

An Overview of a Unique Canadian Site





- 100 years of coking operations
- Tar Ponds: 81 acres
 - 700,000 tonnes of PAH contaminated sediments
 - 45,000 tonnes of PCB contaminated sediments
- Coke Ovens: 178 acres
 - 3,000 tonnes of PAH & VOC contaminated soil
 - 25,000 tonnes of coal tar in tar cell



Rev

Review of the S/S Approach

- Control incoming flows from Coke Oven Brook and Wash Brook by diverting them from the work area using temporary pumping stations
- Control water coming from other sources using barriers
- Create a new channel within the isolated areas
- Complete in situ treatment of tar ponds sediments through solidification/stabilization







Pumping Stations – Multiple Stages







Stage 3

<u>Mash Sweok</u> <u>Mash Sweok</u>

Min 0 L/\$ Median 400 L/\$ Beak 14,1800 L/\$

P1b <u>Coke Oven Brook</u>

Min 0 L/s Median 200 L/s Peak 6,700 L/s



High Flows in Coke Oven Brook







Barriers are required to assist with isolation of work areas





1 Stage 2
At a Street 2
Blattrerw Point

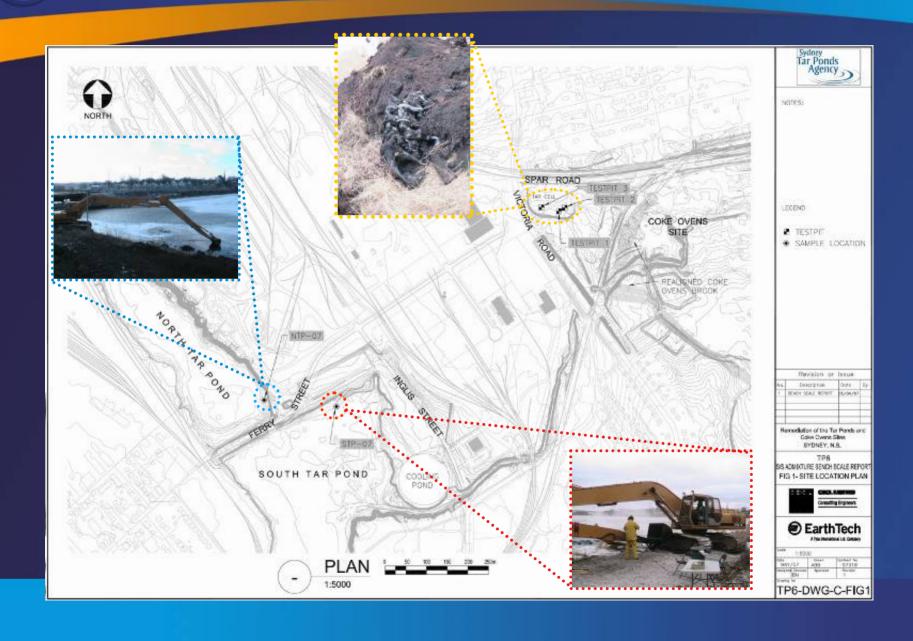


Solidifications/Stabilization

- Bench Scale Testing
- Pilot Testing
- Full Scale Construction



Sampling Locations



S/S Acceptance Criteria

- Consulted with Regulators and their representatives
 - Testing Methodology
 - Site Characterization
 - Acceptance Criteria

| Property | Test Method | Criteria |
|---------------------------|---|---|
| Strength (UCS) | ASTM D 1633 Method B | = or > 0.34MPa (50psi) |
| Hydraulic Conductivity | ASTM 5084 (Flex Wall) | < or = 1 x 10 ⁻⁶ cm/sec |
| Leachate | Modified SPLP 1312 (as monolithic structural integrity procedure) | Site Specific Leachate Criteria (SSLC) |

Bench and Pilot Scale Testing

- Locally available materials utilized as mix "ingredients"
 - Portland Cement
 - Slag (from the adjoining SYSCO site)
 - Quicklime
 - Fly Ash
- Challenges
 - Water Control
 - Recipe blending (order of additives)
 - Project Air Monitoring
 - Maintaining sample homogeneity
 - Extrusion from thin tubes
 - Sample preparation



Pilot Scale Environmental Monitoring

- Baseline and Construction Monitoring
- H&S Monitoring



Pilot Scale (North Pond)





Pilot Scale (North Pond)





Pilot Scale (North Pond)





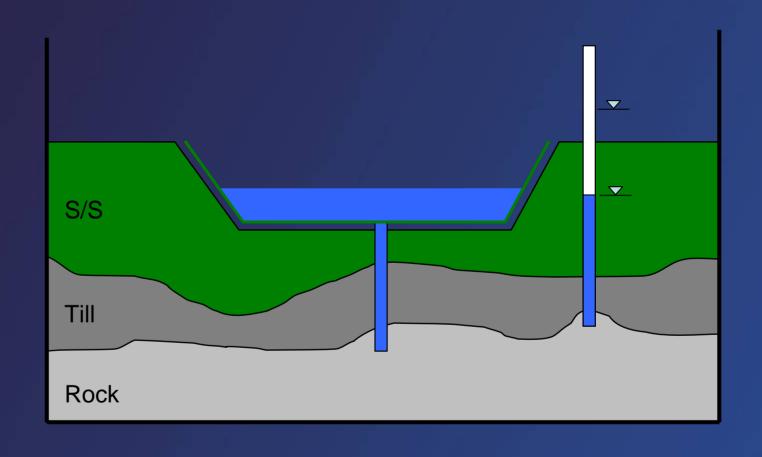
New Channel – Commissioning

- Work sequenced to provide new flow channel as a first priority
- Removes the need for ongoing bypass pumping while remaining sediment is solidified.





New Channel – Uplift Pressure Control





Cooling Pond Project – Winter 2007/08

- Cement and Slag additives
- Strength and Permeability
 Testing every
 250 m³





- Total Volume
 Treated –
 28,800 m³
- Cell size
 ranged from
 200 to 700 m³



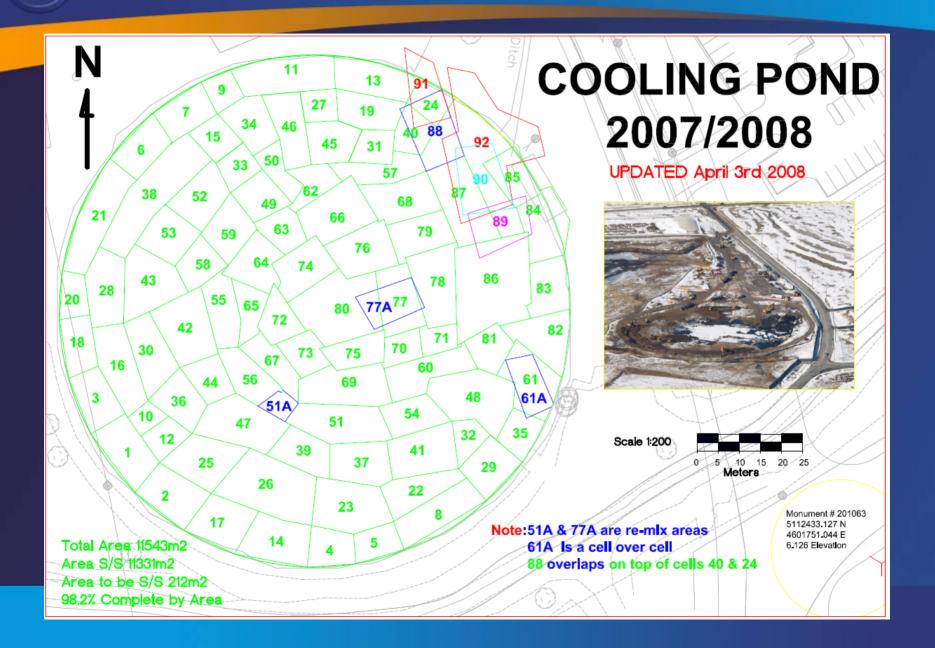


- Total Number of Cells = 92
- Winter work involved increased effort for water/ice management









Cooling Pond Project Reporting

- Field Reports
 - Daily Reports
- Quality Reporting
 - Monthly QA/QC Report
 - Monthly Environmental Report
- Final report (including Capping Material)





Pilot Work Underway. Flow Diversion contract to be tendered in fall 2008 S/S Contract to be tendered in the winter of 2008/2009

Project Completion March 31, 2014; Long Term Monitoring to 2033

Questions?