# Salicornia Production by Produced Water

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### **PRODUCED WATER**

- Produced water is a by-product of oil and gas recovery operations
- ▶ World average water to oil ratio (WOR) = 2 : 3
- ▶ TDS = 12000 mg/L to 160000 mg/L (1.2% 16%).
- ▶ Sodium adsorption ratio (SAR) = 5 >32
- ▶ Oil and Grease = 25 mg/L to 5000 mg/L (0.0025 0.5%)
- Typically found inorganics in produced waters include zinc, lead, manganese, iron, and barium.



#### MANAGING PRODUCED WATER

- Deep Well Injection
- Enhanced Oil Recover
- Water Treatment including:
  - Reverse osmosis systems (very costly)
  - Wetlands (sustainable and practical)



#### WET LANDS VS DEEP WELL INJECTION

- Energy consumption to treat produced water:
  - > Wetland treatment = 0.06 kWh per m<sup>3</sup>
  - Deep well injection = 3.6 5.5 kWh/m<sup>3</sup>
- Saving of 98.3 98.9 %
- Reduction in CO<sub>2</sub> emissions
- Wetlands also provide a valuable habitat for migratory bird







# NIMR REEDBED PRODUCED WATER TREATMENT PROJECT (OMAN)



#### NIMR REEDBED WATER TREATMENT PROJECT

EnviroLead Canada

- ▶ The NIMR oilfield requires 250,000 m³/d of water to be managed
- One of the largest constructed wetland systems to manage more than 45,000 m<sup>3</sup>/day
- System consists of a passive oil-water separator
  - 234 ha of surface flow wetlands and
  - 300 ha of evaporation ponds
- During 2012, 120 ha were added to wetland to increase the treatment capacity of the plant to 95,000 m<sup>3</sup>/day.



#### NIMR REEDBED WATER TREATMENT PROJECT

- Project is able to recover as much as >200 bbl/d of oil from the produced water
- The oil content in the produced water reduced from 400 mg/L to <0.5 mg/L</p>
- ▶ Reduced the energy footprint by 80%
- Expected salt production of 0.21 million m<sup>3</sup>/year
- The wetlands provided a habitat for migratory birds of 100 bird species

### DOES WETLAND PROVIDED FULL SOLUTION TO PRODUCED WATER PROBLEM?

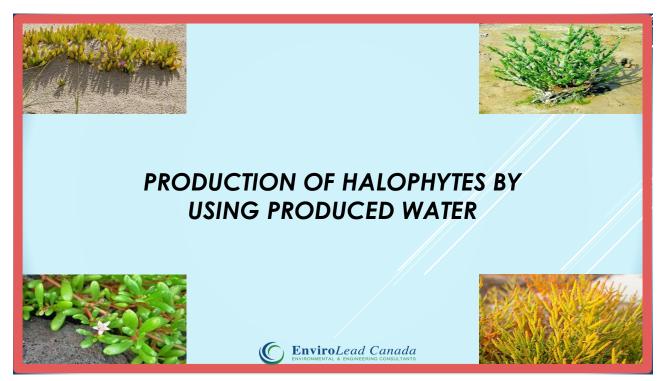
► No! ... Why:

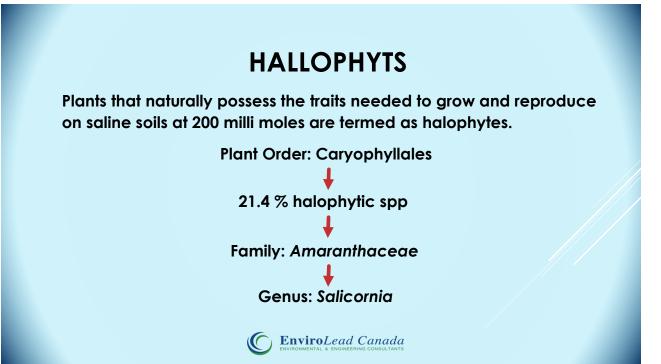
- Wetland treated the hydrocarbons but not the salinity leaving behind highly saline water
  - Incoming water salinity = 6180 mg/L
  - Outgoing water salinity = 10460 mg/L
  - ▶ 59% higher than the untreated water
- For which evaporation ponds are used to evaporate the water.



### WHAT TO DO WITH HIGH SALINITY PRODUCED WATER?

- Water is life and its value is tremendous in desert areas of the World
- ► It is "Blue Gold" if oil is "Black Gold"
- There are other uses of this water including
- Aquaculture and
- Production of halophytic plants (hydroponics or soil based production)





## **SALICORNIA**

Salicornia consists of highly salt tolerant annuals without salt glands/salt bladders (Flowers et al., 2010).

Salicornia has been "selectively developed" since early 1980's in Mexico's Sonora state, on the edge of the Gulf of California.





# **SALICORNIA**

- Worldwide, there are 130x10<sup>6</sup> ha of land (0.5 x 10<sup>6</sup> miles<sup>2</sup>)
  = land under conventional irrigation today, which can be brought under Salicornia cultivation.
- Salicornia crops had been grown successfully in trial plots in the United Arab Emirates, Egypt and Kuwait, as well as in Jubail, Saudi Arabia.



## **SALICORNIA**

In Behar Project of Saudi Arabia about 100 tons of Salicornia crop was used as forage for dairy herds, and exploring the possibility of air-shipping the crunchy green tips of Salicornia to wholesalers.

Historically, Salicornia was known for its digestive and anti-flatulent properties. It also contains diuretic and depurative properties and is rich in I, P, Ca, Si, Zn, Mn and vitamins A, C and D.



## SALICORNIA RESPONSE TO SALINITY

- In low salinity, the cell electro potential of Salicornia root cells were found to respond to inhibitors in a fashion similar to that observed in glycophytes
- In high salinity, root cell membrane potential appears to be insensitive to bathing salinity and *m-chlorocarbonylcyanide phenylhydrazone* induces membrane hyperpolarization
- CI<sup>-</sup> and Na<sup>+</sup> are apparently accumulated at the expense of metabolic energy by Salicornia roots



# SALICORNIA GROWTH IN SALINE WATER

The halophytic species of the <u>Amaranthaceae</u> family have generally the highest Na<sup>+</sup>: K<sup>+</sup> ratios, which are detrimental to most other species.

Salicornia dolichostachya possesses a mechanism to specifically absorb K<sup>+</sup> in the presence of high external Na<sup>+</sup> levels.

Salicornia dolichostachya showed optimum growth at 300 mM NaCl in the root medium.



### SALT TOLERENCE OF SALICORNIA

| Plant Species            | Salt Concentration (mM) at which germination reduced from 75 to 100% |
|--------------------------|--|
| Salicornia brachystachya | 240  |
| Salicornia bigelovii     | 1000   |
| Salicornia brachiata     | 600  |
| Salicornia dolistachya   | 240  |
| Salicornia europaea      | 850  |
| Salicornia herbacea      | 1700   |
| Salicornia pacifica      | 860  |
| Salicornia patula        | 340  |
| Salicornia persica       | >500   |
| Salicornia rubra         | 1000   |
| Salicornia virginica     | 600  |
|                          | Khan and Gull, 2006  |

#### SALICORNIA PRODUCTION USING NIMR TREATED WATER

- Salinity of NIMR wetland project = 10140 mg/L which is = approximately 1 % salts or 174 mM.
- Seawater in the world's oceans has a salinity of about 35000 mg/L, or 3.5% (599 mM).
- Optimum growth of salicornia is achieved at 300 mM or 17529 mg/L or 1.75% salts.
- The above mentioned concentrations clearly show that the NIMR project treated water can successfully be used for salicornia production.



# SALINE WATER COMPOSITION

| Salinity | Sea<br>Water | Produced<br>Water<br>NIMR | Optimum<br>Salicornia<br>Growth | Brackish<br>Groundwater |
|----------|--------------|---------------------------|---------------------------------|-------------------------|
| ppm      | 35,000       | 10140                     | 17529                           | 3000                    |
| %        | 3.5          | 1                         | 1.75                            | 0.3                     |
| mM/L     | 599          | 174                       | 300                             | 51.48                   |





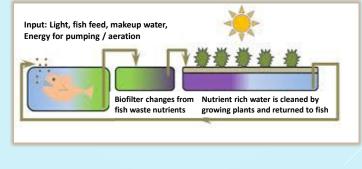
# AQUACULTURE

- The term aquaculture refers to the cultivation of both marine and freshwater fish species
- A rich protein food source for humans
- Aquaponics Integration of Aquaculture with Hydroponics
- Enrichment of produced water with nutrients needed for plant production i.e. production of salt tolerant (halophytic) plants



### SMALL SCALE SALICORNIA PRODUCTION THROUGH AQUAPONICS

Aquaponics = Aqua culture + hydroponics





### **SMALL SCALE SALICORNIA PRODUCTION**

**Green House Production** 







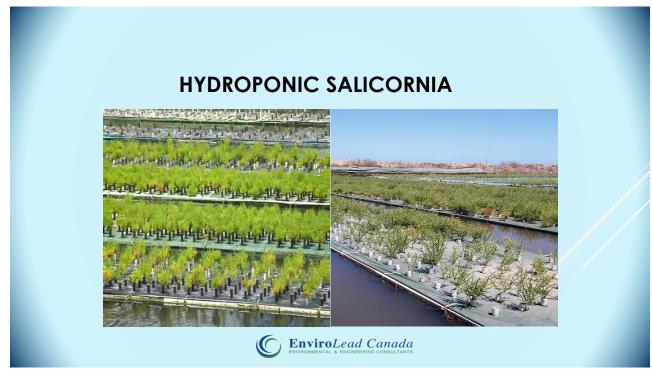






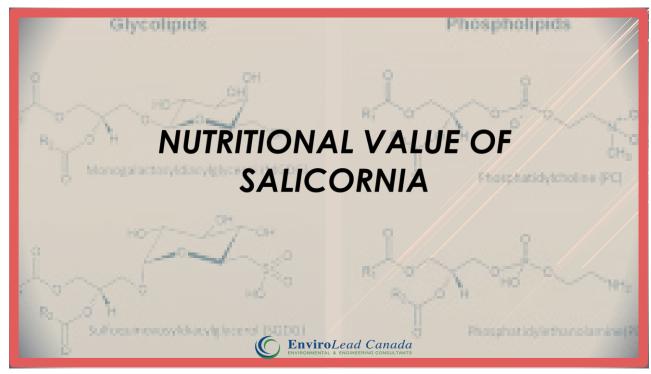
### LARGE SCALE SALICORNIA PRODUCTION





### LARGE SCALE SALICORNIA PRODUCTION





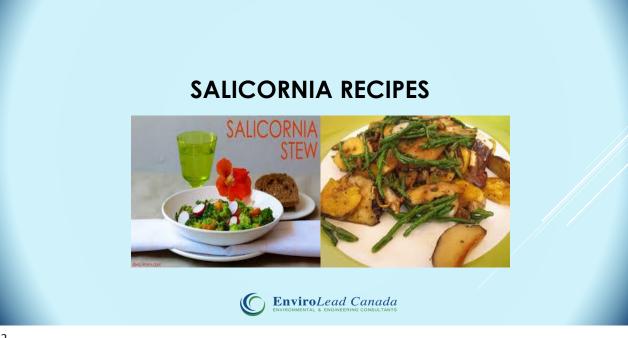
## SALICORNIA COMPOSITION

| Crude protein           | Ether              | Crude fiber | Gross energy         | Oil Content  | Protein |
|-------------------------|--------------------|-------------|----------------------|--------------|---------|
|                         | g kg <sup>-1</sup> |             | MJ kg⁻¹              | 7            | 6       |
| 340                     | 64.5               | 36.0        | 19.4                 | 26-33        | 33      |
| Attia F. M . Et al 1997 |                    |             |                      | . Et al 1997 |         |
|                         |                    |             | <b>TOLEAD CANADA</b> |              |         |

SALICORNIA VS OTHER OILSEED CROPS

| Cotton seed                       | Soybean  |  |  |  |  |  |
|-----------------------------------|--|--|--|--|--|--|
| Fatty Acids %                     |  |  |  |  |  |  |
| 15- 24                            | 17-21  |  |  |  |  |  |
| Salicornia fatty acid composition |  |  |  |  |  |  |
| Oleic acid<br>(Omega 3)           | Linoleic acid<br>(Omega 3)   |  |  |  |  |  |
| 12-17                             | 76-80  |  |  |  |  |  |
| Elsebaie et al 2013               |  |  |  |  |  |  |
|                                   | Fatty Acids %<br>15- 24<br>ia fatty acid compositio<br>Oleic acid<br>(Omega 3) |  |  |  |  |  |





### **SALICORNIA RECIPES**









