

**Remediation
Technologies**
symposium **2007**

October 24-26, 2007, The Fairmont Banff Springs, Banff, Alberta

**Key Factors for Successful
DPVE Remediation**

at

Hydrocarbon-Impacted Sites

by

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OUTLINE

- ◆ What is DPVE?
- ◆ Why DPVE?
- ◆ How to design it?
- ◆ How should it be operated?
- ◆ How well would it work?

What is DPVE?

◆ DPVE ≡ Dual Phase Vacuum Extraction

- *in situ* remediation technology
- Can remove both liquid and vapour/gas phases
- Can extract water from depths > 30'

◆ Forms of DPVE

- Both phases extracted from the same well
- Separate air and liquid extraction wells (VEGE)

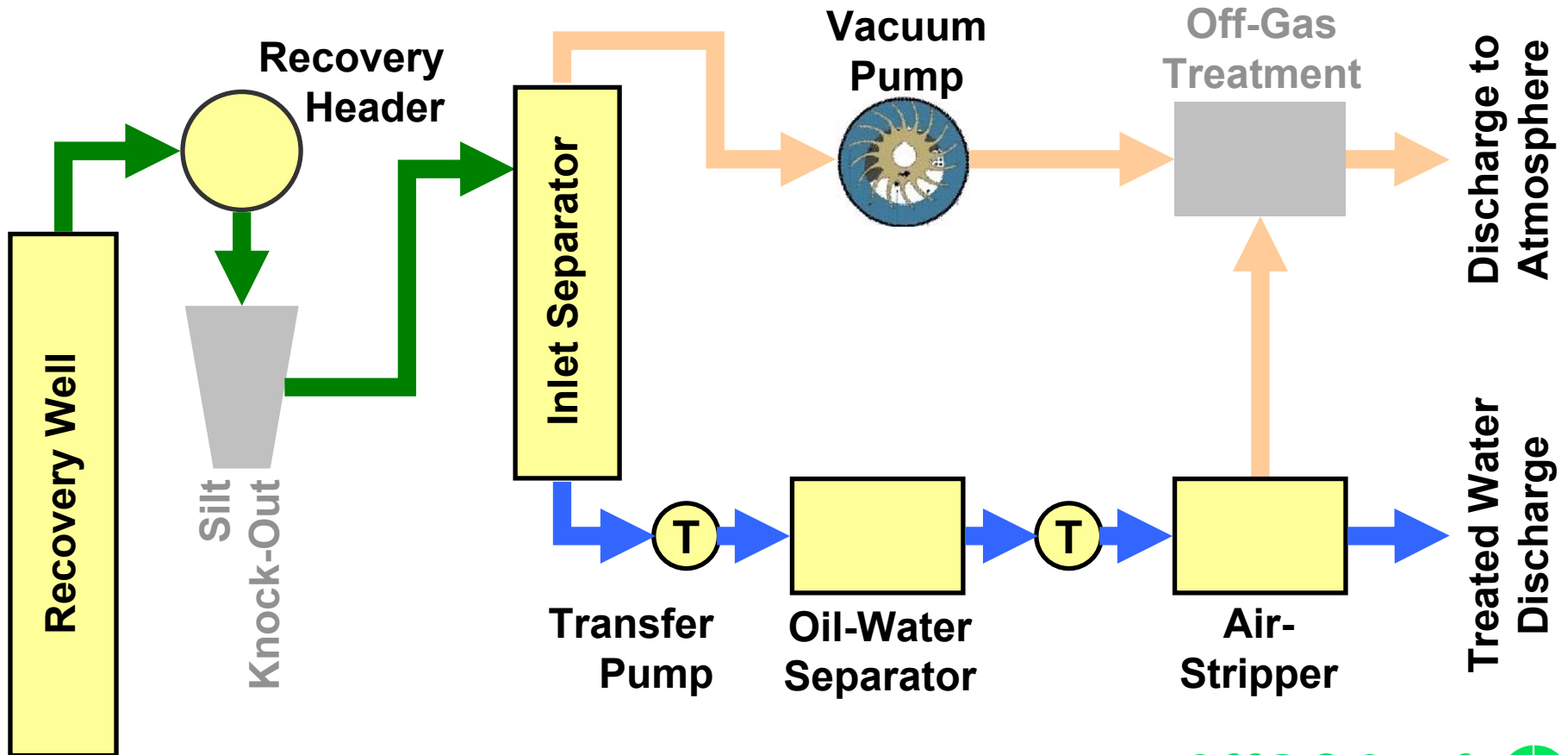
DPVE System: Typical Components

Optional Equipment

Mixed Flow

Air

Liquid



Why DPVE?

- ◆ Can remove LNAPL, groundwater and soil air at the same time
- ◆ Aims at lowering the water table and exposing the smear zone for air flow
 - At the same potential gradient, it is more efficient to move air than water in a soil (by volume) ■



Rules of Thumb for Effective Application

- ◆ $10^{-5} \text{ cm/s} < K_w < 10^{-3} \text{ cm/s}$
- ◆ LNAPL Henry's coefficient > 0.08 at $20 \text{ }^\circ\text{C}$
- ◆ Kinematic viscosity of LNAPL $< 10 \text{ cSt}$
($10 \text{ mm}^2/\text{s}$)
- ◆ LNAPL thickness $> 15 \text{ cm}$

(from USACE, 1999. Multi-Phase Extraction – EM1110-1-4010)

Implementation of a DPVE System

- ◆ **Development of a conceptual site model**
- ◆ **Numerical modelling**
- ◆ **Pilot testing**
- ◆ **Equipment selection**
- ◆ **System installation**

Conceptual Site Model...1

◆ Definition

- A realistic but simplified representation of known site conditions
- “synthesizes and crystallizes what is already known about a site that is pertinent to decision-making”
(US EPA Triad Resource Center)

Conceptual Site Model...2

◆ Determine contaminants of concern

- Physical and chemical properties:
 - » Density
 - » Viscosity
 - » Surface tension
 - » Henry's coefficient
- C-Scan of LNAPL – carbon range
- Source zone
- Areal / vertical distribution

Conceptual Site Model...3

- ◆ **Establish remediation end-points**
- ◆ **Establish realistic end-points for DPVE**
 - A secondary remedial technology is often more cost-effective for final “polishing”.

Conceptual Site Model...4

◆ Hydrogeology

- Stratigraphy – soil type, thickness, grain size
- Hydraulic conductivities and air permeability – saturated and unsaturated; vertical and horizontal
- Potentiometric surface – saturated thickness; seasonal variations, confined or unconfined flow

Conceptual Site Model...5

◆ Tools, for example:

- Spreadsheet / database (data analysis)
- SURFER (contouring)
- VOXLER (3D data visualization)
- SADA (spatial analysis and decision assistance software) - “free”

Numerical Modelling...1

◆ Objectives – to estimate:

- Vacuum and drawdown influence based on CSM data
- Flow & transport:
 - » volumetric air and water flow rates
 - » Remediation time frames for LNAPL removal and subsequent reduction of dissolved and residual concentrations

Numerical Modelling...2

◆Tools:

- Analytical closed-form solutions - spreadsheets
- Numerical simulators:
 - » Mostly commercial computer codes
 - » Capable of handling multiphase flow, e.g. BIOSLURP, VISUAL MODFLOW with MODFLOW SURFACT, TMVOC

Pilot Test – Parameters

- ◆ Radius of air and water influence – pressure measurements need to be barometric compensated; appropriate definition of influence
- ◆ Pump performance
- ◆ Chemical composition of extracted groundwater and off-gas

Pilot Test – Equipment

- ◆ Can be carried out using separate air and water tests
- ◆ Measure extent of vacuum and drawdown influence – need to know barometric pressure variation ■
- ◆ Usually 3 different modes of operation:
air, slurping, water extraction

DPVE System Specifications - 1

- ◆ **Size:** pump based on air and water flow requirements – use pump curves to specify flow rate and operating vacuum ■
- ◆ **Choose:** variable speed drive vs. constant speed drive
- ◆ **Determine:** electrical power supply – volts and amps

DPVE System Specifications - 2

- ◆ Locate recovery wells based on ROI - important to overlap
- ◆ Screen wells to cover impacted zone
- ◆ Layout header system – mindful of friction loss, heat-tracing, insulation and protection from traffic load

DPVE System Specifications - 3

- ◆ See if water pre-treatment is required – usually because of silt load
- ◆ Provide appropriate treatment for discharge water and off-gas
- ◆ Set up list of deliverables and acceptance criteria for suppliers

System Implementation ...1

◆ Recovery well

- At least 3” diameter
- Screened over impacted zone
- Equipped with adjustable drop tube
- May be compressed-air assisted

System Implementation ...2

◆ Header

- Frictional loss \propto (diameter)⁵ -
use at least 3" diameter pipes
- Avoid sharp (>90°) bends – use 2 -
45° elbows
- Heat-tracing & insulation

System Implementation ...3

◆ System Delivery & Commissioning

- Need a formal acceptance procedure to ensure system has been built according to specifications
- List of deliverables

System Implementation ...4

◆ Other considerations

- Sound abatement
- Silt knock-out on intake line
- Oil knock-out on exhaust air line
- Off-gas treatment



System Operation ...1

◆ Pump needs TLC

◆ Give TLC by:

- Monitor operating parameters
- Regular maintenance
 - e.g. remember



System Operation ...2

◆ Iron fouling – air-stripper, recovery wells, discharge line, headers:

- Acid treatment; jetting; replacement



System Operation ...3

◆ Periodic adjustment of drop-tubes to expose smear zone for air movement

- $Q_{\text{air}} \cong 10 \times Q_{\text{water}}$ at 278 K (5 °C)

System Operation ...4

- ◆ Programmable logic control system for monitoring, data-logging and dialing out on alarm conditions



Some Experience to Share

- ◆ Pump types
- ◆ Time to remove LNAPL
- ◆ Successful clean-up

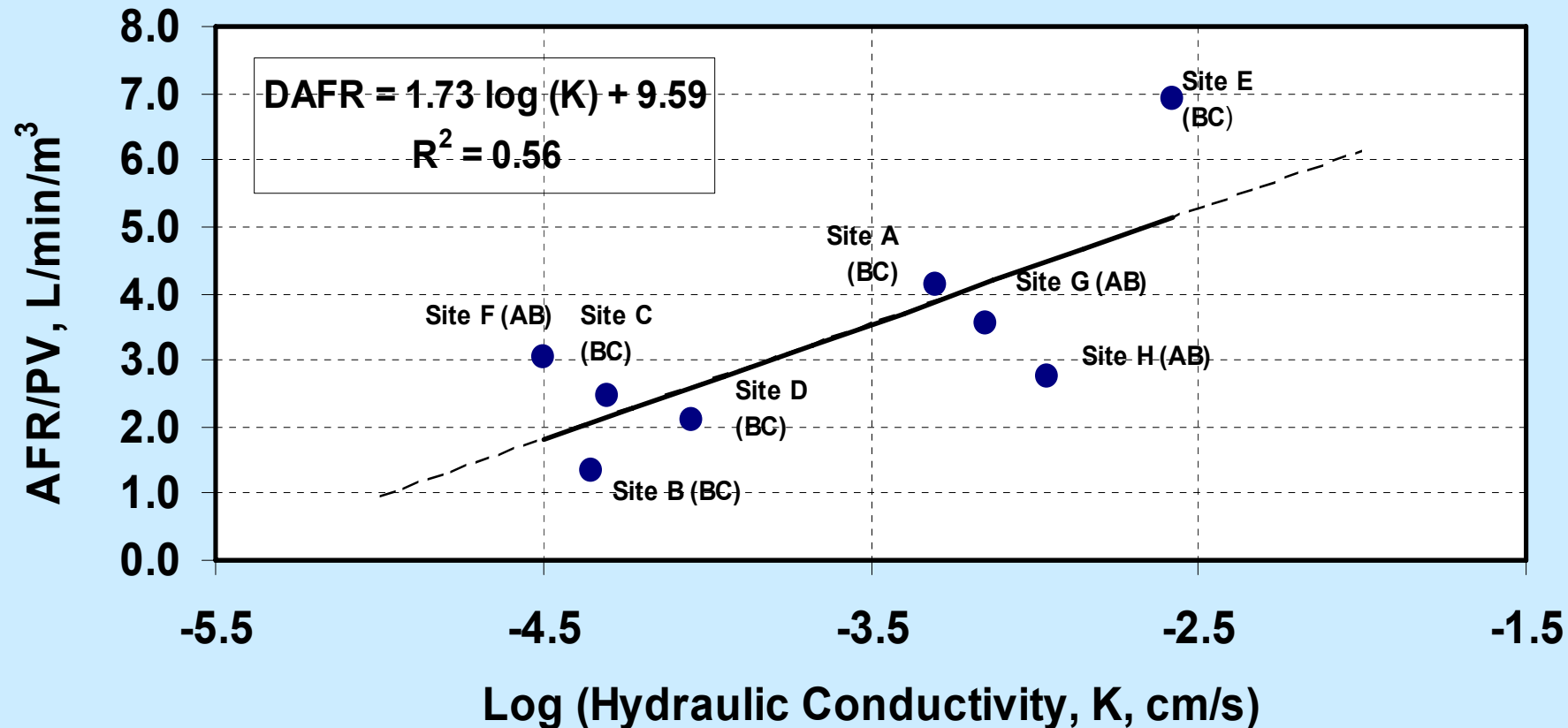
Pump Types - Comparison

	Liquid Ring	Rotary Claws
Uptime	80 to 89%	90% to 92%
Noise	Lower	Higher
Oil Blow-by	Yes	No
Temperature	High	Very High

Successful LNAPL Removal

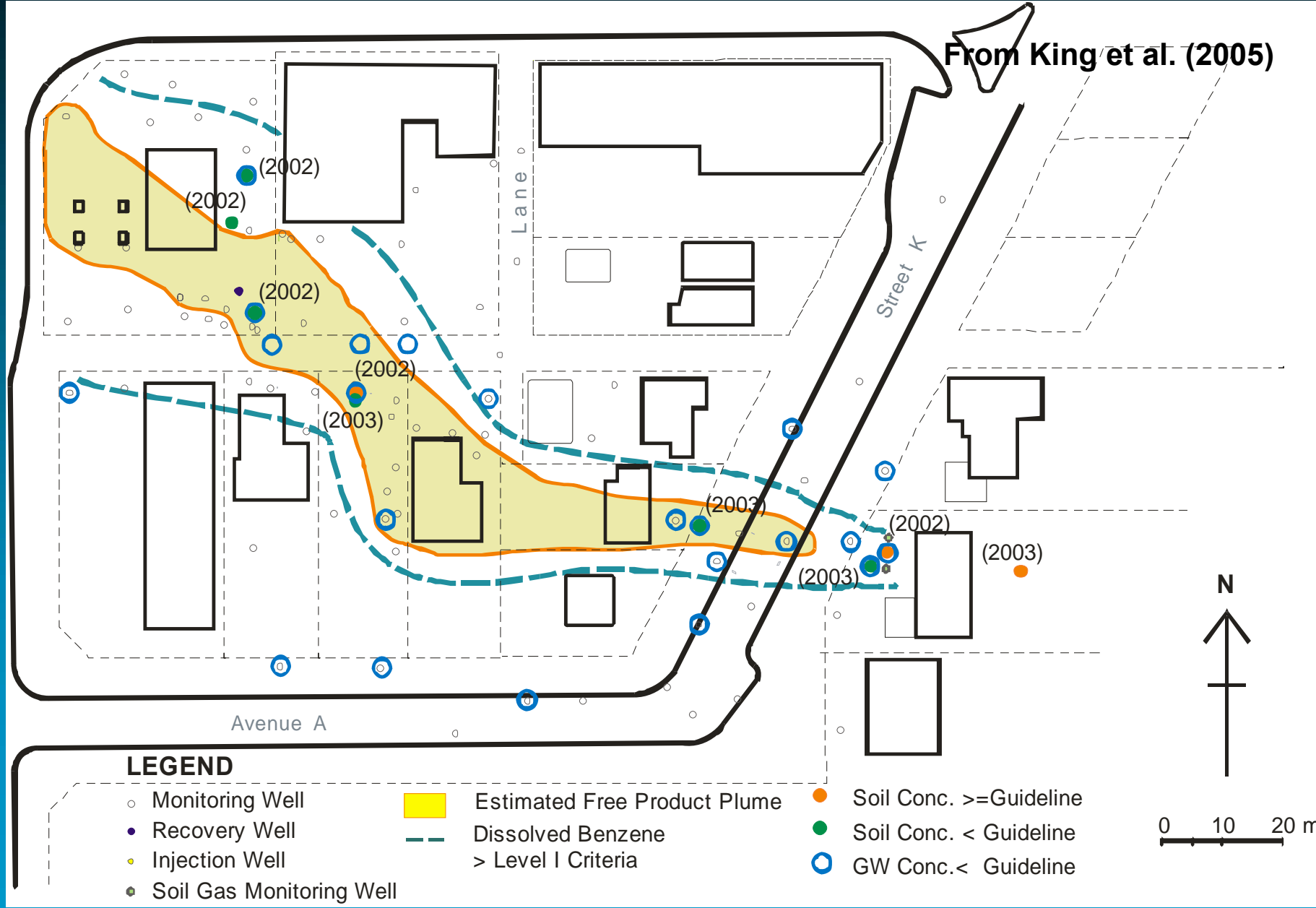
Site	Soil Type	Time for Removal (months)	# Pore Vol. Exchanged
BC-A	Silty Sand (SS)	5.5	996
BC-B	Sandy Gravel	11.0	642
BC-C	SS & Gravel	7.0	752
BC-E	SS & Gravel	10.0	3034
AB-F	Sandy Silt	30.0	4003
AB-G	Silty Sand (SS)	9.5	1482
AB-H	Sand, some Silt	12.0	1459

Air Flow Rate Required for LNAPL Removal



Modified from Kallur et al. (2003)

Reductions in Soil & GW Conc.



Summary

- ◆ DPVE aims at exposing the smear zone for air movement
- ◆ DPVE can be a viable in situ remediation option for gasoline-impacted sites if:
 - $3 \times 10^{-5} \leq K_w \text{ [cm/s]} \leq 3 \times 10^{-3}$
 - Average saturated thickness > 2 m
 - However, may not be very effective for > F2
- ◆ Needs care and attention in its design and operation

Thanks to

◆ Our field techs and technical staff...

- Andrew, Chad, Jeff, Ken, Martin, Mike, Todd..., especially Brent

◆ Our contractors...

- GEE, HAZCO, IWR, MLEE, OAK, Sequoia, Thermo-Electron...

Thank you!

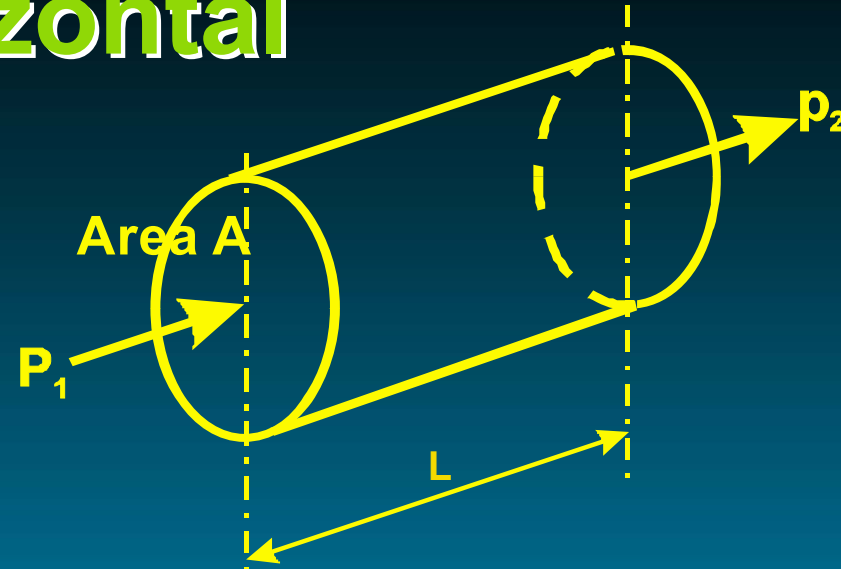
Darcy's Law for Horizontal Fluid Flow

For water:

$$Q_w = \frac{k}{\mu_w} \frac{(p_1 - p_2)}{L} A$$

For air (isothermal):

$$Q_a \cong \frac{k}{\mu_a} \frac{(p_1 - p_2)}{L} A$$



μ : dynamic viscosity

ρ : density

k : intrinsic permeability of medium

K : fluid conductivity

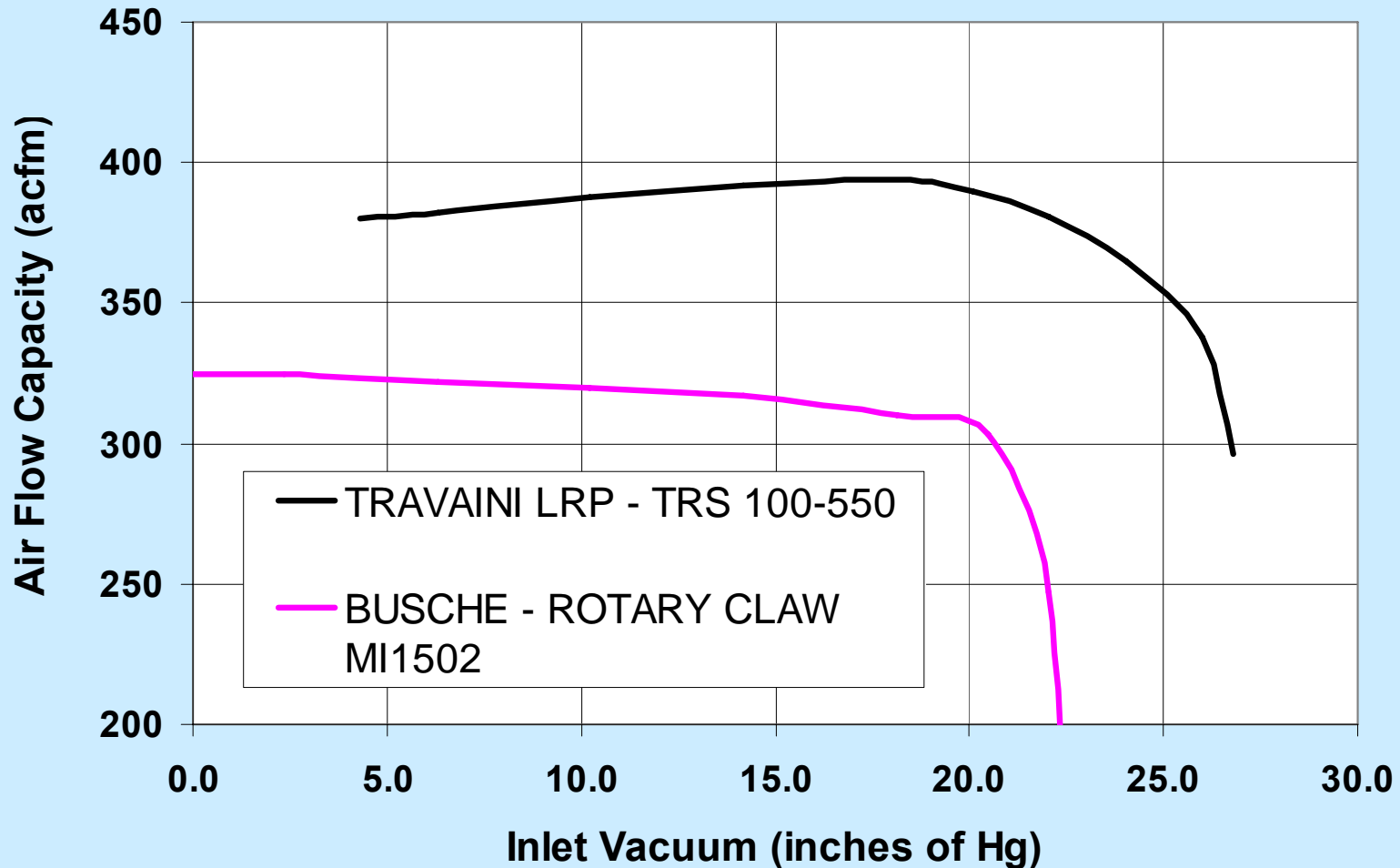
m : mass

Q : volumetric flow rate

At 278 K
(5 °C):

$$\frac{Q_a}{Q_w} = \frac{\mu_w}{\mu_a} = \frac{1.52}{0.018} \cong 84; \quad \frac{K_a}{K_w} = \frac{\mu_w}{\mu_a} \frac{\rho_a}{\rho_w} = \frac{\dot{m}_a}{\dot{m}_w} \cong \frac{1}{9}$$

Typical Pump Curves



Environment Canada - Banff Station

