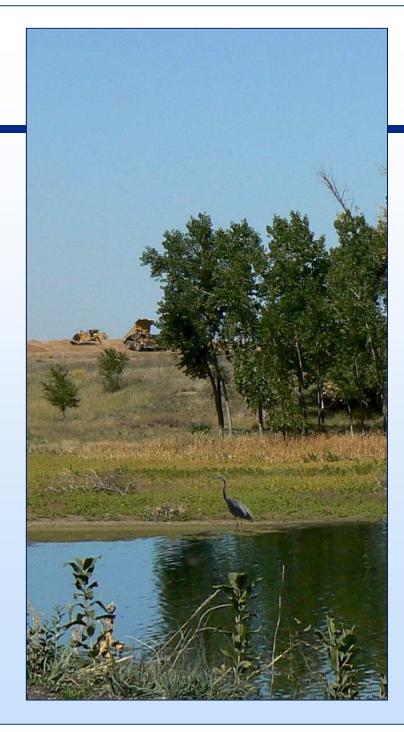


Transforming the "most contaminated square mile on earth" into a premier urban wildlife refuge





- Background of the Rocky Mountain Arsenal (RMA)
- Manufacturing and Disposal History
- Soil Remedy
- Operations and Maintenance
- Lessons Learned

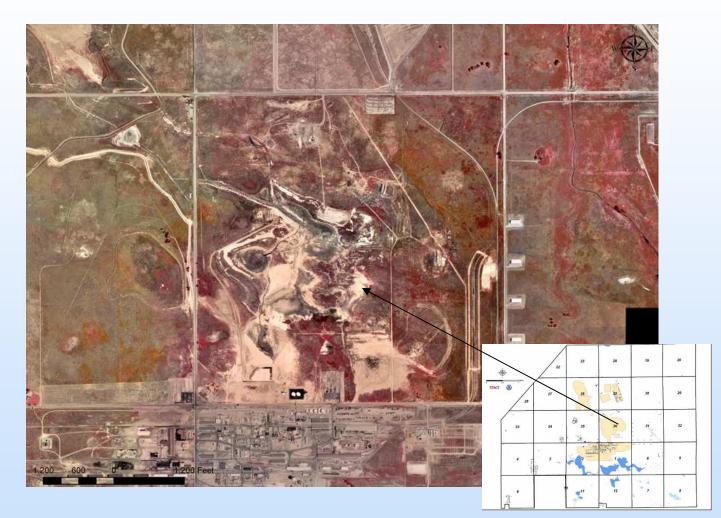


Background:

- RMA location
- History, mission, & involved parties
- The CERCLA process



"The most contaminated square mile on earth"



Section 36 as it appeared in 1976 (U.S. Army aerial photograph)



RMA is a nationwide clean-up success:

Winner of the 2007 Revitalization Award from EPA

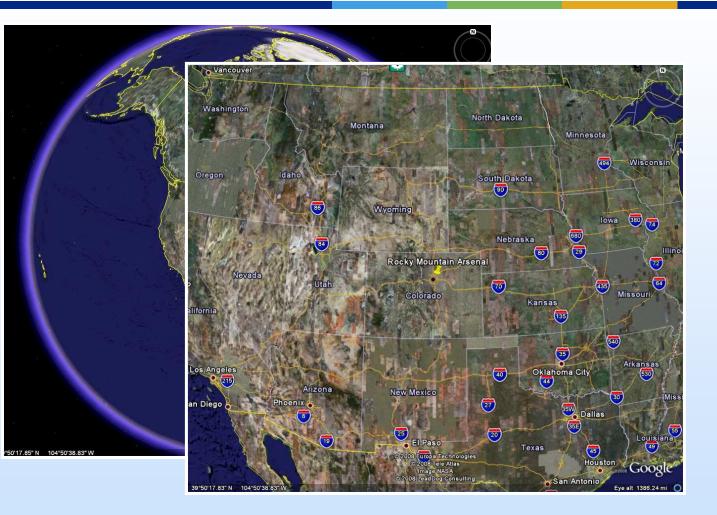




Bison at the Rocky Mountain Arsenal. Photograph by David Zalubowski



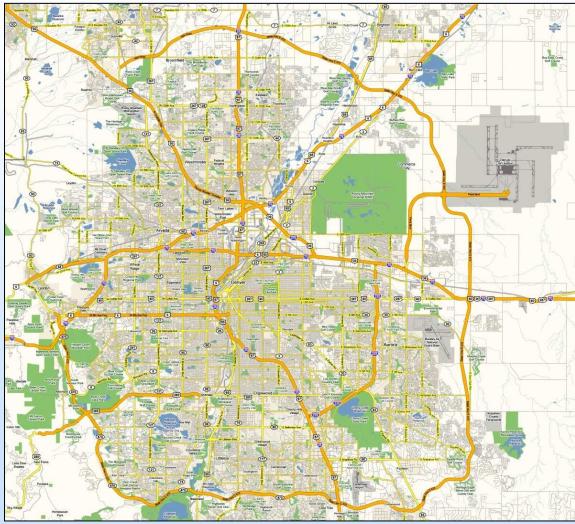
Location: Where in the world is RMA?



Locator maps courtesy of Google Earth



Location: The greater Denver area



RMA was originally about 27 square miles (69 km²)

Locator map courtesy of Mapquest



U.S. Army: World War II, Chemical Weapons Manufacturing at South Plants



USS West Virginia and USS California, Pearl Harbor, Hawaii, December 7, 1941 (Photographs from Wikipedia.com)



US. Army: World War II, Chemical Weapons Manufacturing at South Plants



Construction of the first chemical weapons manufacturing facility at the Rocky Mountain Arsenal, 1942 (U.S. Army photograph)



U.S. Army: World War II, Chemical Weapons Manufacturing at South Plants



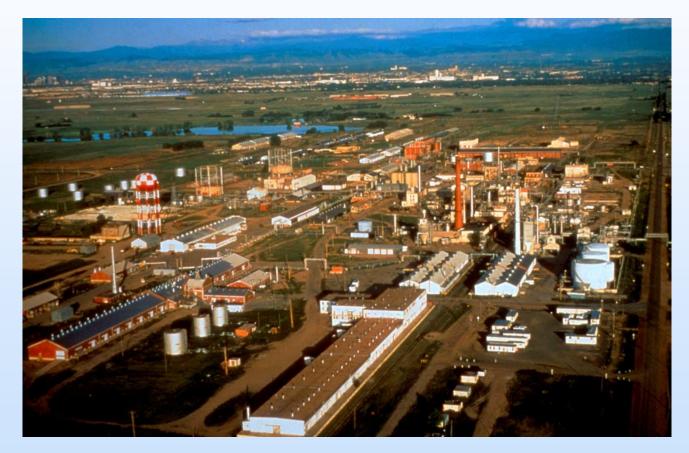


Clockwise from top left: aerial photograph of South Plants in 1964 (globalsecurity.org photograph); weapons assembly (Denver Post photograph); deactivating fuses from cluster bombs (U.S. Army photograph); and workers assembling a napalm bomb in 1957 (U.S. Army photograph).





Shell Chemical Corporation: pesticide manufacturing



South Plants (U.S. Army photograph)



U.S. Fish and Wildlife Service: wildlife refuge



Clockwise from top left: Mule Deer (U.S. Army photograph), diverse waterfowl and coyote (EPA field oversight photographs).





U.S. Fish and Wildlife Service: wildlife refuge



Bald eagles and many other animals live at RMA seasonally or year-round, or use it as a stopover on migration routes (EPA field oversight photograph)

Involved Parties at RMA

Three cleanup entities and three oversight agencies.



Involved Parties at RMA

The Success of the RMA Federal Facility Agreement (FFA)

- The first multi-agency agreement with federal agencies in the country
- A template for other multi-agency agreements
- Specifies that EPA be reimbursed for oversight cost (there is only 1 other site in the US where this type of reimbursement takes place)

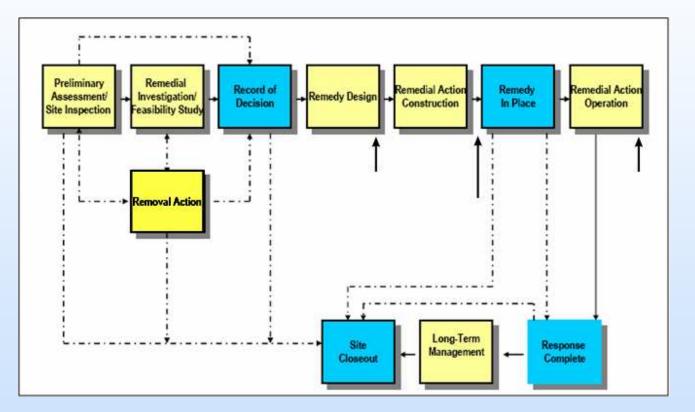
The FFA is unique

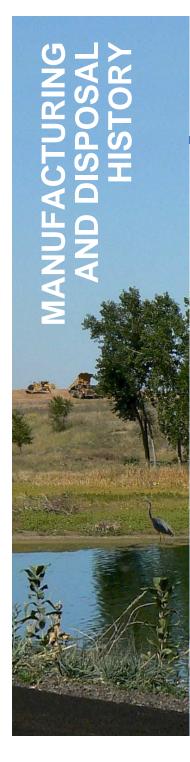
- Includes a private party (Shell)
- Proven to stand the test of time (almost 20 years to date)



The CERCLA process

Typical CERCLA process





Manufacturing and Disposal History

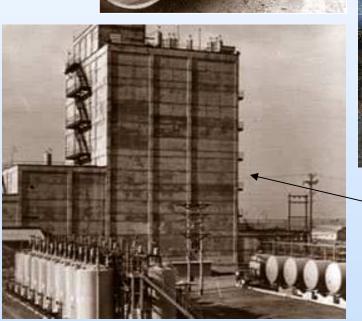
ANUF

Weapons production - 1940s and 1950s

U.S. Army: Korean Conflict, Chemical Weapons Manufacturing at North Plants



One ton containers of agent



North Plants (U.S. Army photographs)



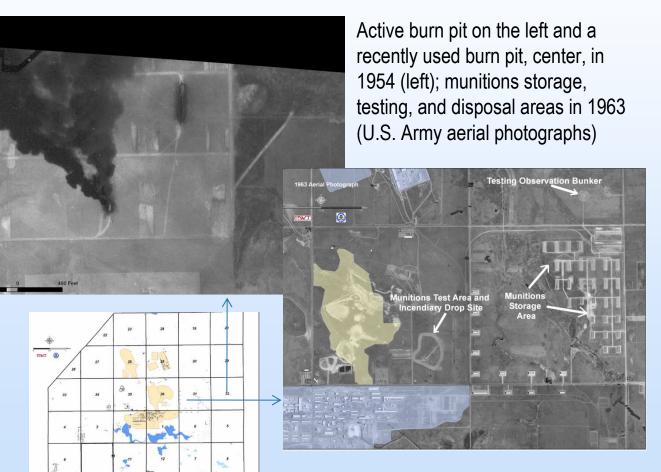
South Plants

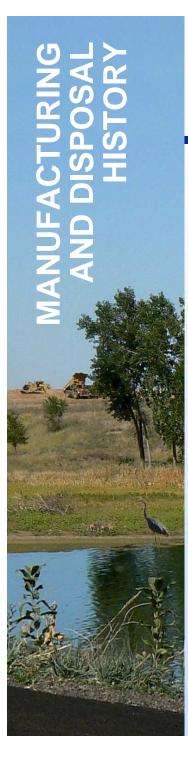


ANUFACT

Munitions storage, testing, and disposal

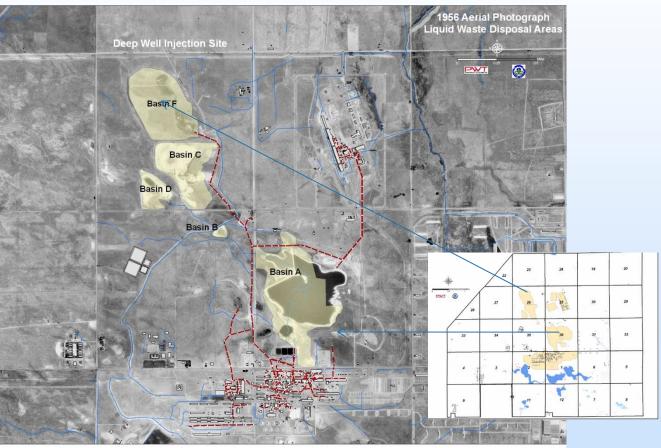
Burn pits





Liquid waste disposal

Disposal basins



Disposal basins for liquid waste in 1956 (U.S. Army aerial photograph, EPA/PWT map overlay)

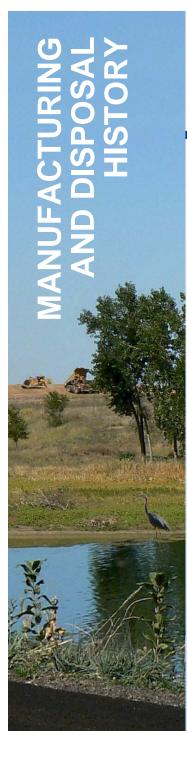


Interim Response Actions

14 Interim Response Actions initiated in 1974



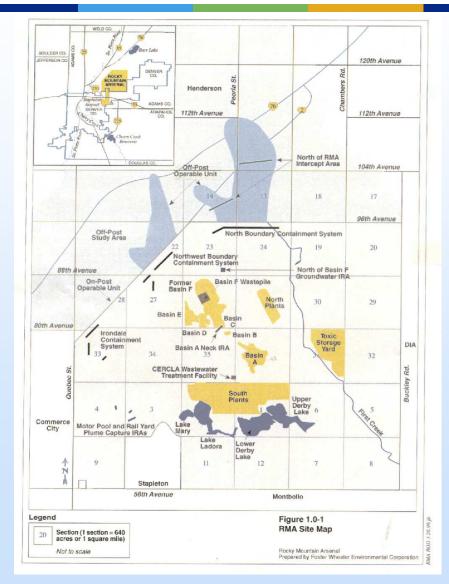
Asbestos abatement in South Plants (U.S. Army photograph)



On-Post and Off-Post Records of Decision (RODs)

Site Map

Foster Wheeler Environmental Corp., 1996

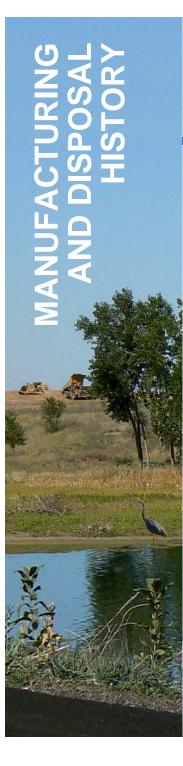




Off-Post ROD

The Off-Post ROD addresses:

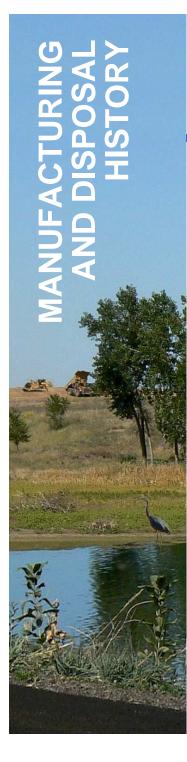
- Groundwater contamination north and northwest of RMA
- Continued operation and improvements to the IRA groundwater treatment systems
- Groundwater monitoring
- Tilling and revegetation of approximately 160 acres of land by the Army and Shell
- Institutional controls (HLA 1995)



On-Post ROD

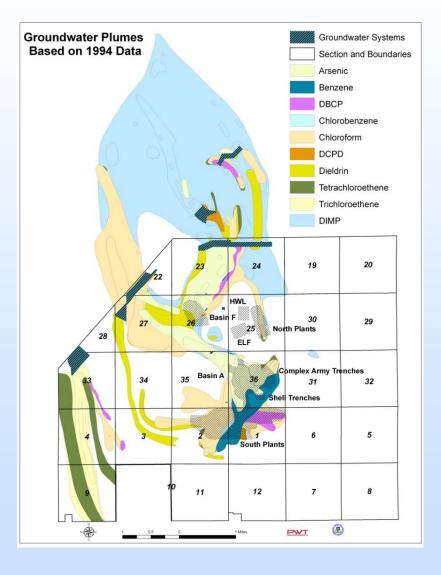
The On-Post ROD identifies:

- Approximately 3,000 acres of contaminated soil, 15 groundwater plumes, and 798 structures
- More than 600 chemicals were associated with activities at RMA and 27 chemicals of concern were identified as having potential risk to human health and the environment
- 31 cleanup projects were defined for soil, structures, and groundwater, including 88 phases of work
- Institutional controls (FWENC 1996)



Groundwater contamination overview

General location of the on-post and offpost contaminated groundwater plumes at RMA



(EPA/PWT)

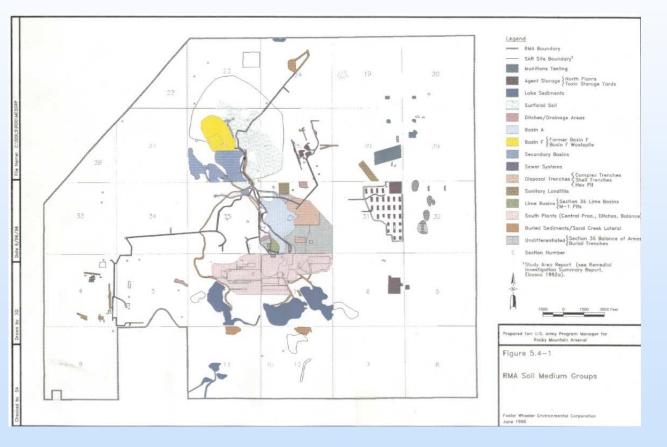
The Soil Remedy:

- Timeline of the remedy
- Wildlife remedy/refuge interaction
- Innovative technologies
- Nuisance odor projects
- Munitions and agent
- Solidification/stabilization
- RCRA-Equivalent covers



Soil contamination overview

General location of contaminated soils



Foster Wheeler Environmental Corp., 1996



The soil remedy was considered "easy"

Excavate contaminated soil and place in on-site landfills



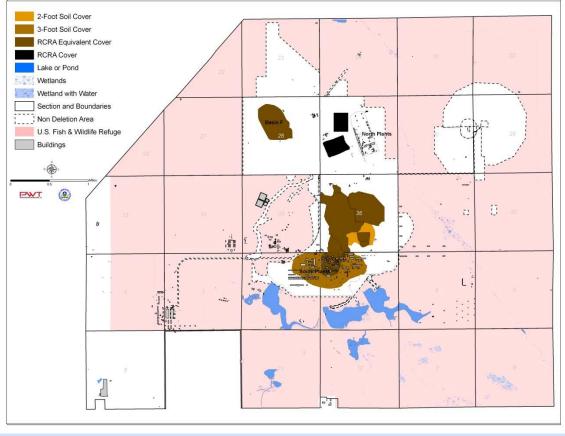


Soil remediation at the Rocky Mountain Arsenal (EPA field oversight photograph) and construction of the Hazardous Waste Landfill (Fiore and Sons photograph)



Soil remediation

General soil remediation and disposal areas



(EPA/PWT)



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Timeline			1974 1975 1976 1977 1978	IRAs initiated
General timeline of the remedy			1979 1980 1981 1982 1983 1984 1985 1986 1987 1988 1989	CERCLA enacted RMA proposed for NPL Eagles discovered at RMA FFA signed
at RMA			1909 1990 1991 1992 1993 1994 1995	RMA Wildlife Refuge Act
	RD / RA	ROD	1996 1997 1998 1999 2000 2001 2002 2003 2004 2005 2006 2007 2008 2009 2010	On-Post ROD RCRA-Equivalent test plot constructed HWL accepts waste / Off-Post remedy complete Blue Haze event at M-1 Pits / Bomblets discovered South Plants structures demolished ISTD massive pipe corrosion at Hex Pits North Plants structures demolished Basin F Wastepile excavation begins ELF accepts waste / first RCRA-Equivalent Cover construction begins
	O&M		2011	Soil Remedy construction complete

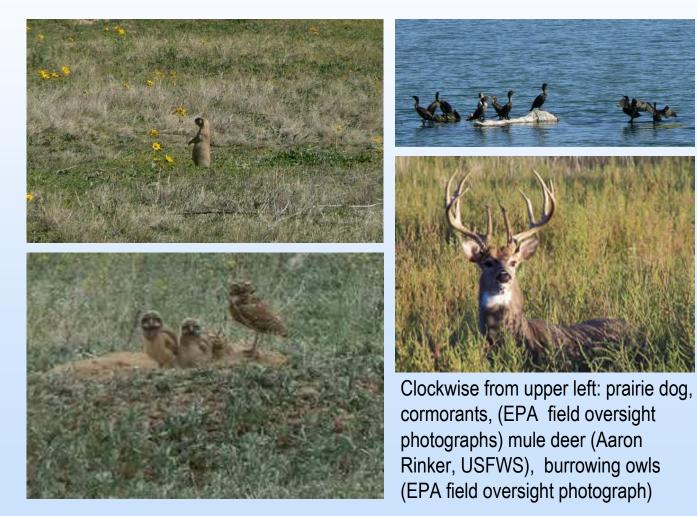
Buffer Area, unique habitat



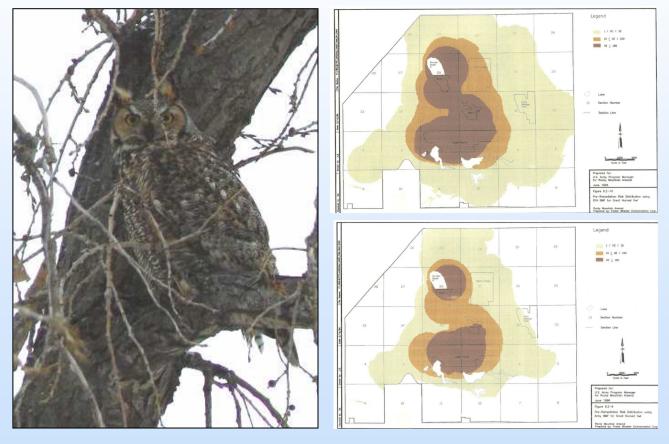
(U.S. Army aerial photograph, EPA/PWT map overlay)



Buffer Area, unique habitat



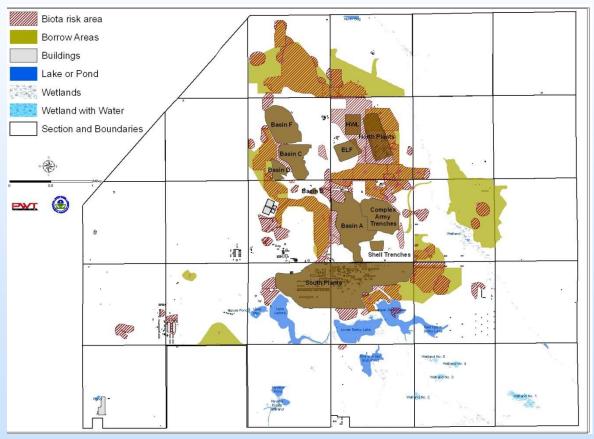
Different opinions regarding risk



Great horned owl (EPA field oversight photograph). Modeled risk area for the great horned owl (FWENC 1996)



The solution – use of borrow areas



Map of borrow areas and biota risk soil (EPA/PWT)



Biota risk considerations in the ROD





EPA field oversight photographs





Continuous interaction between wildlife and the remedy



Sign identifies the Bald Eagle Management Area (EPA field oversight photograph)

Continuous interaction between wildlife and the remedy



The remedy protects unique habitat when possible, including protecting large trees by not excavating around the dripline and leaving tree groves in place to preserve nesting habitat for raptors (U.S. Army photograph)



Continuous interaction between wildlife and the remedy



Clockwise from top: coyote running across biota barrier during construction of RCRA-Equivalent covers; prairie dog and high voltage cable; mule deer by a structure before demolition; coyote on biota barrier (EPA field oversight photographs)



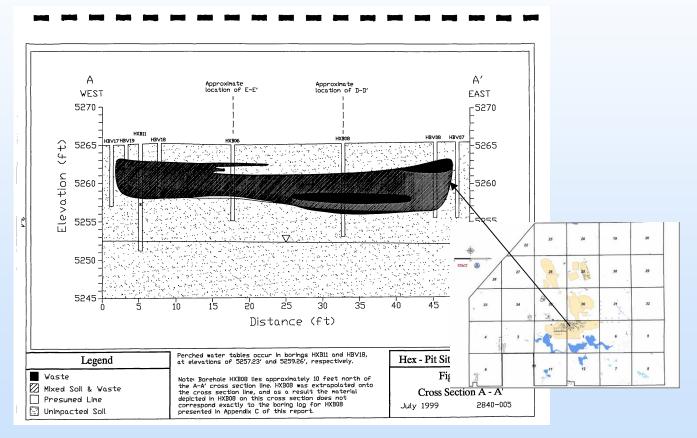
Wildlife hazards

Deer antler caught in a tractor tire (EPA field oversight photograph)





Typical section through the Hex Pits showing the tar-like layers



(ENSR 1999, Hex Pit Characterization Report)

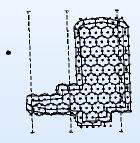


Heater well installation



Installation of heater only (top photo) and heater-vacuum wells (right) for In Situ Thermal Destruction at the Hex Pits (U.S. Army photographs) Plan view of the Hex Pits and array of heater and heater vacuum wells (diagram below)









Corroded piping at the Hex Pit Remediation Project



U.S. Army photographs





Lessons learned from the Hex Pit Project

- Do not assume that *in-situ* neutralization of acids will occur, especially in the case of highly chlorinated NAPL or situations in which the waste resides as a neat *solid* material that has not penetrated into a porous matrix
- Be conservative to ensure captured vapors remain in the vapor state



Innovative technologies – EPA dioxin study

Study of dioxin presence along the Denver front range

- Five different types of land use categories were considered in the Denver front range:
 - Residential
 - Agricultural
 - Open space
 - Commercial
 - Industrial





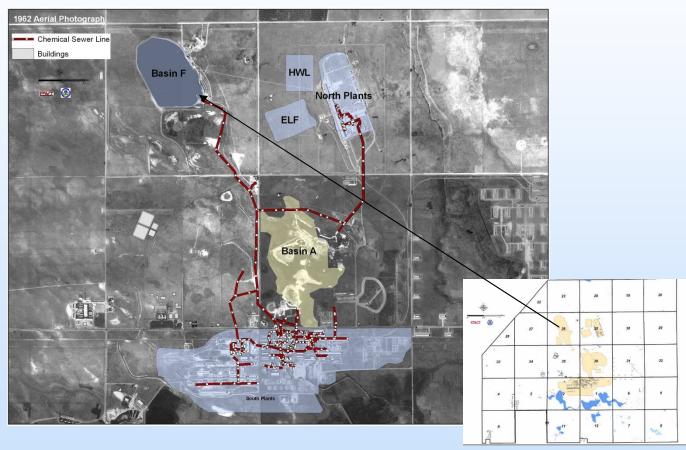
Innovative technologies – EPA dioxin study

Conclusions

- Important baseline study of dioxin in the environment
- No exceedances of human health levels were detected throughout the front range
- Dioxin study an important factor in transfer of RMA land to Commerce City for development

Nuisance odors - Introduction

Basin F: liquid disposal for North Plants and South Plants



Map of Basin F, North Plants, South Plants and chemical sewer locations (U.S. Army aerial photograph, EPA/PWT map overlay)

Nuisance odors - Introduction

Air monitoring during implementation



Air monitoring station for chemical emissions at RMA (EPA field oversight photograph)



Nuisance odors - Introduction

Remediation challenges with highly odorous soil



Geomembrane odor testing (EPA field oversight photographs)

SOIL REMEDY

Nuisance odors – M-1 Pits, blue haze incident

M-1 Pits – soil solidification and stabilization



(EPA field oversight photograph)

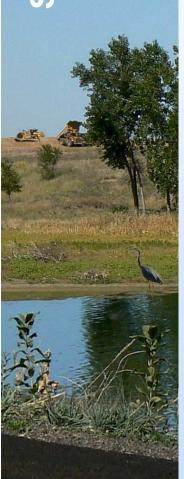


Nuisance odors – M-1 Pits, blue haze incident

Poor air dispersion - still and stagnant air



November 2002 (Photograph by B. Burkhart)



Nuisance odors – M-1 Pits, blue haze incident

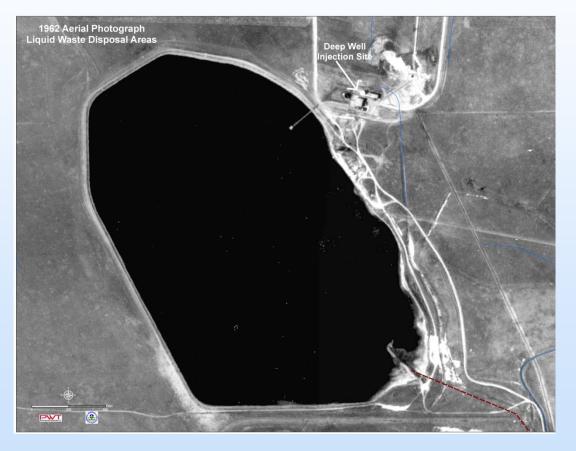
Lessons learned/successes from the M-1 Pits project

•Favorable meteorological conditions were important for reducing odors. Set up a go/no-go decision based on atmospheric stability classifications

- •Stockpiling odorous soil overnight was discontinued
- •Minimizing disturbance/mixing of the soil greatly helped reduce odors
- •Limiting the area of an open excavation helped reduce odors



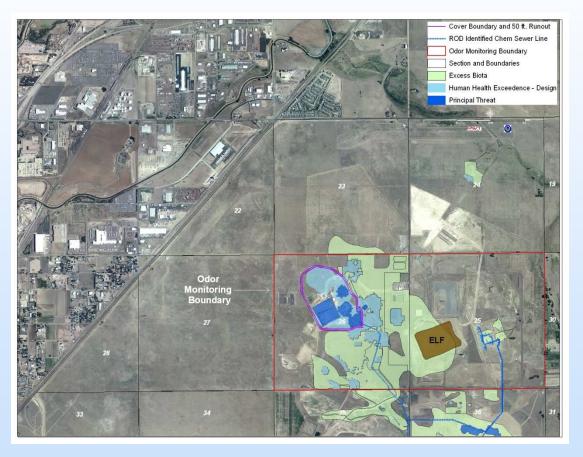
Basin F – the most controversial site at RMA



Basin F liquid waste disposal evaporation pond and deep well injection site (U.S. Army aerial photograph, EPA/PWT map overlay)



Monitoring and controlling odors during implementation



Basin F, as illustrated with a purple outline, is close to residential neighborhoods (U.S. Army aerial photograph, EPA/PWT map overlay)



Odor controls used during excavation of the wastepile



Clockwise from top left: placement of short-duration foam odor control; short-term odor control at Basin F HHE excavation; long-duration odor control foam; geomembrane used as odor control (EPA field oversight photographs)



Lessons learned and successes from the Basin F Wastepile Remediation Project

- •No complaints from the community were received
- •Full-time odor monitoring to assess/confirm odors in the community was successful
- Slow start was successful
- •It was possible to implement the project without a full enclosure
- •Use of onsite meteorological towers and daily forecasting was successful in making go/no-go decisions
- •Limiting the area of disturbance was successful
- •Odor control using foam was not always effective because it breaks down in the rain, is difficult to apply in the wind, and won't adhere to steep slopes



Basin F Wastepile - Aside: Liner Excavation

Wastepile Liner System – a double lined facility:

- Compacted soil subgrade
- 60-mil HDPE as a secondary liner
- 200-mil HDPE geonet (leak detection)
- 60-mil HDPE primary liner
- 200-mil HDPE geonet (leachate collection)
- 12-oz geotextile
- 36 inches of soil as a protective cushion layer

Basin F Wastepile - Aside: Liner Excavation

Excavation of the double liner system

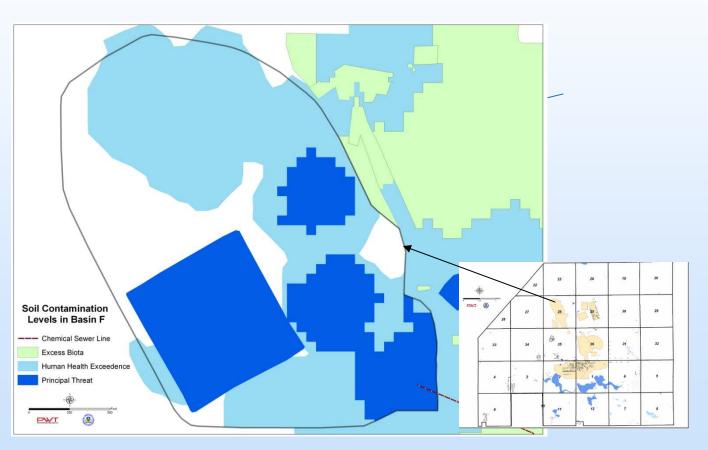


Removal of one of the Wastepile sumps and liner material (EPA field oversight photographs)



Solidification / stabilization

Former Basin F



Map of different soil contamination levels, Basin F (EPA/PWT)



Solidification / stabilization

Basin F Solidification/Stabilization Treatability Study Summary :

- Key contaminants were pesticides
- Cement-based mixes with activated charcoal and contaminated soil were evaluated first and met the performance criteria
- Additional concern that the contaminants should be chemical stabilized, not just physically stabilized, however, special reagents, such as hydrogen peroxide and manganese dioxide, did not perform well in the mixes and hydrogen peroxide created safety concerns



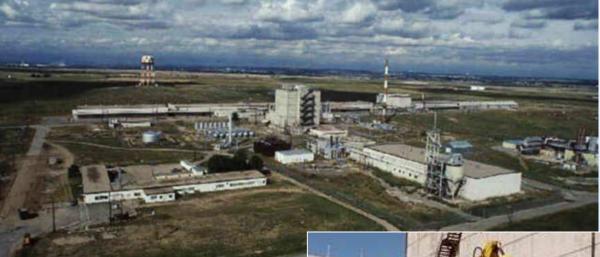
Solidification / stabilization

Basin F Solidification/Stabilization Treatability Study Summary:

- Final Former Basin F Solidification Treatability Study Report, Tetra Tech FW, Inc. 2006
- Key contaminants were pesticides
- Cement-based mixes with activated carbon were evaluated most successful 98% reduction in contaminants in the leachate
- * Additional concern that the contaminants should be chemical stabilized, not just physically stabilized.
- * However, special reagents, such as hydrogen peroxide and manganese dioxide, did not perform well in the mixes and hydrogen peroxide created safety concerns.
- * Stabilization changed to excavation to accommodate problems at another RMA project.



Remediation of North Plants



North Plants Weapons Manufacturing Facility, top (globalsecurity.org); building demolition of North Plants (EPA field oversight photograph)

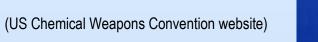


Remediation of North Plants – Chemical Weapons

Convention Treaty

ORGANISATION FOR THE PROHIBITION OF CHEMICAL WEAPONS

CONVENTION ON THE PROHIBITION OF THE DEVELOPMENT, PRODUCTION, STOCKPILING AND USE OF CHEMICAL WEAPONS AND ON THEIR DESTRUCTION







Munitions debris

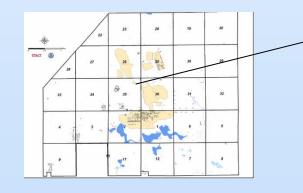


Recovered munitions debris from a former munitions testing area (EPA field oversight photograph)



Sarin bomblets





Left, a Sarin bomblet showing relative size (USFWS photograph). Below, Sarin bomblet recovered from a debris pile at the RMA (U.S. Army photograph)



Sarin bomblet destruction



The Explosive Destruction System (B.L. Haroldsen, J.H. Stofleth, and T.J. Shepodd)



Other actions initiated from the bomblet discoveries:

- RMA Emergency Response Integrated Contingency Plan was revised
- Visitor Access Plan and public notification procedures were revised
- A comprehensive year-long evaluation of each square mile of RMA was conducted for potential ordnance and chemical warfare hazards



Lessons learned / successes from the bomblet issue

- Never say Never
 AND
- Expect the Unexpected

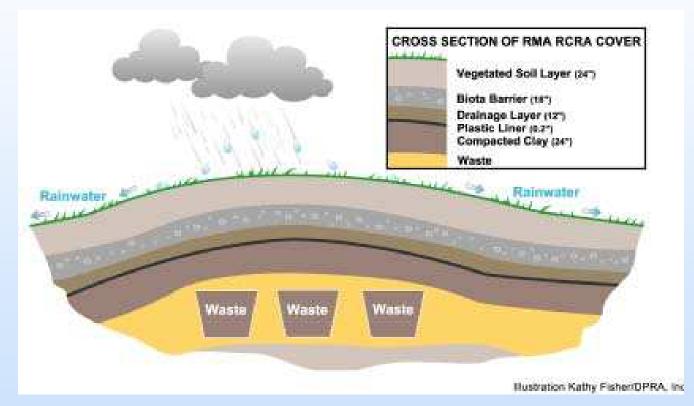
SOIL REMEDY



RCRA-Equivalent Covers

Innovative technology for waste containment

RMA RCRA Cover using clay and geosynthetics



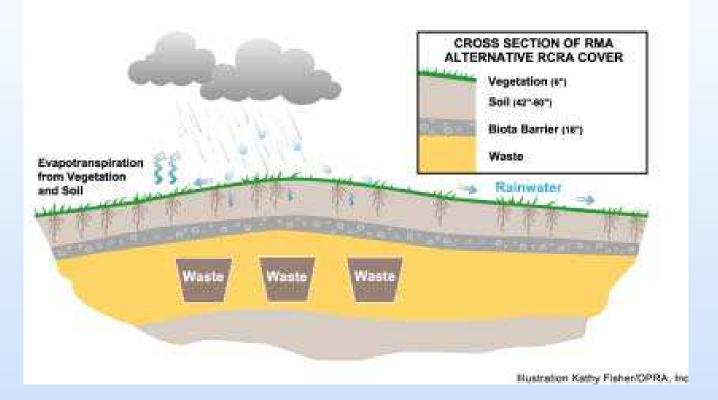
(ITRC, Technology Overview Using Case Studies of Alternative Landfill Technologies and Associated Regulatory Topics, March 2003)



RCRA-Equivalent Covers

Innovative technology for waste containment

RCRA-Equivalent Cover

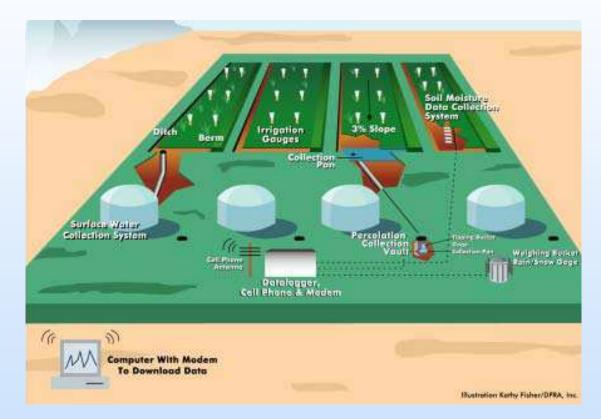


(ITRC, Technology Overview Using Case Studies of Alternative Landfill Technologies and Associated Regulatory Topics, March 2003)

RCRA-Equivalent Covers

Innovative technology for waste containment

Test Plot Demonstration



RCRA-Equivalent Cover Test Plot Demonstration at RMA.

(ITRC, Technology Overview Using Case Studies of Alternative Landfill Technologies and Associated Regulatory Topics, March 2003)

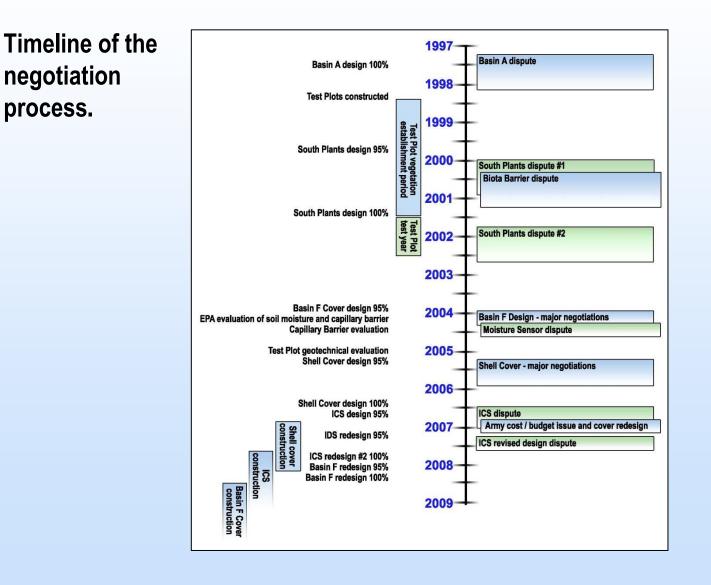
RCRA-Equivalent Covers

Innovative technology for waste containment

Development of the 1.3 mm/year compliance standard for percolation:

- Based on a 8-year study conducted in Germany between 1988 and 1995
- Percolation through a Subtitle C composite liner system was measured in 2 landfills
- The average percolation was determined to be 1.3 mm/year. (Melchior 1997).

Innovative technology for waste containment

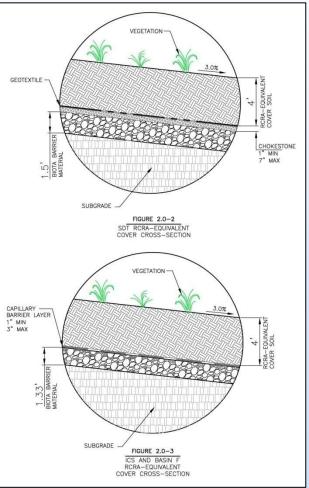


Innovative technology for waste containment

As-built RCRA-Equivalent Cover Sections



Cross section through the Shell RCRA-Equivalent Cover. 18 inches of BBM is overlain with a geotextile and 4 feet of soil (EPA field oversight photograph). Cross section of RCRA-E Covers (TetraTech EC 2008)





Innovative technology for waste containment

Biota Barrier



16 inches of biota barrier material. Stockpile of crushed concrete from the demolition of the old Stapleton International Airport, being loaded for cover construction (EPA field oversight photographs)



Innovative technology for waste containment

Capillary Barrier



Capillary barrier layer (orange geotextile) on the Shell Cover. Placement of capillary barrier material (squeegee - a clean, washed gravel material) on the Integrated Cover System (EPA field oversight photographs)

Innovative technology for waste containment

4-foot thick soil layer



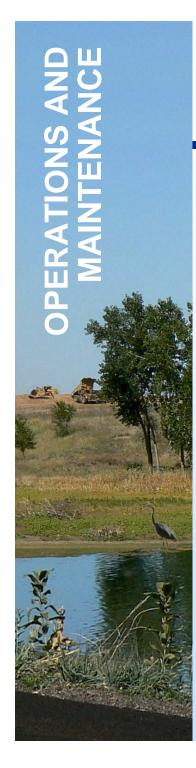
Placement of a single lift of acceptable soil for the RCRA-Equivalent Cover. A low ground pressure dozer is the only equipment allowed on the top of the cover to avoid over compaction (EPA field oversight photograph)

Innovative technology for waste containment

Vegetation designed for evapotranspiration

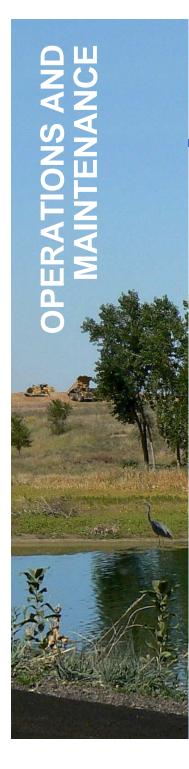


Cross section of the Shell RCRA-Equivalent Cover. Progress of vegetation after one growing season. (EPA field oversight photograph)

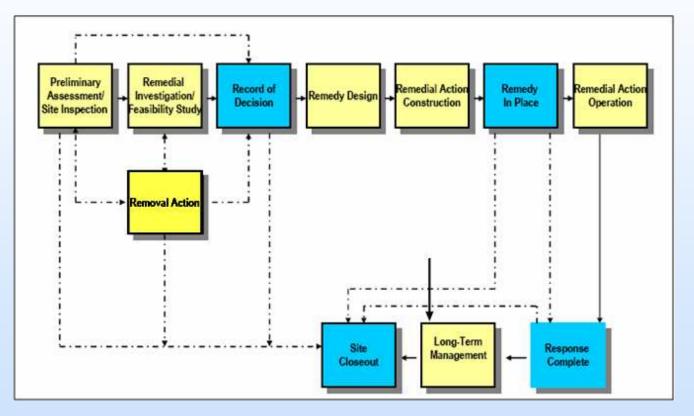


Give Me Refuge

Operations and Maintenance



Typical CERCLA process



Compliance Standards for the RCRA-Equivalent and Soil Covers at RMA:

•<u>Percolation</u> (RCRA-Equivalent covers only): less than or equal to 1.3 mm/year of water measured in the lysimeters over a rolling 12-month evaluation.

•<u>Cover thickness</u> (all covers): a minimum of 42-inch thick soil cover layer above the capillary barrier material for RCRA-Equivalent Covers, a minimum of 36 inches of soil for 3-foot covers, and a minimum of 24 inches of soil for 2-foot covers.

•<u>Vegetation standard</u> (RCRA-Equivalent covers only):

- Total live vegetation not less than 25 percent in any single year
- Two-year running average value for total ground cover not less than 50 percent
- Three-year running average value for total ground cover not less than 67 percent.



Routine maintenance activities - example

SOP	Item	Inspection Frequency	Routine Maintenance Activities for Localized and First-Time Occurrences*	
001	Erosion Control	Monthly and after significant storm events Semiannually	Apply soil as necessary to fill rills followed by revegetation. Establish temporary erosion controls, such as straw logs and/or silt fencing or other appropriate measures as necessary.	
001	Ponding	Monthly and after significant storm events Semiannually	Apply soil as necessary to fill small areas of localized differential settlement in lightly compacted layers and contour to provide proper drainage and revegetation.	
001	Trails or Tire Marks	Monthly and after significant storm events Semiannually	Change ATV traffic patterns. Trails will be repaired and/or deterrents may be placed to mitigate wildlife travel routes across the covers if trails continually reform.	
001 / 002	Noxious/ Undesirable Vegetation Control	Monthly and after significant storm events Semiannually Annually	Refer to Table 7.0-2 for weed control options.	
001 / 002	Vegetation Management	Monthly and after significant storm events Semiannually Annually	Localized areas of vegetation loss (greater than 100 square-feet, but less than 11,000 square-feet) will be reseeded, amended and mulched. Fertilizer or amendment may be applied to promote growth of existing vegetation.	
001/ 002	Pest/Insect Invasion	Monthly and after significant storm events Semiannually Annually	Evidence of localized pest/insect infestation will be treated in accordance with best management practices, depending on the type of pest, size of area, and intensity of infestation.	
001	Surface Water Drainage Controls	Monthly and after significant storm events Semiannually	Concrete-lined drainage channels will be cleaned of accumulated sediment and/or debris. Significant cracks in the concrete (but smaller than those identified in Table 8.1-1) will be repaired. Vegetated drainage channels will be manually cleaned of debris and any eroded portions will be repaired by replacement and compaction with soil and revegetated.	

(Tetra Tech EC 2008)



Non-routine action trigger levels - example

SOP	Item	Inspection Frequency	Type of Problem	Non-Routine Trigger Level (Consultation Required)
001	General Cover Conditions	Monthly and after significant storm events Semiannually	Erosion and differential settlement	Identification of reoccurring or wide-spread rills or gullies, sheet erosion or plant pedastaling, depressions/ ponding, sedimentation, or differential settlement.
			Poor vegetation	Area greater than 11,000-square feet with poor vigor, disease, pest/insect infestation, grazing, burns, discoloration, or bare ground.
			Weeds present (Refer to weed list in Appendix C)	Identification of reoccurring or wide-spread weeds. (Refer to weed management methods in Table 7.0-2)
			Animal Burrows	Identification of reoccurring or wide-spread animal burrows of any size.
			Surface salts and/or surface crusting	Area greater than 11,000-square feet.
			Structural integrity	Evidence of seepage, differential settlement, cracking, subsidence, sliding, or creep.
			Human intrusion or vandalism	Evidence of damage to the covers such as unplanned excavation, drilling, grading, damage to engineering or access controls.
001	Surface Water Drainage Controls	Monthly and after significant storm events Semiannually	Erosion, obstructions to flow, deterioration, excessive sedimentation, and inadequate vegetation conditions in grass channels/swales. Cracks or concrete degradation in	Identification of reoccurring or wide-spread maintenance problems d to erosion, ponding or settlement, and chronic low vegetation cover i the drainage swales. Repair requires excavation or other type of intrusive construction where there is a subsurface liner.
			concrete lined channels/swales that may impact drainage, undercutting, subsidence.	
001	Cover Soil Thickness	Semiannually	Cover thickness loss	For RCRA-Equivalent and 3-foot covers, soil loss or settlement greate than 3 inches as measured from the top of one or more erosion/settlement monuments.
				For the 2-foot cover, evidence of soil loss on adjacent RCRA- Equivalent cover slopes or conditions indicating sheet erosion.

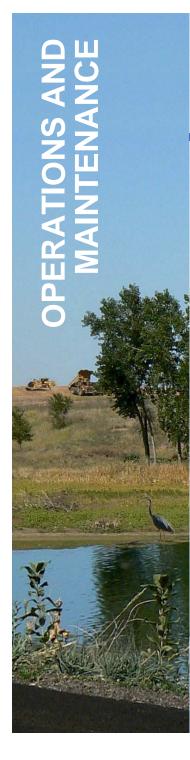
(Tetra Tech EC 2008)



Bison – should they graze on the covers?



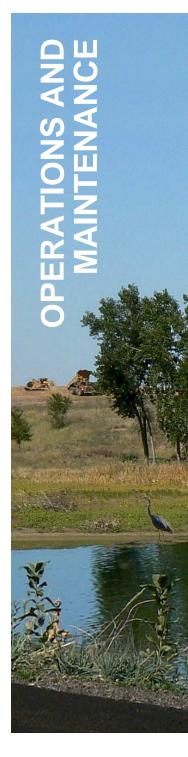
Bison in the Bison Pilot Area (EPA field oversight photographs)



Designing covers for grazing



Cover construction on the Hazardous Waste Landfill with 20% to 33% side slopes (top); 3% side slopes on the RCRA-Equivalent cover – undergoing revegetation (right) (EPA field oversight photographs)



Structures on RCRA Subtitle C Covers



Clockwise from left: articulated concrete blocks drainage channel, power supply and manhole vents, and instrumentation on the Hazardous Waste Landfill cover. (EPA field oversight photographs)



How long should the grass grow?



Grass seedling just after germination (top), in progress (top right), well developed vegetation 10 years after seeding (right).

EPA field oversight photographs)





Give Me Refuge

Conclusion and Lessons Learned

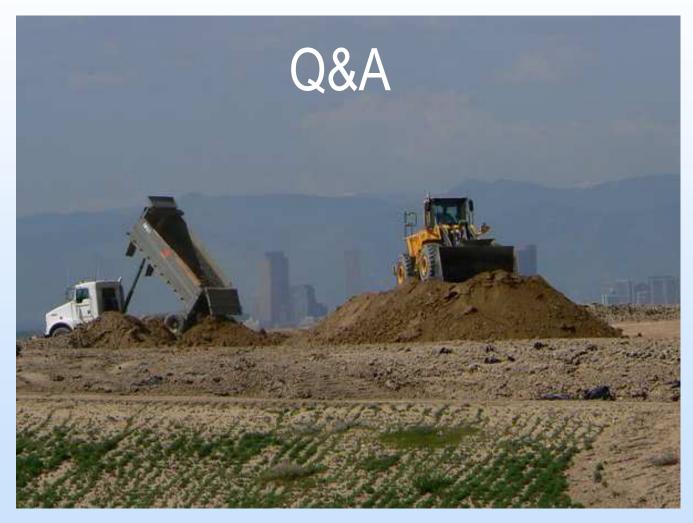


Lessons Learned

- Share a mutual goal
- ASSUME that a mutually acceptable solution is possible



The Arsenal's legacy



(EPA field oversight photograph)



The Arsenal's legacy

U.S. Army photograph



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