



Mark Tigchelaar, P.Eng President

RemTech CBN Track

brown·field /'broun,fēld/

adjective (OXFORD)

Denoting or relating to urban sites for potential building development that have had previous development on them

"a contaminated brownfield site in the inner city"

Noun (Mirriam Webster)

: a tract of land that has been developed for industrial purposes, polluted, and then abandoned







Soil Characterization







Whats the definition of "polluted"?









OUTLINE

What is a Brownfield?

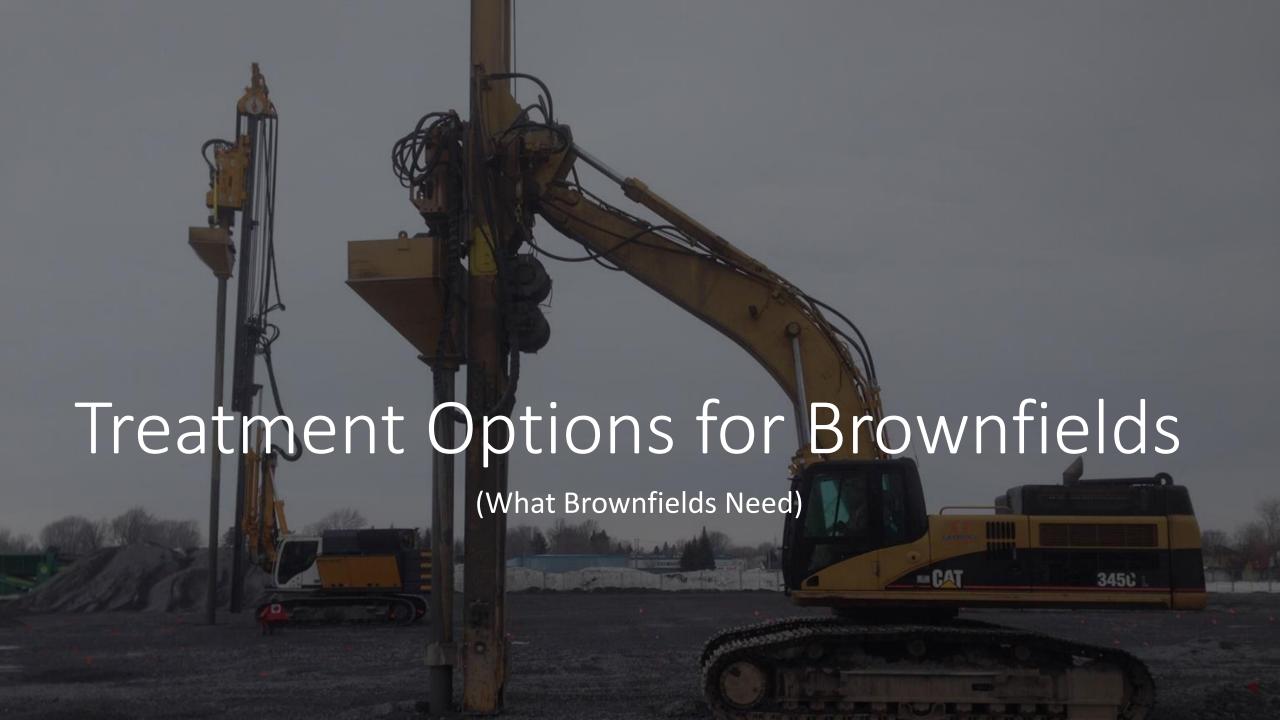
What Brownfields Need

Why Ground Improvement?

Ground Improvement in Canada with Cases Studies







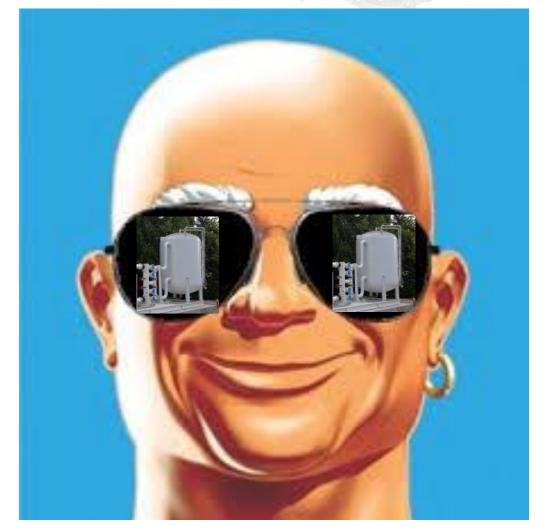
For Health, Brownfields Need to Get Clean...

RSC

Risk Assess

Clean up....

In-Situ Remediation!







For Development, Brownfields Need to Get Strong...

Dig-Replace (Remove It)

Piles/Caisson (Go Through It)

Improve It!





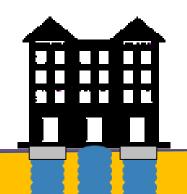


Got a Weak Brownfield?

What if your Phorage id some the load?

Remove It

Go Through It



Stinky Bad Soils (and also weak!)





When you Dig-Dump, what do you put back?

Dirty little Secret....

Remediated sites often aren't engineered back

Extra Expense when Selling

Opportunity!



What Good is Fill and Peat?

Fill is not Air

Peat is not Air

Both can be Improved!!







Don't forget about your Natives

Loose Sand

Soft Clay

Silt

Contaminated/Impacted and may still need improvement too







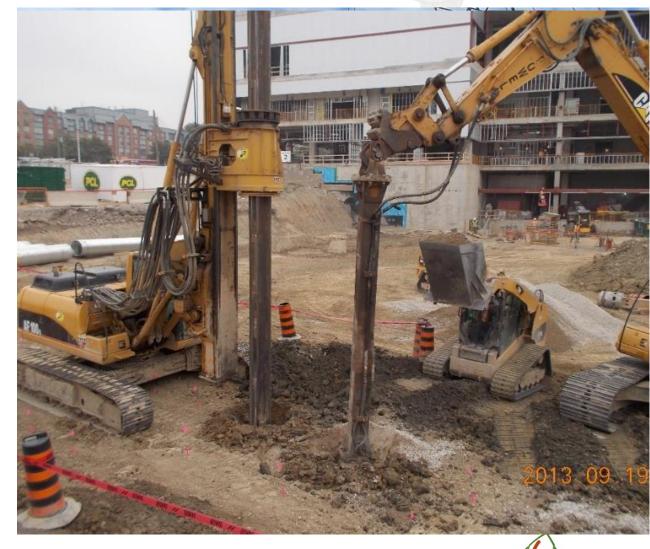
Ground Improvement Methods

Dynamic Compaction

Vibratory Methods

Rammed Aggregate Pier

Rigid Inclusion Systems







Why Ground Improvement?

Minimize excess soil

 Reduce / eliminate shoring and dewatering

Increased bearing

Leave Fill and Contaminants Lie!





Road Talk







Is this a Brownfield?

 Old burial site discovered During Dig-Replace Operation









Aggregate Reinforcement







Replacement Methods



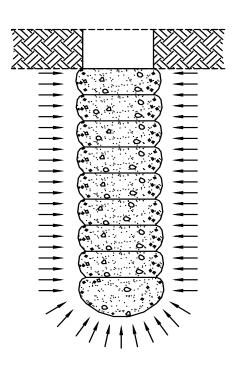
Displacement Methods

GEOPIER®

Rammed Aggregate Pier Method



Low void ratio



Lateral pressure





Spread Footings
Supported by Rammed
Aggregate Pier soil
reinforcement





Now Your Brownfield Can Take the Load!





What if Soils are too Poor and Loads too High?

 Concrete or grout based soil reinforcing elements



SPREAD FOOTING TO BE SUPPORTED BY GEOPIER

ELEMENTS.

Rigid Inclusion Systems

Controlled Modulus Column (CMCs) / Controlled Stiffness Column (CSCs)

Supports loads through friction

Grouted or cemented Rammed Aggregate Piers

friction with internal cohesion

Geopier GeoConcrete® Column (GCCs)

Supports loads through end bearing



Geopier GeoConcrete Columns

GEOPIER®





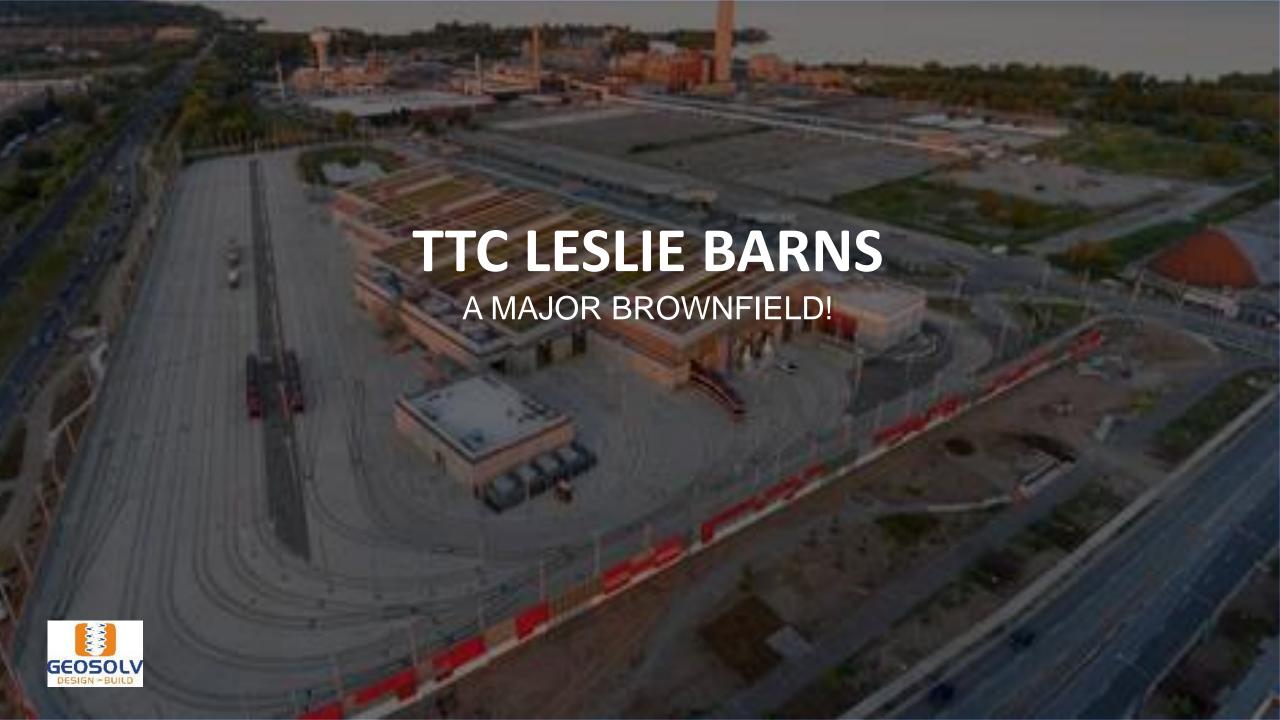
Results of GCC Construction

Spread Footing

Still a spread footing
....But with a Load transfer cushion

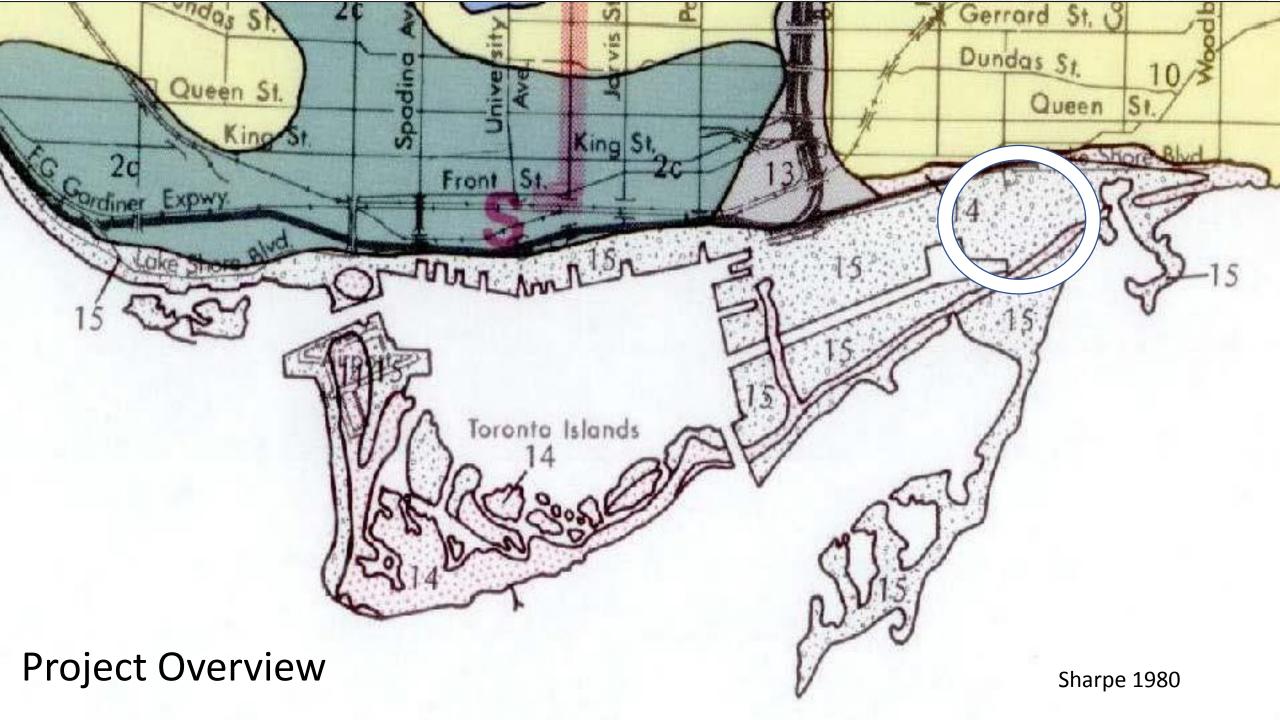
Typically 100-200 mm Granular







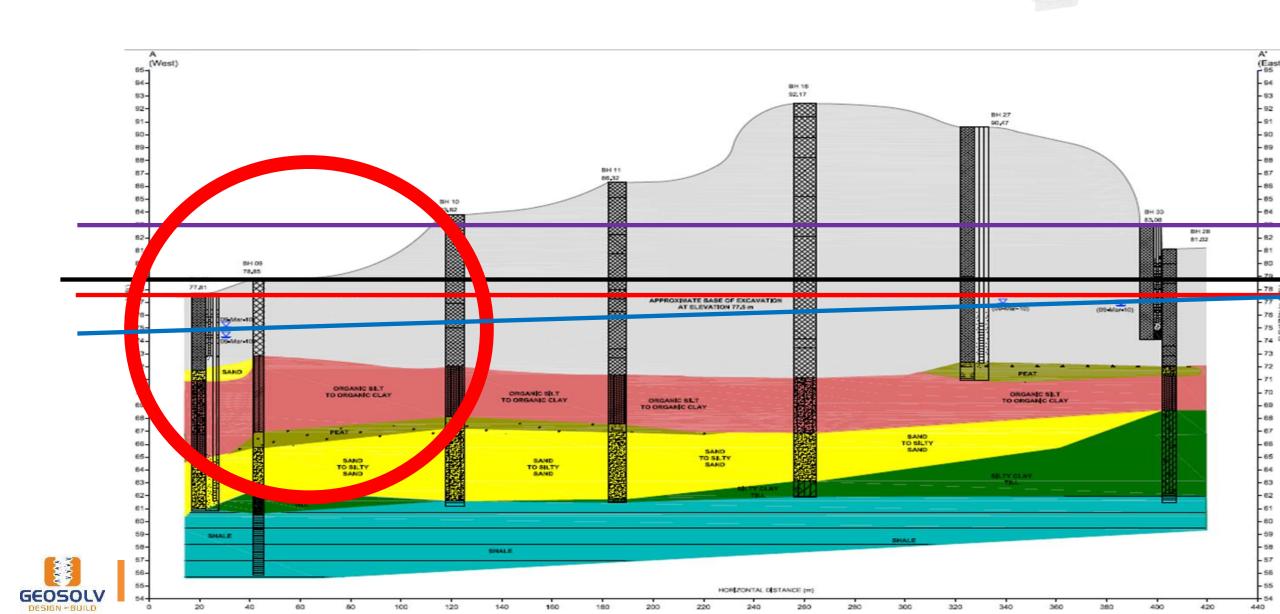






Site Conditions

TTC Leslie Barns



Soil Conditions

TTC Leslie Barns

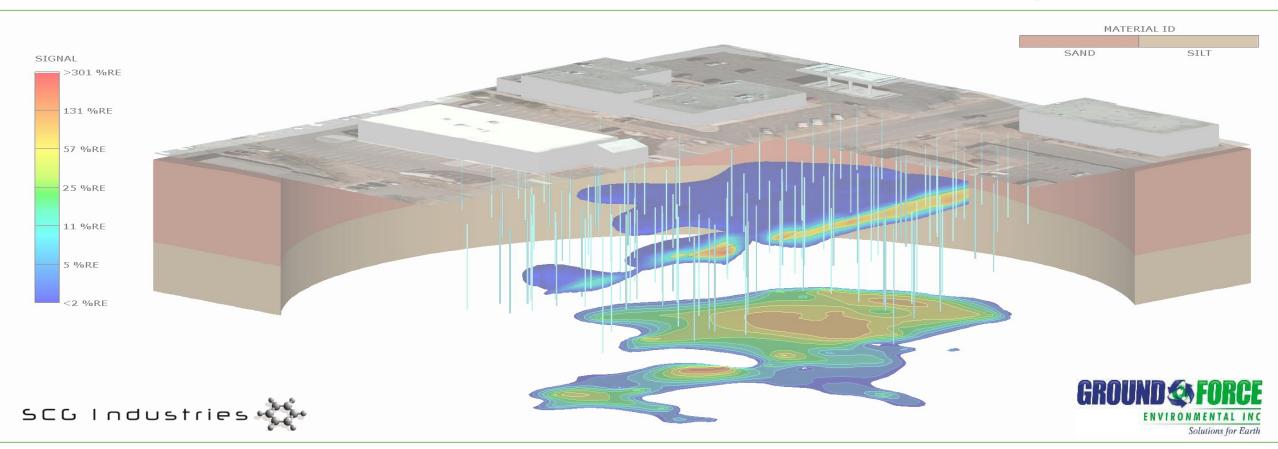








Think High Resolution



Like an Exray/MRI to find whats wrong!





Cool Equipment to Get Info!







Geotech Equipment



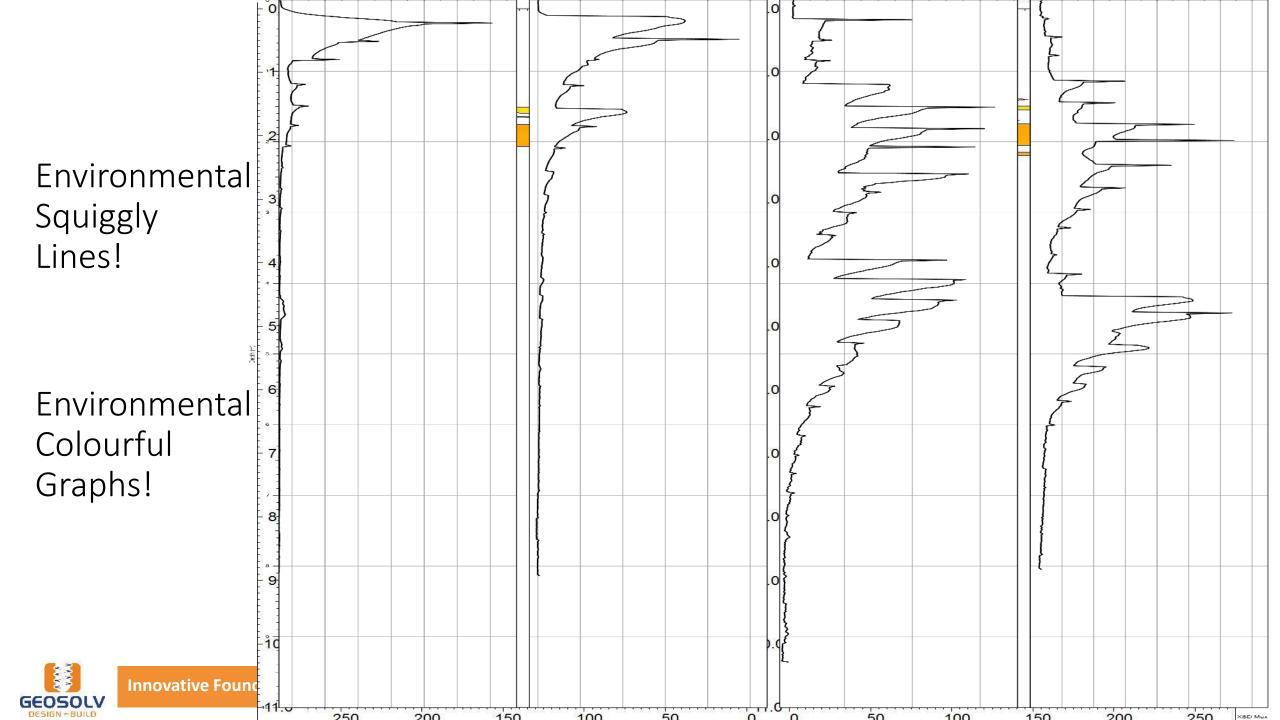






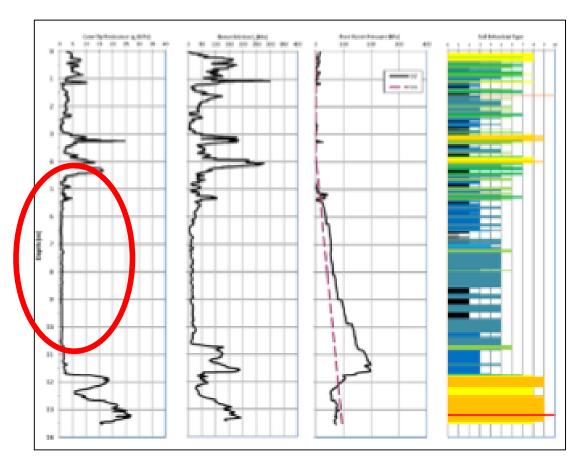






Soil Conditions at TTC

TTC Leslie Barns





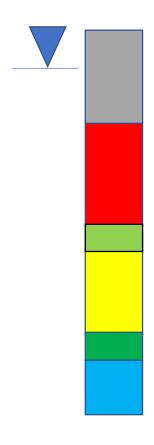
Our Very Own Geotechnical Squiggly colouful lines





Soil Conditions

TTC Leslie Barns



2 to 6m Sandy Silt to Silty Sand Fill with debris

- loose to compact

5m Organic Silts and Clays

soft to firm

1m fibrous Peat – soft to firm

2 to 6m Sands – compact to dense

1m Silty Clay Glacial till – very stiff (discontinuous)

Shale Bedrock





Construction and Design Challenges

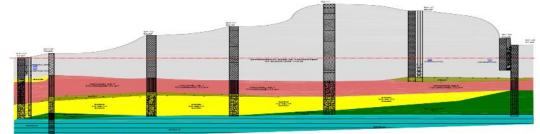
Lots of geo-environmental challenges!

BROWNFIELD!!















Rammed Aggregate Pier Approach

TTC Leslie Barns

Geopier Impact to improve soil

Displacement Technology – no spoils





Rammed Aggregate Pier Approach

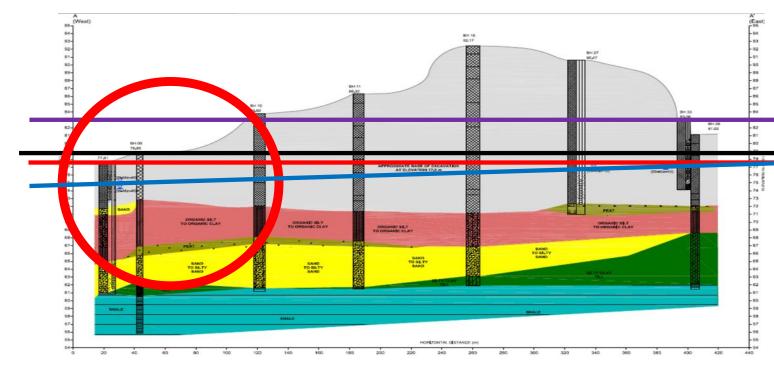
TTC Leslie Barns

Geopier Impact to improve soil

Displacement Technology – no spoils

In Grade Raise Zone

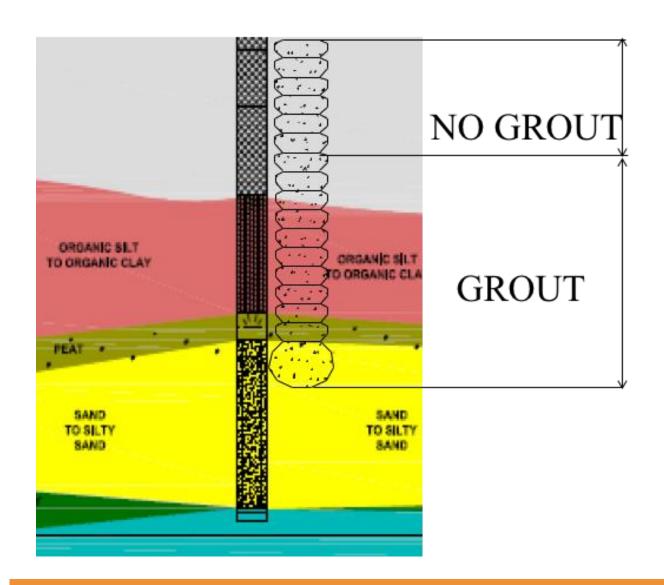
- Grouted Impact for Footings
- Preload and Drainage for slab







Rammed Aggregate Pier System





Rammed Aggregate Pier System

TTC Leslie Barns

10 m to 12 m deep

7000 RAPS

375 Grouted RAPs

Completed construction Phase 1 in Dec 2011

Phase 2 in 2012

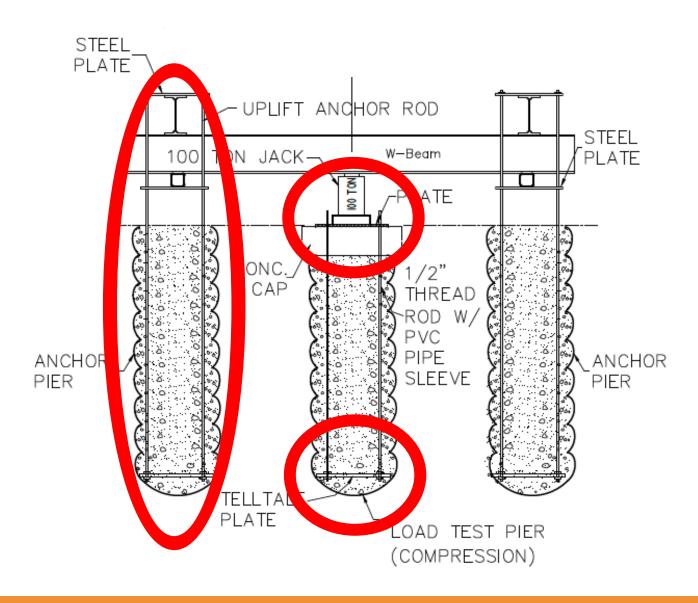
Track slab and Part Building slab

...All Footings





Load Testing – Modulus Testing



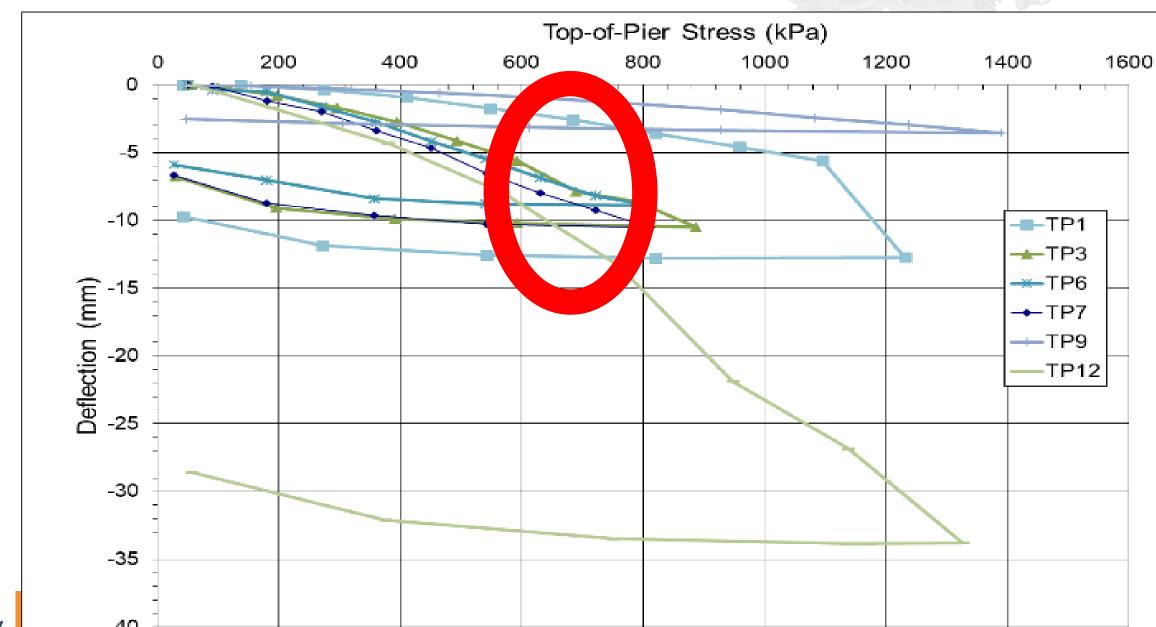




Load Testing – Modulus Testing



Modulus test results





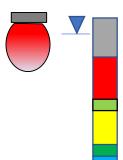
Load Testing- Plate and Group Footing



Load Testing- Plate and Group Footing

TTC Leslie Barns

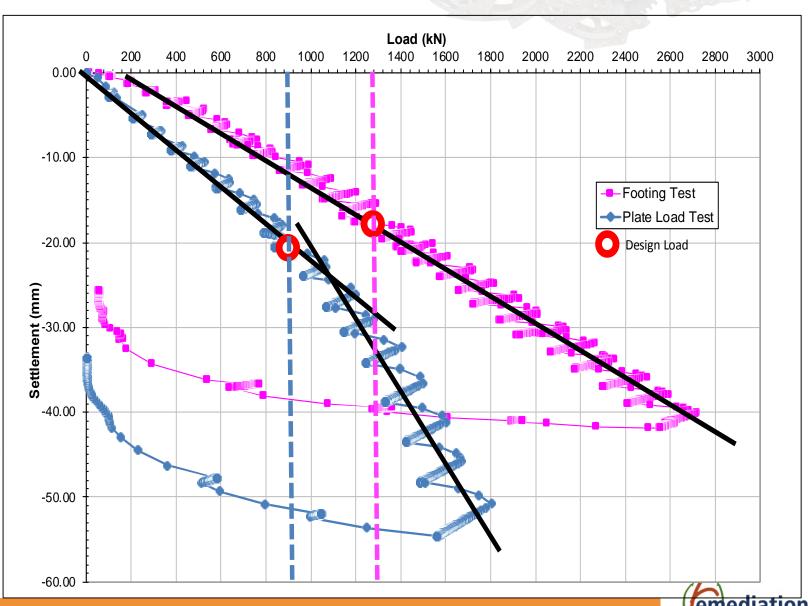




2 to 6m Fill

5m soft Organic Silts and Clays

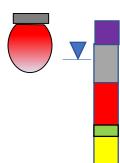
1m fibrous Peat – soft to firm 2 - 6m Sands – compact to dense 1m Silty Clay Glacial till Shale Bedrock



Load Testing- Plate and Group Footing

TTC Leslie Barns

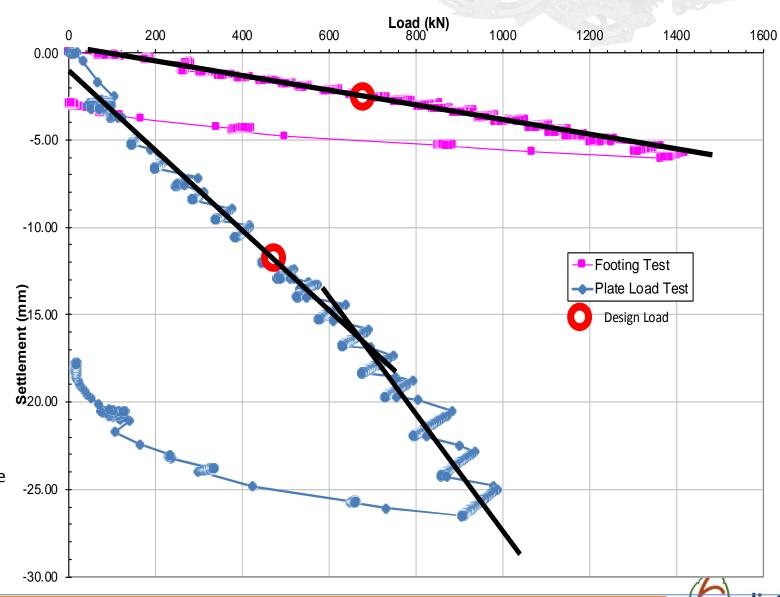




PRELOAD FILL 2 to 6m Fill

5m soft Organic Silts and Clays

1m fibrous Peat – soft to firm 2 - 6m Sands – compact to dense 1m Silty Clay Glacial till Shale Bedrock





Settlement Monitoring

- Monitoring on several footings after footing construction and during building construction and for about 13 months total
- Results showed average of 20mm total settlement at the end of construction



