ no exceedances

Demobilized the system in two weeks



Zero Regulatory Exceedances

Downstream monitoring performed during implementation

Oil recovered



Phase I Diversion



2,000 cmh bypass
24 days after release



Phase 1 Diversion



Phase 2 Diversion



10,000 cmh bypass
111 days after release



Phase 2 Diversion



Water Treatment Ponds (prior to construction)



Water Treatment Ponds



71,200 cubic meter water
treatment pond

Treatment System



680-cmh Dissolved-Air
Flotation Unit

Treatment System



818 cmh Water
Treatment System

8-bag filters, 8
organoclay vessels

16-GAC vessels

Sized to handle 1 year,
24-hour, 1-inch storm
event



Piping



45 cm HDPE Piping
1,200 meters



Outfall



Phase 2
Discharge

Phase 1
Discharge

Water Treatment
Discharge



MONITORING

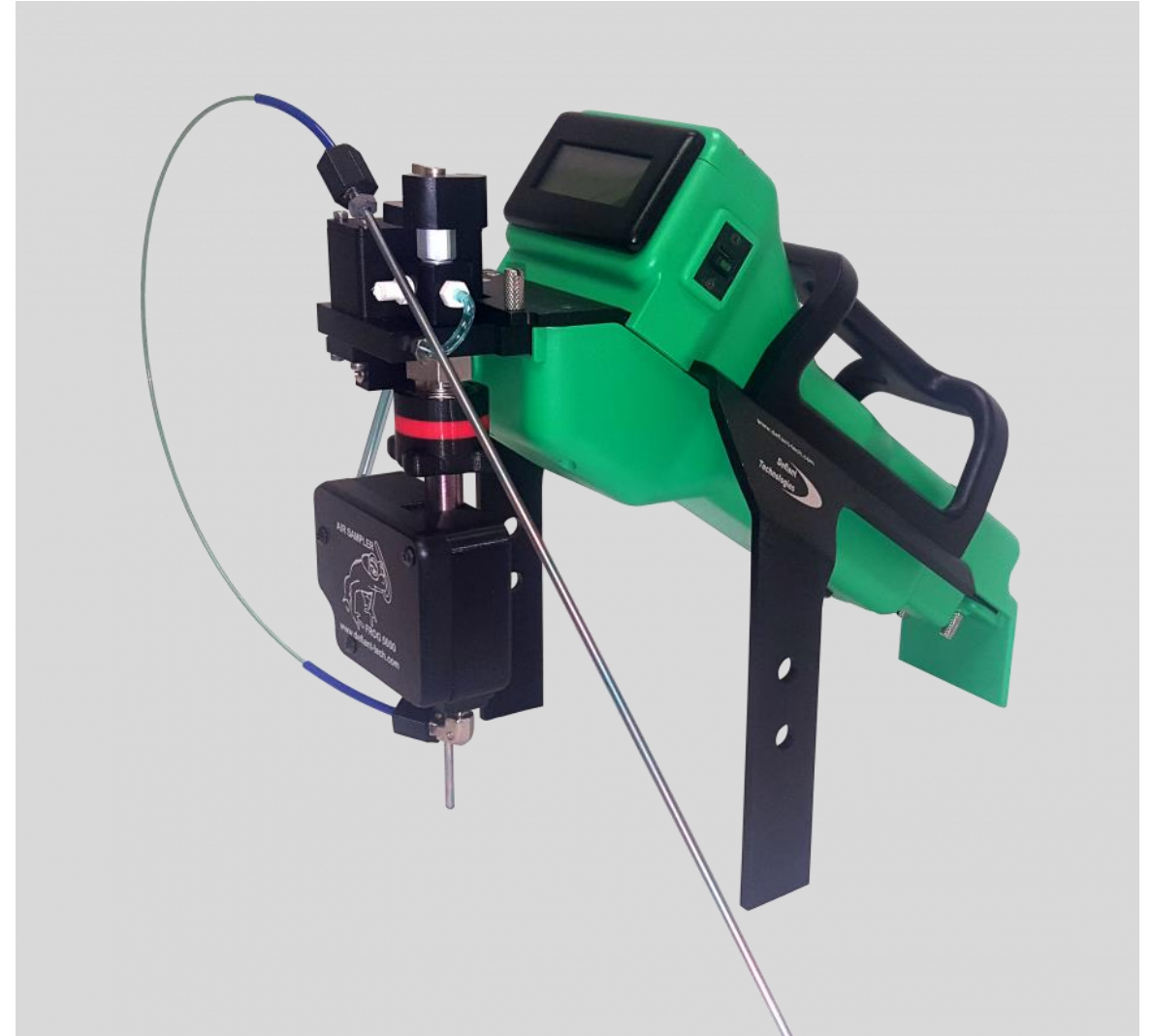




Influent, Effluent and Downstream Monitoring

On Site Analytical Testing:

- ▶ Quick turnaround
- ▶ No exceedances
- ▶ Oil recovery from ponds
- ▶ Surfactant concentrations





ONGOING ACTIVITIES



Removal and Restoration



Removal:

- ▶ Oil impacted sediments
- ▶ Bank removal
- ▶ Rewater

Creek Restoration:

- ▶ Backfill
- ▶ Bank stabilization
- ▶ Final grade
- ▶ Seeding
- ▶ Planting

Closing Thought:

**Risk mitigation requires
constant communication
and coordination.**

Questions:

BMcD Scope of Work:

- **SSSS**