

# Brominated Flame Retardants – Another Class of Emerging Contaminants

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## WHERE FLAME RETARDANTS ARE FOUND

In home insulation

In upholstered furniture containing polyurethane foam — manufacturers add it to meet flammability standards enacted by California but followed nationwide

In the plastic casing of some electronics

In dust — children are exposed to higher doses of flame retardants than adults because they spend more time on the floor and put things in their mouths

In carpet padding made with recycled foam

In some baby products containing polyurethane foam, including highchairs and diaper-changing pads

# Agenda

- Why Should We Care?
- Brominated Flame Retardants (BFRs)
- Polybrominated Diphenyl Ethers (PBDEs)
- Toxicology and Environmental Issues
- What Can WEEE Do: End-of-Life Management
- Regulations
- Conclusions





# Why Should We Care?

- Persistent, bioaccumulative, long-range transport (PBT), lipophilic
- Endocrine disrupting chemicals (EDCs)
- Concentrations in environment increasing since 1970s
- Leach out of products; end up in sewage
- Find their way into food chain and human population
- End-of-life disposal implications



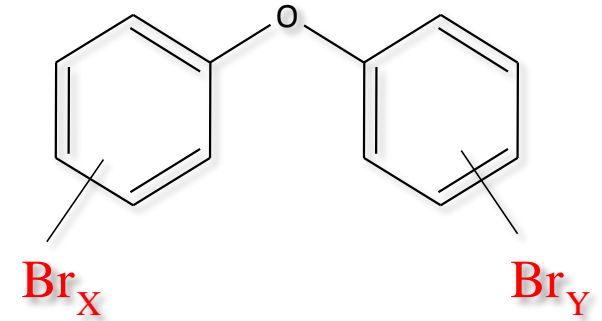
# Brominated Flame Retardants (BFRs)

- ~70 different commercial products
- Applied to ~2.5 million tonnes polymers/year
- Global consumption > 300,000 tonnes/year (includes > 56,000 tonnes in North America)
- Added to polymers to enhance flame retardancy \*(ABS, HIPS, PS, PC)
- Thermally stable, low cost, readily available
- Human exposure thru: diet, ingestion of indoor dust, inhalation of indoor air
- Detected from Arctic to Antarctic

\*ABS: acrylonitrile butadiene styrene; HIPS: high impact polystyrene; PS: polystyrene; PC: polycarbonate



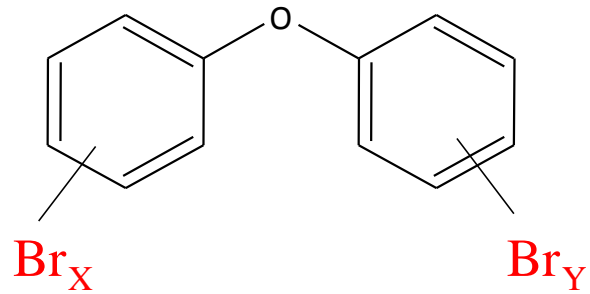
## Brominated Flame Retardants (BFRs): Polybrominated Diphenyl Ethers (PBDEs)



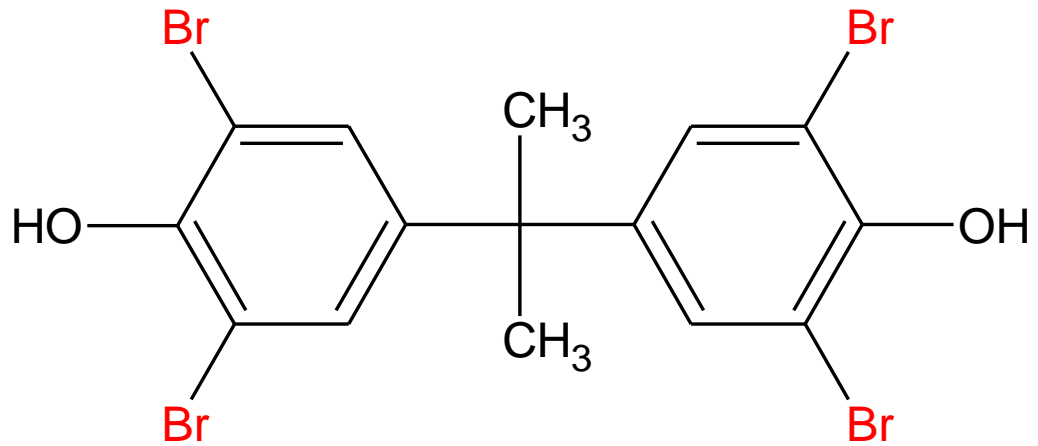
**Polybrominated diphenyl ethers  
(PBDEs)**

- Electric and electronic equipment (EEE), carpets, polyurethane foam in sofas, vehicle interiors, cotton & synthetic fibre for clothing, carpets, curtains, sofas
  - Additive or reactive flame retardant
  - Persistent, bioaccumulative, long range transport (LRT)
  - Added to products to reduce ignition

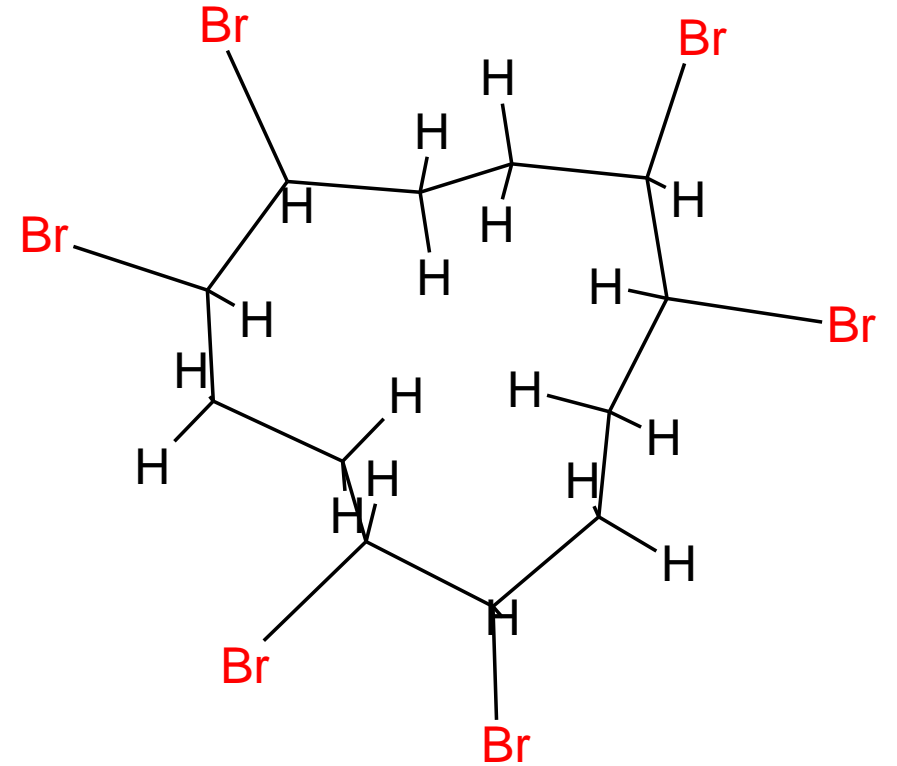
# Brominated Flame Retardants



Polybrominated diphenyl ethers  
(PBDEs)



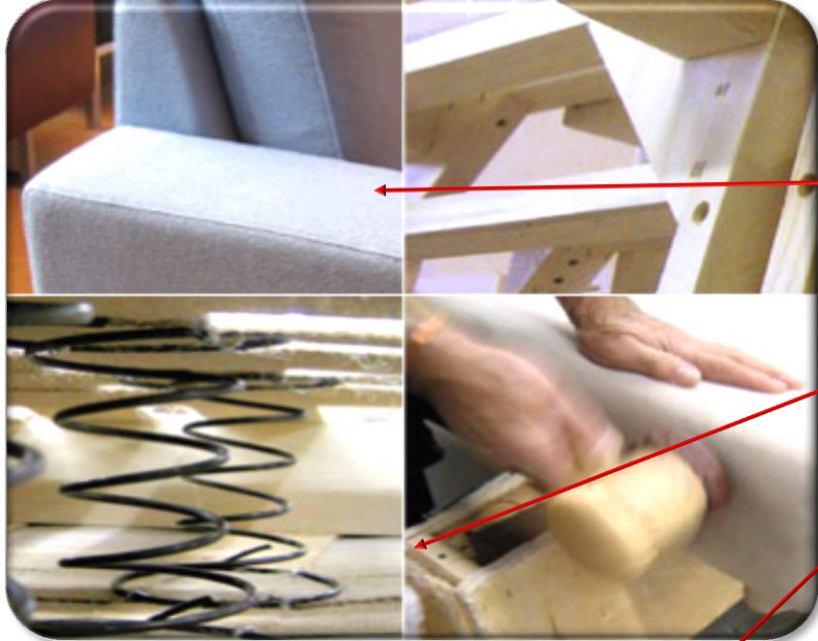
Tetrabromobisphenol A (TBBPA)



Hexabromocyclododecane (HBCD)



## We have BFRs in...



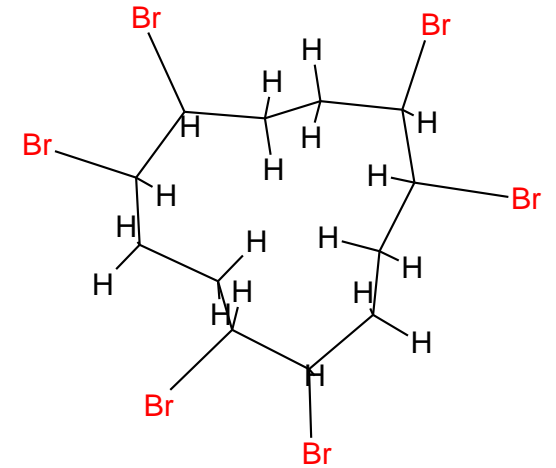
- upholstery
- mattresses
- electronics
- white goods
- vehicle parts
- auto shredder residue



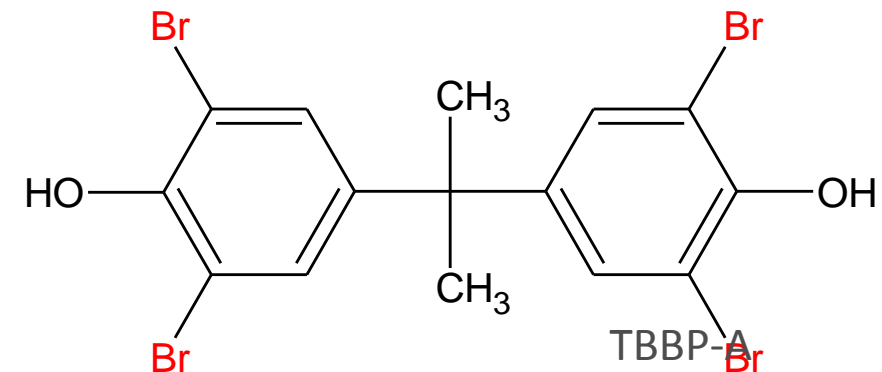


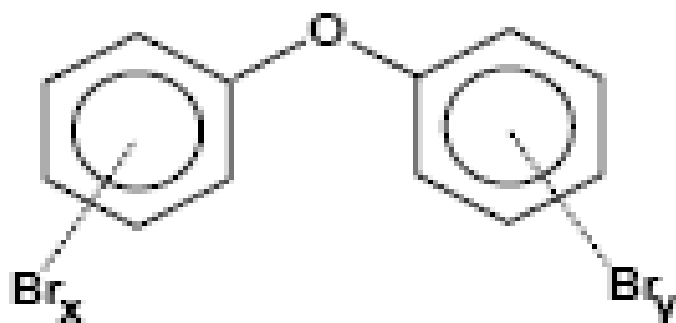
# Brominated Flame Retardants (BFRs): HBCD and TBBP-A

- Hexabromocyclododecane (HBCD)
  - Thermal insulation in buildings (PS or polystyrene)
  - Backcoating of textiles in upholstery (extruded PS, foam)
  - Electric & electronic equipment (EEE) (High impact PS)
  - High bioaccumulation potential, additive flame retardant
- TBBP-A
  - Uses: laminates for printed circuit boards in electronics; additive in ABS (acrylonitrile butadiene styrene) polymer; intermediate with other BFRs
  - Short half life

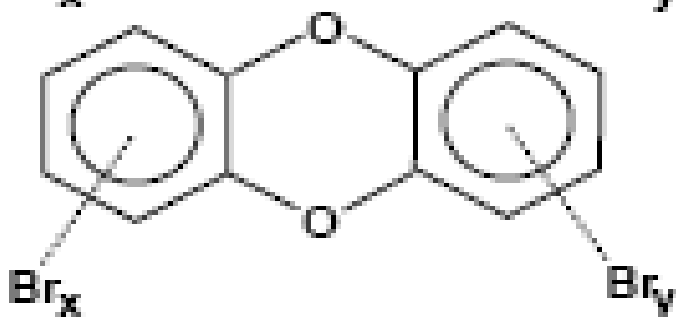


HBCD

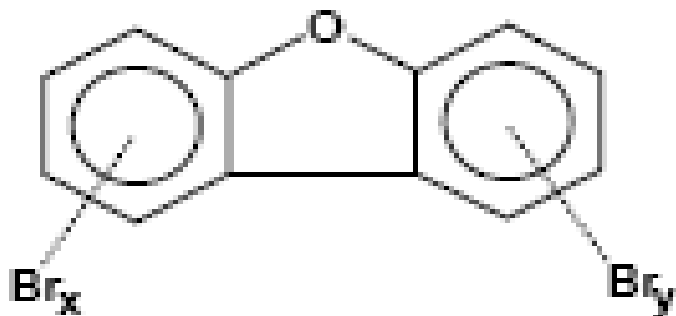




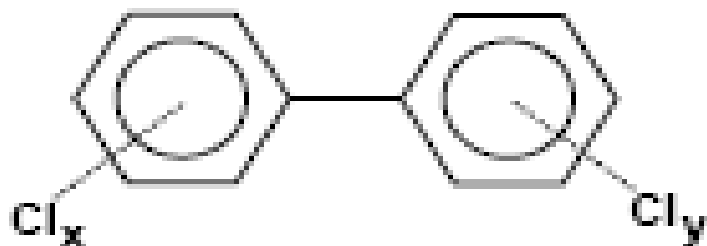
**Polybrominated  
Diphenyl Ether  
(PBDEs)**



**Polybrominated  
Dibenzo-p-dioxin  
(Dioxin)**

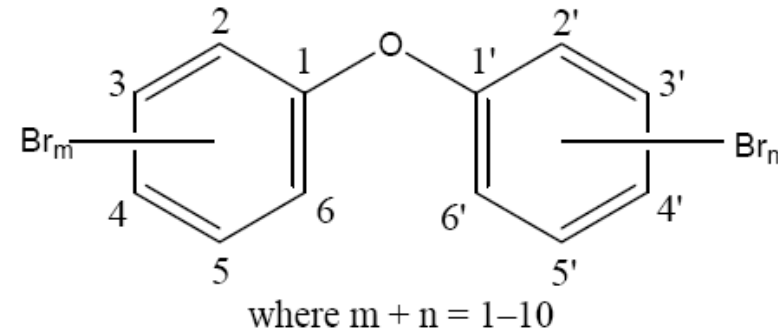


**Polybrominated  
Dibenzo-furan  
(Furan)**



**Polychlorinated  
Biphenyl  
(PCBs)**

# PBDEs

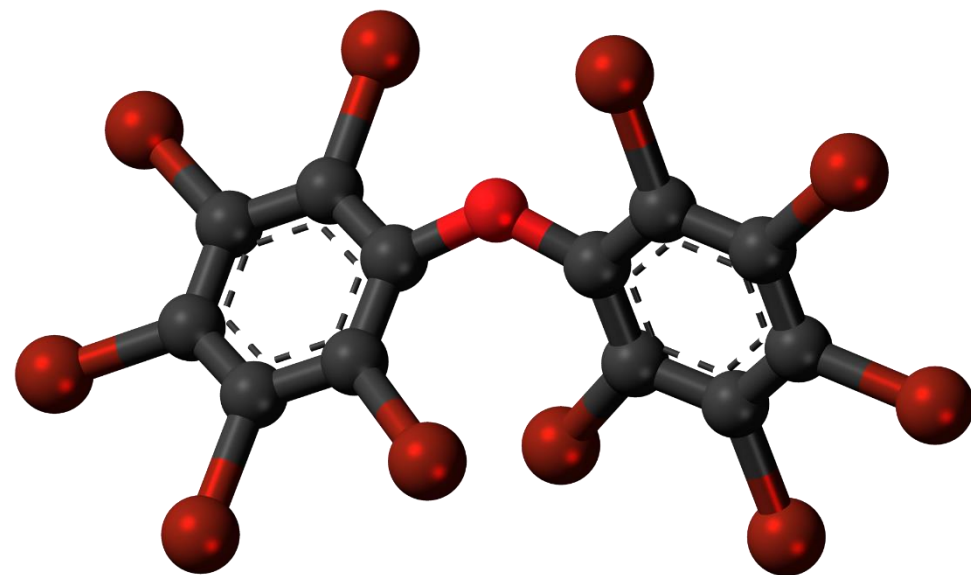


- PBDEs *added* to products to reduce ignition
- Highly toxic, persistent; endocrine-disrupting chemicals, with potential for long-range transport
- PBDE *levels* in environment *increasing*; widespread in the world, including Arctic and Antarctic
- Solid waste including e-waste (~85%) ends up in landfills
- Expensive and *challenging* to analyse
- Persistent organic pollutants (POPs), added to Stockholm Convention (2009)



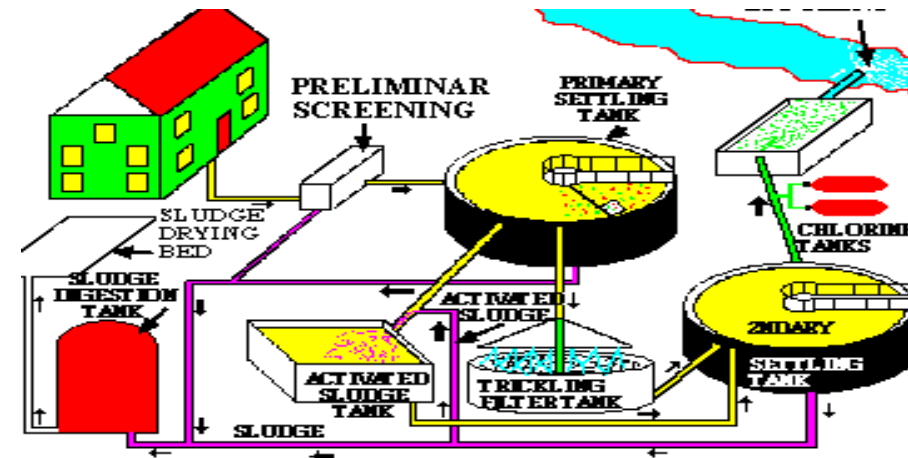
## Deca-BDE (BDE-209) – the most popular

- Used in polypropylene (PP) and polyethylene (PE) for wire and cables and electronic equipment
- Legacy spare parts in auto industry (i.e. powertrain and under-hood applications, fuel hoses and tanks, air bag ignition cables, seat covers, etc.)
- Huge stockpile leads to more mobility, toxicity, bioaccumulation and potential to become chronic input to aquatic systems
- Bioaccumulation/biomagnification and debromination to lower brominated congeners

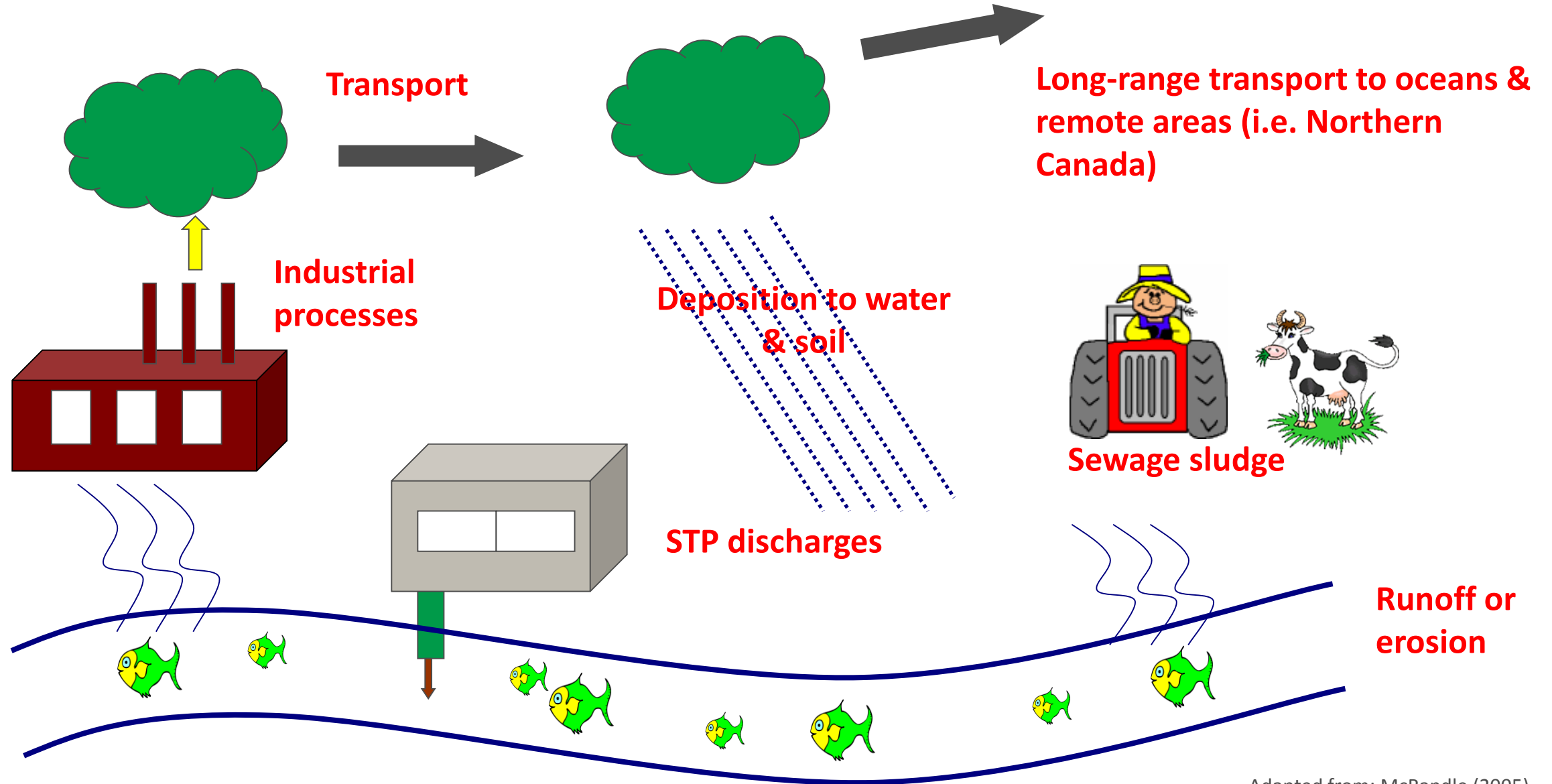


# Sources of PBDEs to the Environment

- Electronic waste (e-waste)
- Consumer products (Non electronic waste solids or NeWS)
- Wastewater or sewage treatment plants (STPs)



# Environmental Transport of PBDEs





## Novel BFRs (NBFRs)

- Concern for environmental impacts
- Combined with remaining inventory of 'legacy' BFRs
- NBFRs: 100,000-180,000 Mt/yr
- Alphabet soup\*: DBDPE, BEH-TEBP, PBEB, BTBPE, EH-TBB, TTBP-TAZ

*\*Fine print:*

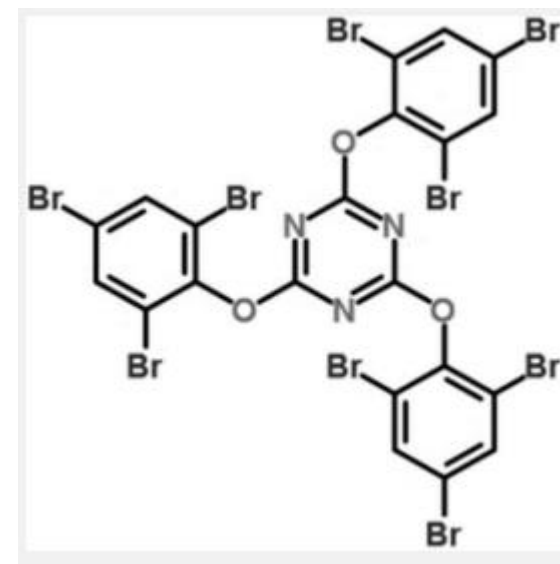
DBDPE: decabromodiphenylethane

BEH-TEBP: bis(2-ethylhexyl)-3,4,5,6-tetrabromo phthalate

PBEB: pentabromoethylbenzene

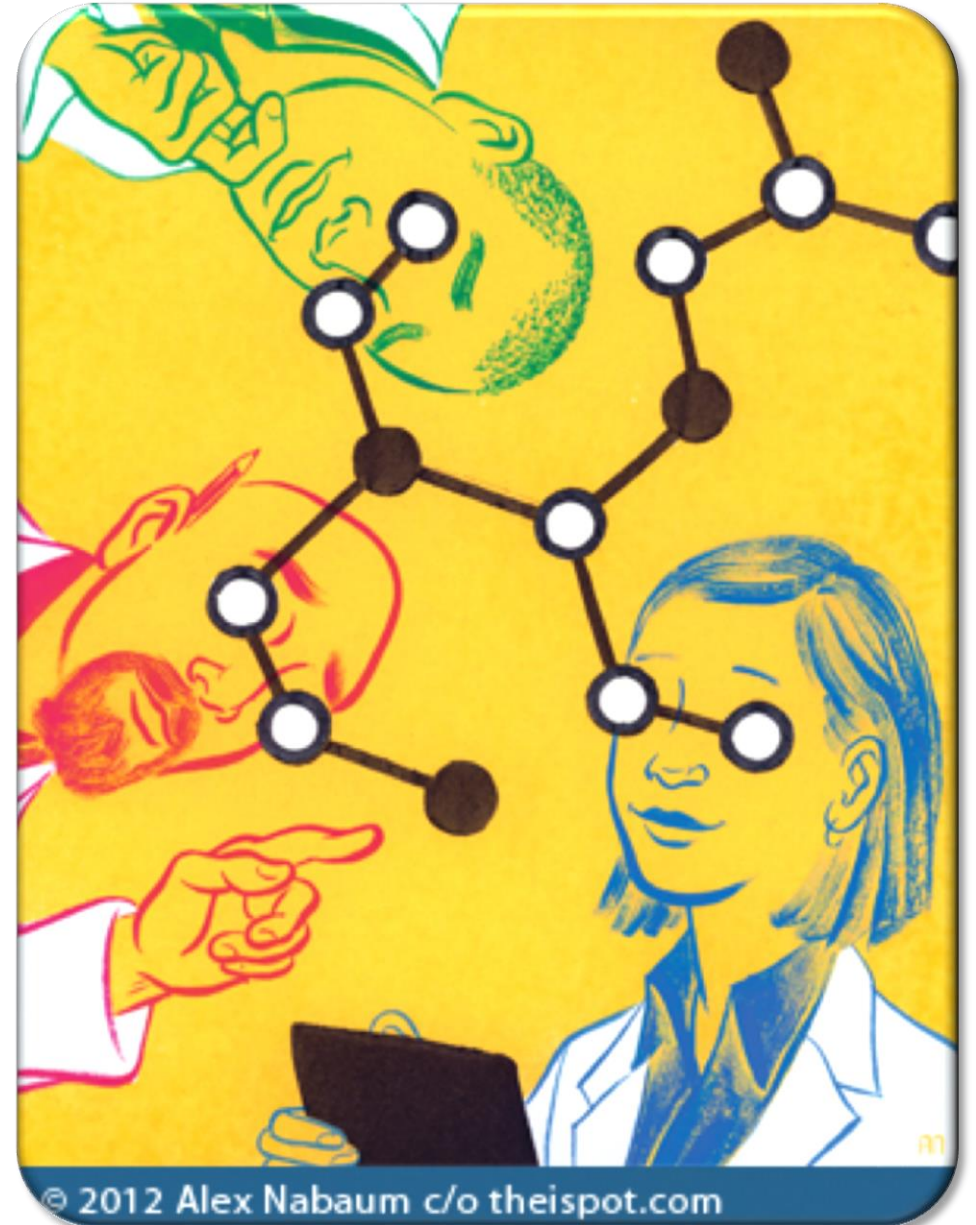
BTBPE: 1,2-bis(2,4,6-tribromophenoxy)ethane

EH-TBB: 2-ethylhexyl-2,3,4,5-tetrabromobenzoate



# Toxicology – Human Health

- Mimics biological action of thyroid hormones
- Motor behaviour affects learning and memory
- Carcinogenicity suggested in humans
- Accumulates in fatty tissues
- Endocrine disruption, immunotoxicity



## Toxicology – Animal Health

- Decreased memory, learning deficits
- Interference with thyroid hormone
- Endocrine disorders
- Obesity and diabetes
- Cancer





## Trivia

- UK disposes of 1 million electronic waste goods/year
- WEEE man is 7 metres tall and weighs 3.3 tonnes; represents amount of e-waste 1 person will generate in their lifetime
- PCs had average lifetime of 4-5 years in 1992; in 2005 ~ 2 years; in 2016 laptop batteries last ~1 year
- 41.8 million metric tonnes (Mt) e-waste generated globally; forecast increase to 50 Mt by 2018 (2014)



## Tidbits

- Arctic/Antarctic presence: in adipose tissue of polar bears. 13% annual increase between 1991-2007
- Despite ban on PBDEs, more BFRs entering market, higher flame retardant levels in home than outdoors
- 1975-2008 (US): increased PentaBDE demand, levels off in 2000
- 1995-2008 (US): increased DecaBDE in biosolids, doubling every 5 years
- 1930-2004 (UK): nothing pre 1970s; peak mid 90s

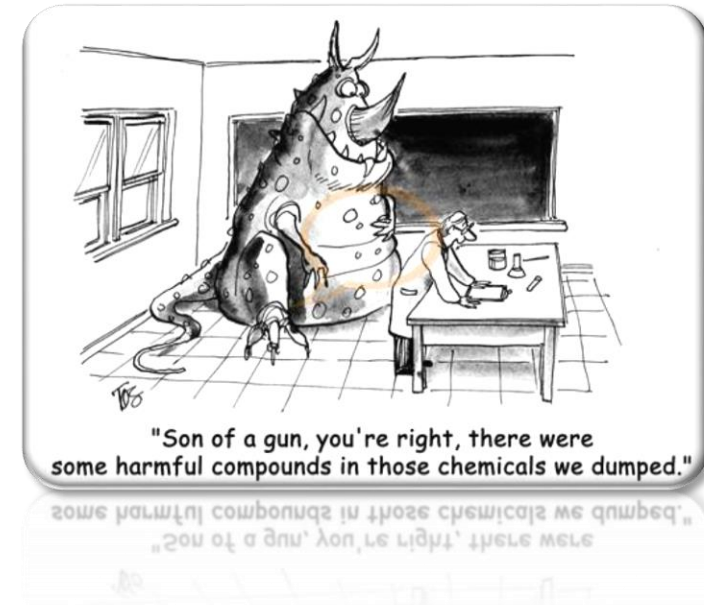


## Nuggets...more

- By 2017 volume of e-waste expected to be 33% higher than 2015, equivalent to 8 times weight of Great Pyramids of Egypt
- 70% of world's e-waste processed in China
- 5.52 Mt e-waste generated yearly in China (2013) Average Canadian generated 24 kg WEEE in 2012 or 860,000 metric tonnes, equivalent to 1700 fully loaded Boeing 747s at takeoff
- Average American generated 29 kg WEEE (2012) or 9,359 million metric tonnes



## End-of-Life (EOL) Management



- Landfills (expensive, greenhouse gases, poor biodegradation)
- Incineration (i.e. energy recovery) – high energy value of polymers
- Chemical recovery (converts plastics to fuel for refineries)
  - pyrolysis, co-pyrolysis, catalytic cracking, hydrothermal, pyrolysis-catalytic upgrading
- Wastewater treatment
  - Granular activated carbon, reverse osmosis





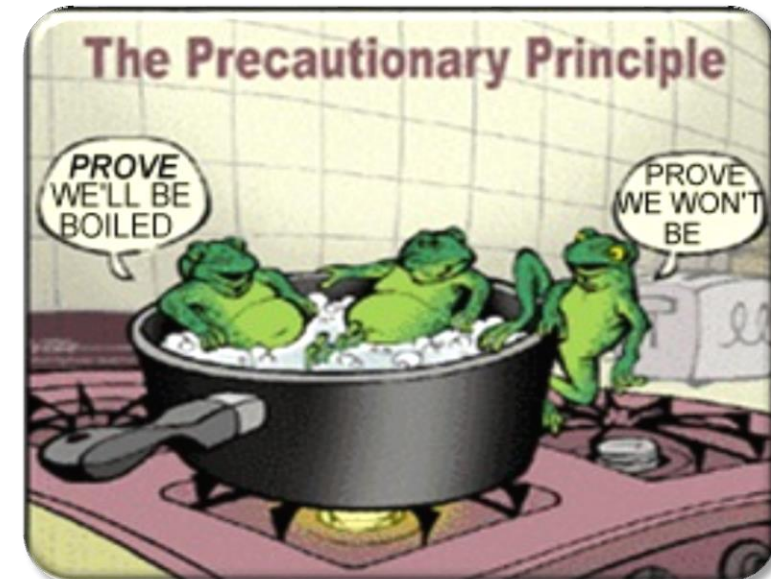
# End-of-Life (EOL) Management

- Recycling
  - Mechanical: sorting, dismantling (reprocessing WEEE plastics)
  - Feedstock: recovering bromine and energy in electronic equipment
- Concern with PBDD/F (dibenzo-*p*-dioxin & furan) formation
- Separate products containing BFRs prior to recycling
- Implement efficient screening and separation techniques for PBDE-containing materials



## Relevant Regulations

- Basel Convention on the Control of Transboundary Movements of Hazardous Wastes and their Disposal (1992)
- Directive on Industrial Emissions (IED, European Commission, 2010)
- **Registration, Evaluation, Authorisation and Restriction of Chemicals** (REACH, 2006)
- Restriction of Hazardous Substances Directive (RoHS) (EU, 2006)
- Stockholm Convention on Persistent Organic Pollutants (POPs) (2001)
- Waste Electric and Electronic Equipment Directive (WEEE, 2006)



# Conclusions

- Determine *process* for leaching, degradation and spread of PBDEs from landfills
- *Improve* characterization of BFR impacts on human exposure
- BFR emissions during *open burning* of plastics not fully understood
- More *toxicology data* needed on commercial BFR products
- Focus on *challenges* associated with risk management, alternative technologies, and proper end-of-life disposal



# Thank You



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