



2012 Remediation - Technologies Symposium

# Ex-situ Treatment of Heavy Petroleum Hydrocarbons Via Composting, Biopile, Chemical Oxidation and Soil Washing

**Presented by**  
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**Golder, Montreal**  
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# Presentation Outline

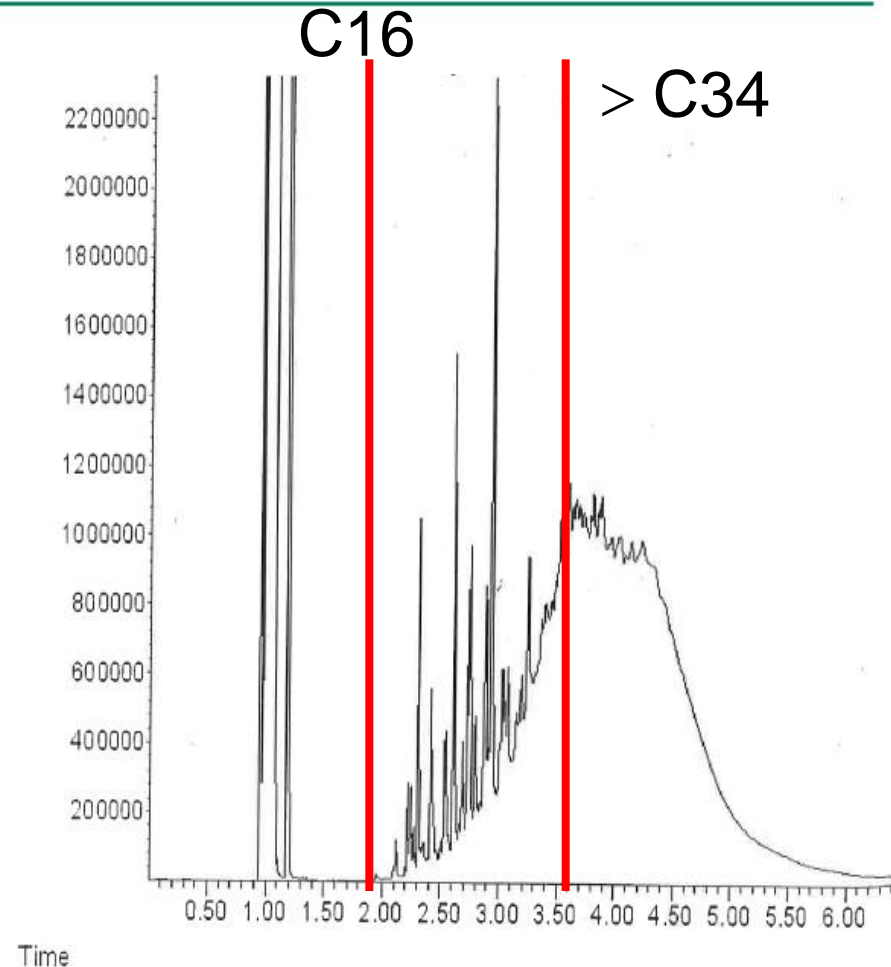
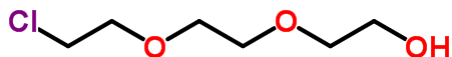
- Case study description
- Remediation options (GoldSET)
- Remediation approach
- Laboratory and pilot-scale results
- Conclusions





# Project Site Description

- Heavy industrial area
- Former petrochemical activities
- Underground/above ground utilities dismantled
- COCs : PAHs, heavy TPH, BCEE, heavy metals – Vadose zone
- 124 000 m<sup>3</sup> of impacted soil





# GoldSET – What is the best remediation option?

- Semi-quantitative multi-criteria decision support tool based on the principles of sustainable development
- Balanced, impartial and exhaustive yet simple to use and refer to
- Sustainability “checklist” before undertaking a project

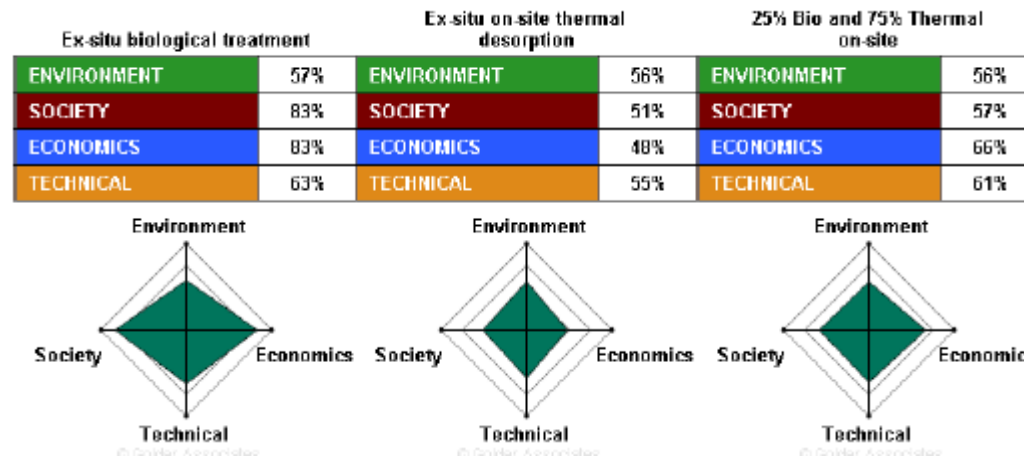


Sustainability  
Decision  
Support  
Tool



# Remediation Scenario

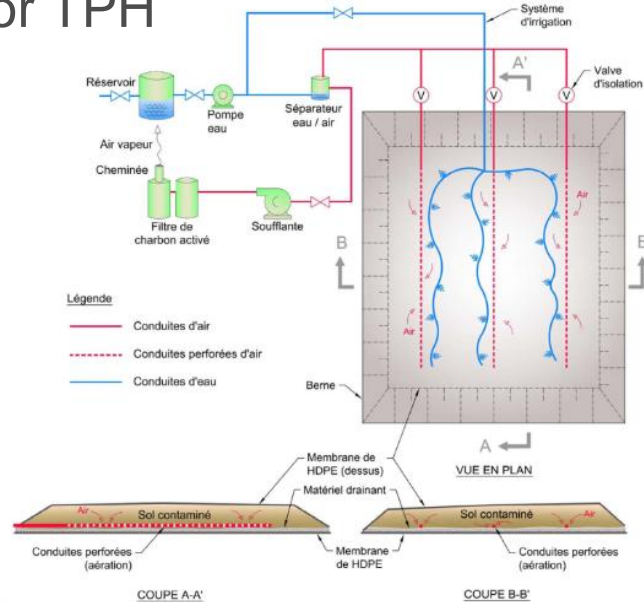
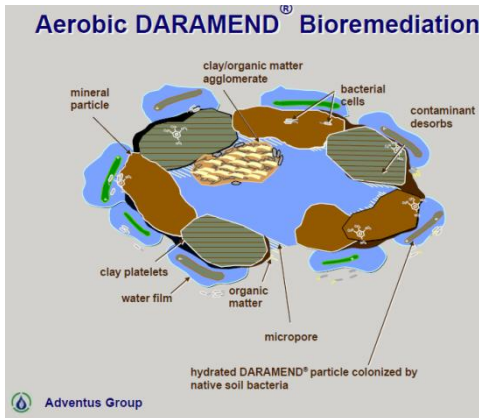
- Composting for biodegradable COCs
- Thermal dosorption for non-biodegradable COCs
- Phytoremediation for metals impacted soil





# Biopile

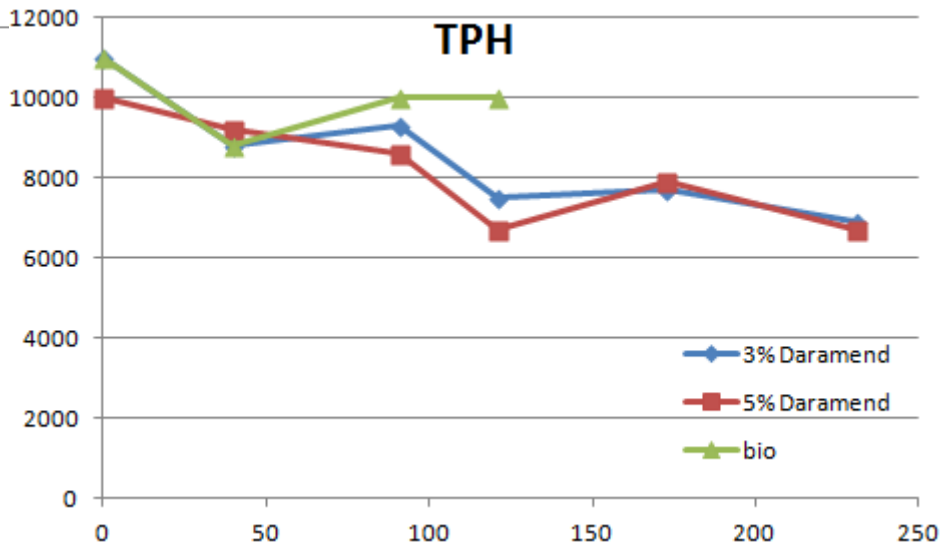
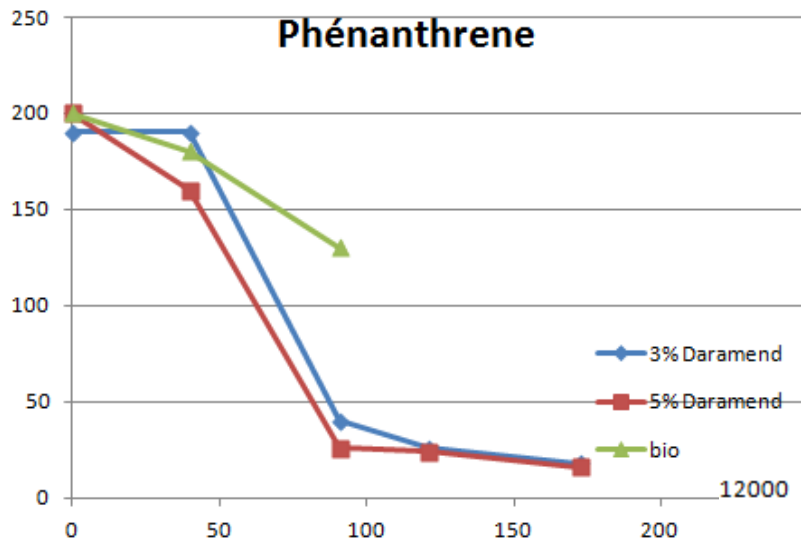
- 50-60 \$/m.t.
- not efficient for heavy PAH
- 0.12 mg/kg/day for BCEE
- + Aerobic Daramend :
  - up to 6.5 mg/kg/day for PAH
  - ~30 mg/kg/day for TPH
  - 60-80\$/m.t.







# Aerobic Daramend (ppm vs day)

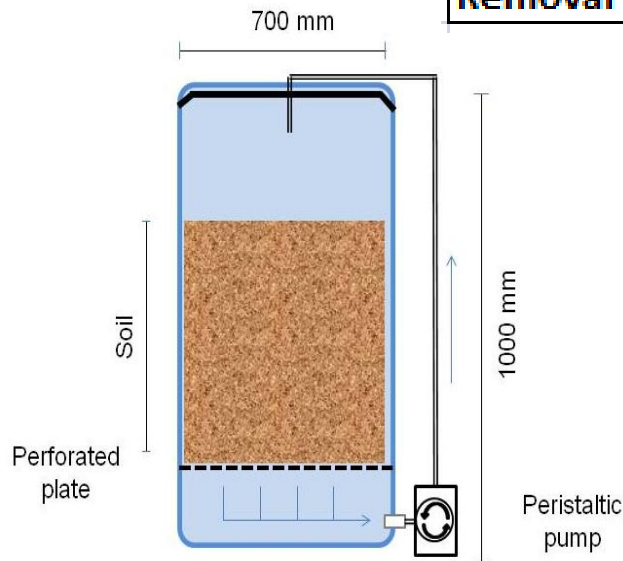




# Soil Washing with a non-ionic surfactant

1.2 L/kg of soil  
1-5% surfactant  
80-100 \$/m.t.

Parameters	Removal Efficiency	
	Column Test	Barrel Test
LMW PAHS	63%	35%
HMW PAHS	57%	32%
Total PAHs	60%	34%
C10-C50	52%	70%
Removal Rate (mg/kg/day)	1116	1967



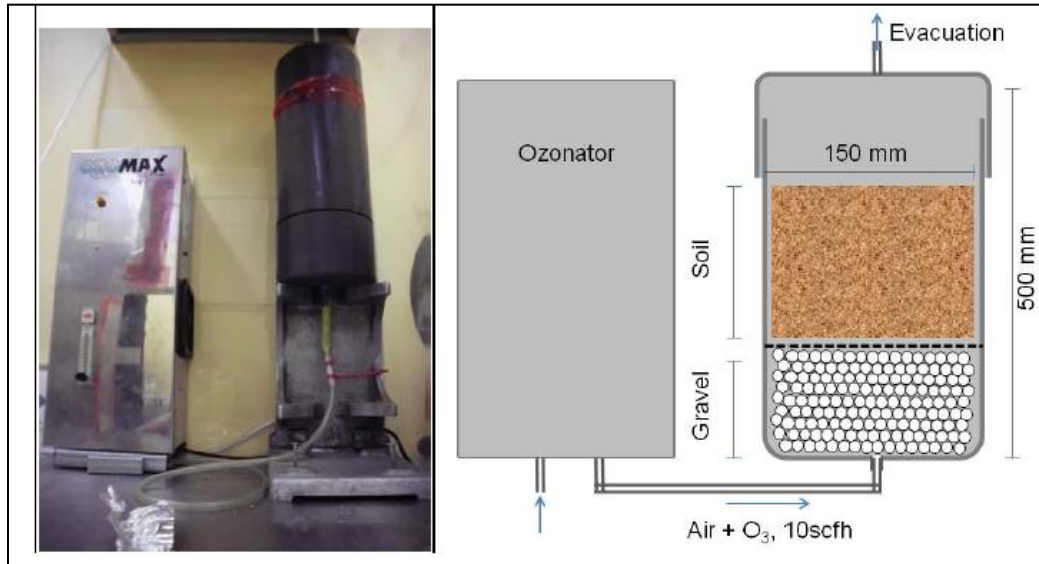




# Ozone Treatment

- Dosing : 9 g of  $O_3$  per kg of soil
- Removal efficiency on TPH : ~ 30%
- Phenanthrene (↓ 76%), fluorene (↓ 65 %) and anthracene (↓ 45%), some ↓ three ring PAHs

~ 400 \$/m.t.

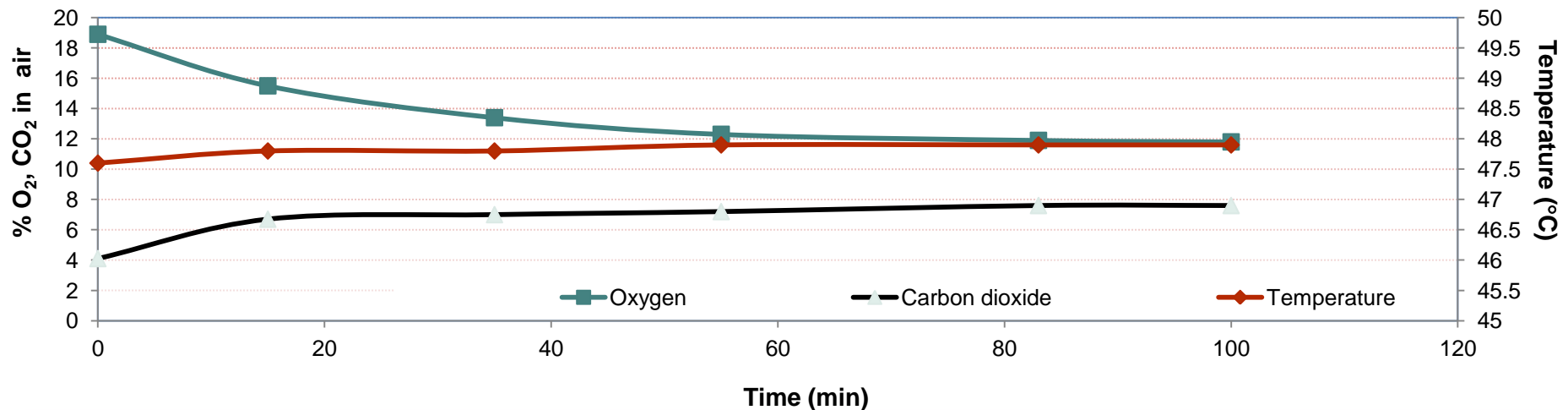




# Composting

*Composting is a process in which organic contaminants are degraded by microorganisms at elevated temperatures under aerobic and anaerobic conditions*

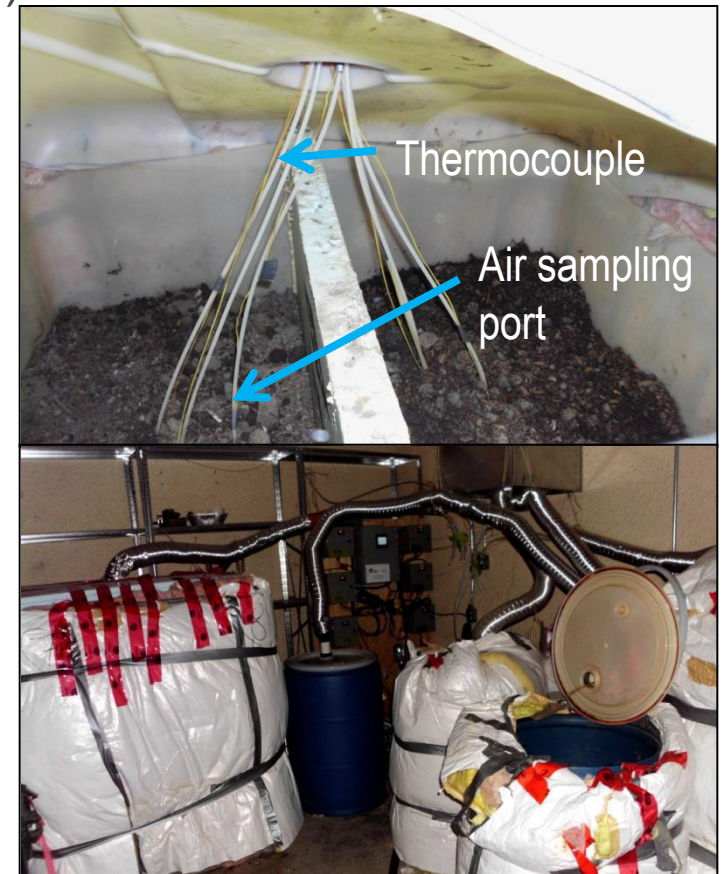
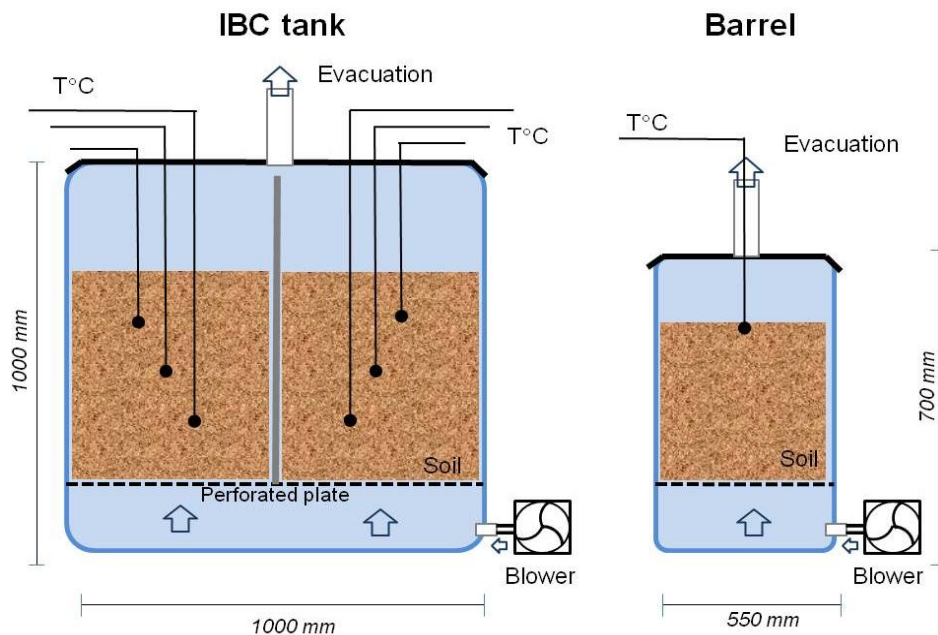
- Addition of organic substrate to soil + air + eau (~60% WHC)
- Typical temperature : 40-65 °C (rate of reaction x 2 every 10 °C)
- ↑ thermophilic + mesophilic bacteria
- ↑ solubility of organic carbon, ammonia nitrogen and P
- ↑ bioavailability of contaminants





# Composting Testing

- Several mixes (horse, laying hens, roasters manure and wood shaving) and organic loading (25-75%) were tested

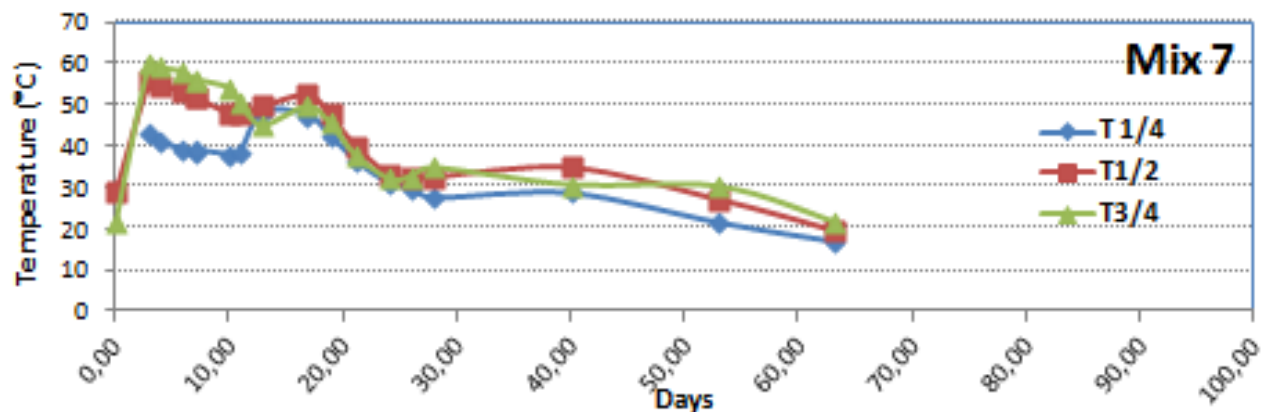




## Some Results

60-80 \$/m.t.

Parameters	Removal Efficiency		
	75% organic loading	50% organic loading	25% organic loading
LMW PAHS	81%	53%	56%
HMW PAHS	34%	31%	41%
Total PAHs	61%	43%	49%
C10-C50	48%	31%	40%
Degradation Rate (mg/kg/day)	55,3	37,6	61,9

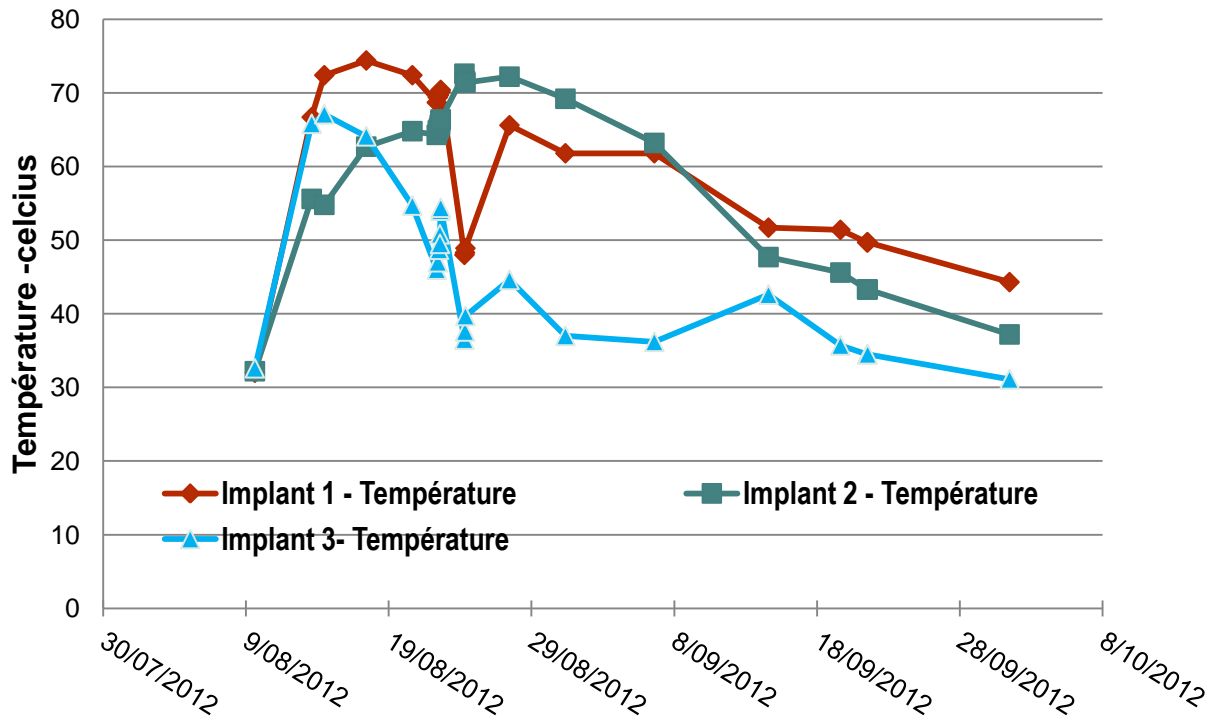






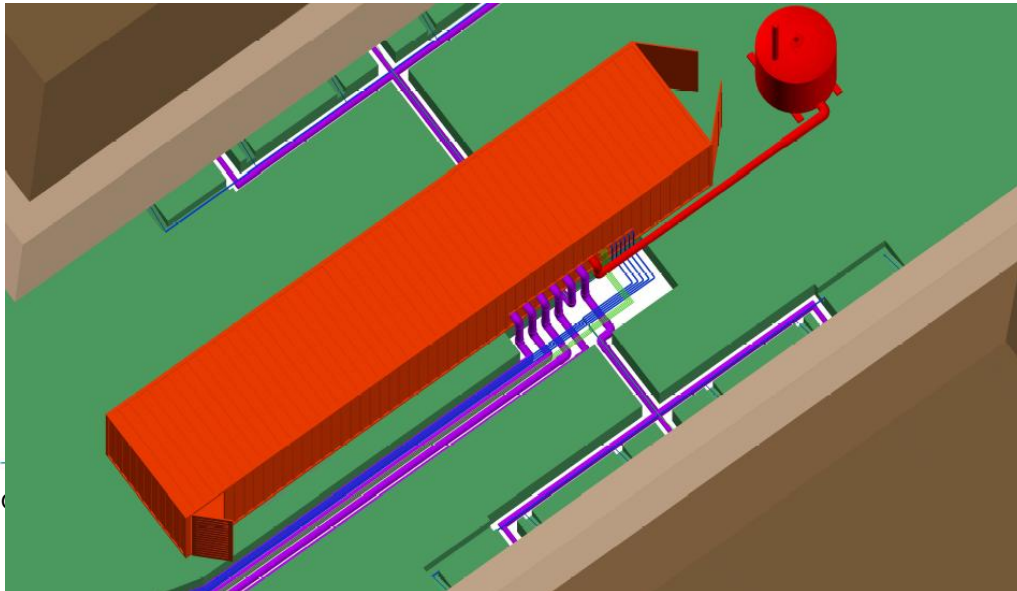
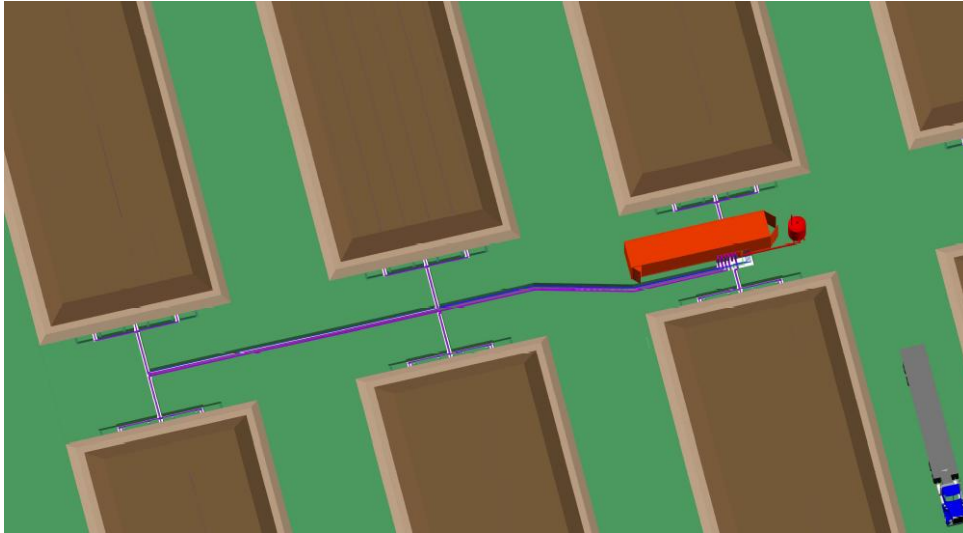
# Pilot Testing

Respiration rate:  
6.7%/hr  
~ 100 mg/kg/day





# The End



THANKS!

QUESTIONS??

